





Sievi Shoes – Worn with Confidence Since 1951

Sievi is the largest footwear manufacturer in Northern Europe and is backed by decades of experience. We have been manufacturing footwear since 1951, and our products are made at our factories in Sievi and Oulainen. We ensure the highest standards through our extensive experience, stable family ownership, technological innovations, use of state-of-the-art materials and high-quality craftsmanship. These characteristics, together with our commitment to responsible production and target to be carbon neutral by 2035, ensure that you're always a step ahead when wearing Sievi's safety footwear.

Sievi has a new strategy for 2024–2028 focused on staff, customers, products and finances. The job satisfaction and safety of our staff are important to us. We want to be an endorsed employer, and our safety goal is to have zero accidents at work. Our ambition is to be the number one choice in occupational and safety footwear. Profitable growth is a prerequisite for investment and the development of the company.

In 2024, EcoVadis, the globally recognised sustainability assessor, awarded Sievi a silver medal for the first time. This result puts Sievi in the top 15 per cent of companies assessed by EcoVadis in the past 12 months. The EcoVadis assessment covers 21 sustainability criteria across four core themes: the environment, labour & human rights, ethics and sustainable procurement.

More than 125,000 companies across the world have been evaluated by EcoVadis. Sievi's strength is the manufacturing of occupational and safety footwear, which is why we want to work with sustainability experts to demonstrate our commitment to sustainable development.

Another important step on the road to sustainability has been the introduction of a new heat recovery system. Five heat recovery batteries and three heat pumps have been installed at the Sievi factory. This has significantly reduced our consumption of heating oil: in 2023, we used approximately 11,200 litres of oil, whereas in 2010–2021, before the heat recovery system was installed, we used an average of roughly 52,700 litres each year. Oil consumption was reduced by 79 per cent in the first year of the system's operation. We expect the consumption of heating oil to continue to decrease as system adjustments are optimised for the heat demands on site.

We can work determinedly towards our long-term aims as our operations are based on Sievi's values: safety, innovativeness, reliability and efficiency. Continuous development and responsible and efficient use of resources makes Sievi more competitive and benefits our customers. In a rapidly changing world, Sievi strives to be one step ahead by making footwear that is safe and manufactured in a responsible manner.



ABOUT SIEVI

- Founded in 1951
- Manufactures over one million pairs of shoes a year
- Production capacity more than 5,500 pairs a day
- More than 200 products
- Employs more than 500 people
- Group turnover approx. EUR 141 million
- Exports about 50 % of its production
- The fully automated warehouse for more than 260,000 pairs guarantees fast and punctual deliveries
- The company's production plants are located in Sievi and Oulainen

CERTIFICATES

ISO 9001 quality management system: products are always manufactured to a consistent production method from high quality, uniform materials. Quality can be checked at every stage of the production process. Sievi is the first shoe manufacturer in Europe to have been awarded this certification.

ISO 14001 certified environmental management system: Sievi is the first shoe manufacturer in Europe to implement a certified environmental system based on the ISO 14001 standard. This ensures that the environmental impact of the company's production and material procurement is minimised.

ISO 45001 certification: At Sievi, matters related to health and safety and occupational healthcare are managed in accordance with the requirements of the standard ISO 45001. Health and safety risks are regularly assessed and efforts are made to proactively prevent accidents at work. Employees' health is monitored and their fitness to work is supported in cooperation with the occupational healthcare services.

Read Sievi's sustainability report at www.sievi.com.



1 000 000+



500+



5 500+



141M



200+



50%



Footwear marked with the European CE quality symbol fulfils the requirements of the EN ISO 20345:2022 or EN ISO 20347:2022 standards as outlined in the tables on page 53.



Sievi – Safety and Occupational Footwear Is the Basis of Health and Safety

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OCCUPATIONAL FOOTWEAR

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1. BOA® Fit System
2. Light and anatomically shaped aluminium XL-toecap
3. PU-reinforced toe part
4. Sievi TractionPro® rubber friction sole
5. Flexible FlexEnergy® component
6. Cushioned tongue and topline
7. Perforation resistant midsole
8. Sievi Dual Comfort insole
9. Metashield® metatarsal guard
10. Sievi Memory foam ankle protection

PRODUCT SEARCH

Find the products based on safety class

Product code key

LAST STYLE SOLE UPPER MATERIAL

43-52156-113-08M

SAFETY FOOTWEAR

CLOGS			
Class	Style	Name	Page
SB	52933	Riff	18
SB	52933	Riff White	39

SANDALS			
Class	Style	Name	Page
S1	52227	Targa	18
S1	52236	Relax CT White XL	39
S1	52385	SieviAir R4 Roller	14
S1	52520	SieviAir Galaxy 1 XL	15
S1	52524	SieviAir Roller XL	15
S1P	52236	Relax XL	19
S1P	52305	Cobra 1 Roller+	9
S1P	52315	Lazer Free Roller+	7
S1P	52363	Racer Free TR Roller	12
S1P	52523	SieviAir Roller XL	15
S1P	52525	Solar Roller XL	18
S1PL	52236	Relax CT XL	19
S1PL	52390	EcoTech Free Roller	10
S1PS	52154	Sievi SpiderX 5+	19

SHOES			
Class	Style	Name	Page
S1	52120	Vent White Roller	38
S1	52124	Sievi Viper 1+	18
S1	52378	SieviAir R2 Roller	14
S2	52128	Alfa White	39
S2	52203	Alfa	19
S2	52238	Auto XL	19
S2	52342	Sievi Racer TR	12
S3	52125	Viper Roller+	23
S3	52137	Sievi Viper 2+	21
S3	52171	Sievi Viper 3	20
S3	52173	Planar 1	20
S3	52191	Viper 3 Roller	22
S3	52301	Cobra 2 Roller+	9
S3	52311	Lazer Roller+	7
S3	52343	Racer TR Roller	13
S3	52357	Sievi Terrain	20
S3	52375	SieviAir R3 Roller	14
S3	52401	AL Hit 2 XL+	28
S3	52417	Spider Roller XL+	13
S3	52425	MGuard Roller XL+	30
S3	52531	Mustang Roller+	22
S3	52643	Matador XL+	21
S3L	52102	Zone 2+	21
S3L	52156	Sievi Roller+	25
S3L	52156	Sievi Roller XL+	25
S3L	52184	Sweet Roller+	25
S3L	52308	Runner Roller TR+	8
S3L	52360	EcoTech Roller	10
S3L	52366	Racer EcoTech	11
S3L	52772	Sievi Elixir XL+	21
S7	52821	Sievi GT Roller+	17
S7	52841	Cobra GT Roller+	16

ANKLE BOOTS			
Class	Style	Name	Page
SB P	52863	Spike GT Roller	33
S1P	52371	SieviAir R5H Roller	14
S2P	52414	Asphalt Roller XL+	31
S3	52135	Planar 3	26
S3	52157	Sievi Roller High XL+	23
S3	52185	Roller High+	23
S3	52303	Cobra Roller High+	9
S3	52313	Lazer Roller High+	7
S3	52409	AL Hit 4 XL+	28
S3	52415	AL Hit Roller XL+	29
S3	52427	MGuard RollerH XL+	30
S3	52439	Spider RollerH XL+	13
S3	52451	Hiker Roller XL+	36
S3	52645	Matador High XL+	27
S3L	52104	Zone 2 High+	27
S3L	52368	Racer EcoTech H	11
S3L	52774	Sievi Elixir High XL+	27
S3S	52122	ViperX High+	27
S3S	52150	ViperX Roller H+	25
S7	52825	GT Roller High+	17
S7	52827	Cobra GT RollerH+	16
S7	52833	GT 2 XL+	17

ANKLE BOOTS AND BOOTS			
Class	Style	Name	Page
SB P	52279	Sievi Spike 3	33
S3	52039	Offshore CT XL+	32
S3	52085	AL Hit 9 XL+	37
S3	52387	Rescue TR Roller+	32
S3	52421	Alaska Thermo BTH XL+	35
S3	52433	Alaska Roller XL+	34
S3	52435	AL Hit 7 XL+	29
S3	52445	MGuard RollerW XL+	30
S3	52459	AL Hit 6 XL+	36
S3	52477	AL Hit Weld XL+	29
S3L	52292	Solid IN CT XL+	32
S3L	52294	Solid CT XL+	36
S3L	52782	Storm XL+	37
S3S	52432	Alaska TRX XL+	34
S4	51010	Light Boot White	39
S4	51010	Light Boot Olive	40
S5	51009	Light Boot Olive	40
S5	51212	Light Boot Black	40
S7	52853	GT 25 XL+	17
S7	52859	Alaska GT Roller XL+	34
F1 P T	52481	AL GT Fire XL+	31
S3 / F1 P	52813	AL GT Timber XL	31

OCCUPATIONAL FOOTWEAR

CLOGS			
Class	Style	Name	Page
OB	12203	Monica 2	42
OB	12327	File Black	43
OB	12327	File White	43

SANDALS			
Class	Style	Name	Page
OB	12146	Art 2	43
OB	12156	Ion Black 2	43
OB	12157	Rom 2	43
OB	12225	Active	42

SHOES			
Class	Style	Name	Page
	12010	Mark	45
O1	12171	Street	45
O1	12107	Racer TR Soft	45
O2	12128	Step TR	45
O2	12191	Fly Fresh Roller	44
O2	12199	Fly Fresh	44
O2	12199	Fly Fresh BW	44

ANKLE BOOTS			
Class	Style	Name	Page
OB	12276	Spike Soft	46
O2	12220	Aurora TR XL	46
O2	12614	Frost TR XL	46
O6	12855	GT 58	46

ANKLE BOOTS AND BOOTS			
Class	Style	Name	Page
O2	12018	Boot Winter XL	47
O2	12296	Soft Solid XL	47
O2	12402	Arktis TR XL+	47
O4	41012	Light Boot Black	41
O4	41212	Light Boot Laces	41
O5	41211	Light Boot Camo	41



MGuard RollerH XL+ S3 HRO

We reserve the right to make changes to our collection. Due to printing variations, colours in images may differ from the actual tone of some of the products. For more information, please visit www.sievi.com.



Sievi Lazer®

Advanced Flexibility Without Compromising on Safety

The Sievi Lazer® product range is suitable for a variety of jobs. The new heel structure gives them advanced flexibility. The FlexEnergy® element is visible through the holes in the shoe's heel, which allow it to move more freely, thus increasing the flexibility of the shoe. The Sievi TractionPro® friction sole guarantees an incredible grip and wear resistance of the sole.

The Sievi Lazer® ankle boot has an integrated ankle support. The support has a moulded double-layer structure, the inner layer of which conforms to the shape of the foot for added comfort. The outer layer is made of durable PORON XRD® material, which protects the ankle from external impact.

The Sievi Lazer® range now features a new shoe: The Lazer Free Roller+ S1P. The mesh on the sides of the shoe improves breathability.



FLEX ENERGY  3D-dry  BOA

Product:	Lazer Free Roller+ S1P	Lazer Free Roller+ S1P
Product Code	43-52315-372-92M	43-52315-373-92M
Size	35-38	39-48
Standard	EN ISO 20345:2022 S1P SR SC FO HRO	EN ISO 20345:2022 S1P SR SC FO HRO
Toecap	Composite	Composite
Perforation resistant midsole	Steel	Steel
Sole material	Double Density PU/RU	Double Density PU/RU
Upper material	Microfiber/PU coated leather	Microfiber/PU coated leather
Last	M-43 Normal	M-43 Normal



TractionPro®

S1P



FlexEnergy
55% energy
return



FLEX ENERGY  3D-dry  BOA

Product:	Lazer Roller+ S3	Lazer Roller+ S3
Product Code	43-52311-372-92M	43-52311-373-92M
Size	35-38	39-48
Standard	EN ISO 20345:2022 S3 SR SC FO HRO	EN ISO 20345:2022 S3 SR SC FO HRO
Toecap	Composite	Composite
Perforation resistant midsole	Steel	Steel
Sole material	Double Density PU/RU	Double Density PU/RU
Upper material	Microfiber/PU coated leather	Microfiber/PU coated leather
Last	M-43 Normal	M-43 Normal



TractionPro®

S3



FlexEnergy
55% energy
return



FLEX ENERGY  3D-dry  BOA

Product:	Lazer Roller High+ S3	Lazer Roller High+ S3
Product Code	43-52313-372-92M	43-52313-373-92M
Size	35-38	39-48
Standard	EN ISO 20345:2022 S3 SR SC FO HRO	EN ISO 20345:2022 S3 SR SC FO HRO
Toecap	Composite	Composite
Perforation resistant midsole	Steel	Steel
Sole material	Double Density PU/RU	Double Density PU/RU
Upper material	Microfiber/PU coated leather	Microfiber/PU coated leather
Last	M-43 Normal	M-43 Normal



TractionPro®

S3



FlexEnergy
55% energy
return



Sievi Cobra® and Sievi Runner

Superior Comfort and Grip

The Sievi Cobra® and Sievi Runner products have been redesigned! The new product versions feature a sole structure that allows for advanced flexibility. The FlexEnergy® element, visible through openings in the heel, provides greater flexibility, significantly improving the elasticity of the shoe. The new heel structure also makes the shoe noticeably lighter.



FLEX ENERGY 3D-dry BOA

Product:

Product Code
Size
Standard

Runner Roller TR+ S3L

43-52308-172-09M
35-38
EN ISO 20345:2022 S3L SR SC
FO HRO
Composite
Composite PL
Double Density PU/RU
Textile/PU coated leather
M-43 Normal

Runner Roller TR+ S3L

43-52308-173-09M
39-48
EN ISO 20345:2022 S3L SR SC
FO HRO
Composite
Composite PL
Double Density PU/RU
Textile/PU coated leather
M-43 Normal

TractionPro®

S3L

FlexEnergy
55% energy
return





FLEX ENERGY 3D-dry BOA

Product:	Cobra 1 Roller+ S1P
Product Code	43-52305-372-92M
Size	35-38
Standard	EN ISO 20345:2022 S1P SR SC FO HRO
Toecap	Composite
Perforation resistant midsole	Steel
Sole material	Double Density PU/RU
Upper material	Microfiber
Last	M-43 Normal

Product:	Cobra 1 Roller+ S1P
Product Code	43-52305-373-92M
Size	39-48
Standard	EN ISO 20345:2022 S1P SR SC FO HRO
Toecap	Composite
Perforation resistant midsole	Steel
Sole material	Double Density PU/RU
Upper material	Microfiber
Last	M-43 Normal



TractionPro®

S1P



FlexEnergy
55% energy
return



FLEX ENERGY 3D-dry BOA

Product:	Cobra 2 Roller+ S3
Product Code	43-52301-372-92M
Size	35-38
Standard	EN ISO 20345:2022 S3 SR SC FO HRO
Toecap	Composite
Perforation resistant midsole	Steel
Sole material	Double Density PU/RU
Upper material	Microfiber
Last	M-43 Normal

Product:	Cobra 2 Roller+ S3
Product Code	43-52301-373-92M
Size	39-48
Standard	EN ISO 20345:2022 S3 SR SC FO HRO
Toecap	Composite
Perforation resistant midsole	Steel
Sole material	Double Density PU/RU
Upper material	Microfiber
Last	M-43 Normal



TractionPro®

S3



FlexEnergy
55% energy
return



FLEX ENERGY 3D-dry BOA

Product:	Cobra Roller High+ S3
Product Code	43-52303-372-92M
Size	35-38
Standard	EN ISO 20345:2022 S3 SR SC FO HRO
Toecap	Composite
Perforation resistant midsole	Steel
Sole material	Double Density PU/RU
Upper material	Microfiber
Last	M-43 Normal

Product:	Cobra Roller High+ S3
Product Code	43-52303-373-92M
Size	39-48
Standard	EN ISO 20345:2022 S3 SR SC FO HRO
Toecap	Composite
Perforation resistant midsole	Steel
Sole material	Double Density PU/RU
Upper material	Microfiber
Last	M-43 Normal



TractionPro®

S3



FlexEnergy
55% energy
return



Racer EcoTech®

A Step Towards the Future

Racer EcoTech® is Sievi's first collection of footwear made from recycled materials. Its design is based on the idea of increasing the use of recycled materials and finding new solutions for the safety shoe manufacturing process that have less impact on the environment. Sievi works closely with its suppliers, always looking for opportunities to increase the use of recycled materials.

Two new shoes have been added to the Racer EcoTech® range: The EcoTech Roller S3L and The EcoTech Free Roller S1PL. Both come with the BOA® Fit System lacing mechanism, which makes the footwear quick to put on and take off. The EcoTech Roller S3L shoe features the state-of-the-art Sievi TractionPro® friction sole for excellent grip and abrasion resistance even in the most demanding conditions.



Product:	EcoTech Free Roller S1PL	EcoTech Free Roller S1PL
Product Code	44-52390-142-94E	44-52390-143-94E
Size	35-38	39-48
Standard	EN ISO 20345:2022 S1PL SR FO	EN ISO 20345:2022 S1PL SR FO
Toecap	Aluminium	Aluminium
Perforation resistant midsole	Composite PL	Composite PL
Sole material	Single Density PU	Single Density PU
Upper material	Textile/Microfiber	Textile/Microfiber
Last	M-44 Normal	M-44 Normal



S1PL



Product:	EcoTech Roller S3L	EcoTech Roller S3L
Product Code	44-52360-132-94E	44-52360-133-94E
Size	35-38	39-48
Standard	EN ISO 20345:2022 S3L SR FO HRO	EN ISO 20345:2022 S3L SR FO HRO
Toecap	Aluminium	Aluminium
Perforation resistant midsole	Composite PL	Composite PL
Sole material	Double Density PU/RU	Double Density PU/RU
Upper material	Textile/Microfiber	Textile/Microfiber
Last	M-44 Normal	M-44 Normal



TractionPro®

S3L

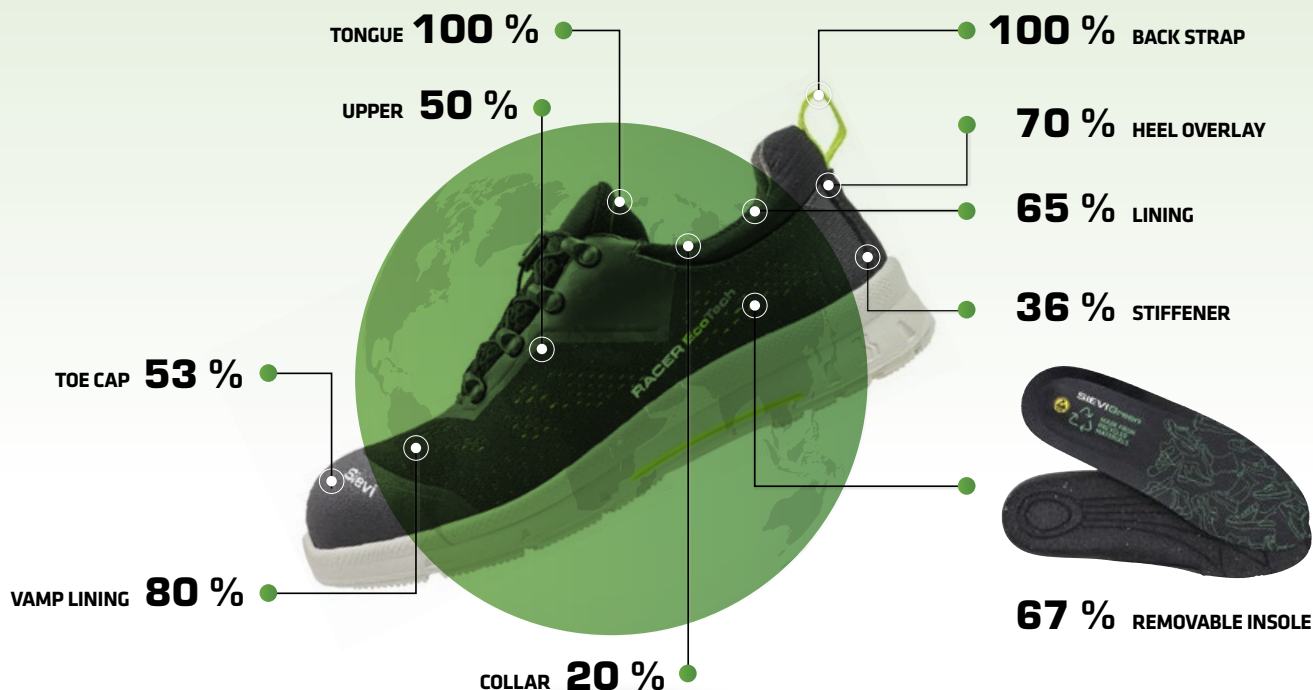


THE AVERAGE CONTENT OF RECYCLED MATERIALS IN OUR PACKAGING MATERIALS:

Shoe boxes 34 %
Insole packaging 94 %
Master cartons 36 %

All cardboard in our packaging can be recycled.

RECYCLED MATERIAL:



Product:

Product Code

Size

Standard

Toecap

Perforation resistant
midsole

Sole material

Upper material

Last

Racer EcoTech S3L

44-52366-142-94E

35-38

EN ISO 20345:2022 S3L SR FO

Aluminium

Composite PL

Single Density PU

Textile/Microfiber

M-44 Normal

Racer EcoTech S3L

44-52366-143-94E

39-48

EN ISO 20345:2022 S3L SR FO

Aluminium

Composite PL

Single Density PU

Textile/Microfiber

M-44 Normal



S3L



MADE FROM
RECYCLED
MATERIALS



Product:

Product Code

Size

Standard

Toecap

Perforation resistant
midsole

Sole material

Upper material

Last

Racer EcoTech H S3L

44-52368-142-94E

35-38

EN ISO 20345:2022 S3L SR FO

Aluminium

Composite PL

Single Density PU

Textile/Microfiber

M-44 Normal

Racer EcoTech H S3L

44-52368-143-94E

39-48

EN ISO 20345:2022 S3L SR FO

Aluminium

Composite PL

Single Density PU

Textile/Microfiber

M-44 Normal



S3L



MADE FROM
RECYCLED
MATERIALS





The Sievi TractionPro® Sole Offers the Best Friction Properties on the Market for Varying Conditions

The Sievi TractionPro® friction sole offers the best friction properties on the market, regardless of the conditions. The unique rubber friction sole together with the FlexStep® interlayer, developed by Sievi, ensure that the sole remains flexible in all

conditions. The Sievi TractionPro® sole's structure and design and its sharp-edged tread profile are designed to maximise the friction and maintain the grip on different surfaces.

The popular Spider Roller+ shoe is now accompanied by the Spider RollerH+ ankle boot! It supports the ankle and protects it from shocks, which are absorbed by the memory foam material in the boot.



Product:

Product Code

Size

Standard

Toecap

Perforation resistant

midsole

Sole material

Upper material

Last

Racer Free TR Roller S1P

44-52363-332-93M

34-38

EN ISO 20345: S1 P SRC HRO

Aluminium

Steel

Double Density PU/RU

Textile/PU coated leather

M-44 Normal

Racer Free TR Roller S1P

44-52363-333-93M

39-48

EN ISO 20345: S1 P SRC HRO

Aluminium

Steel

Double Density PU/RU

Textile/PU coated leather

M-44 Normal



TractionPro®

S1P

FlexEnergy
55% energy
return



Product:

Product Code

Size

Standard

Toecap

Perforation resistant

midsole

Sole material

Upper material

Last

Sievi Racer TR S2

44-52342-132-93M

35-38

EN ISO 20345: S2 SRC HRO

Aluminium

No

Double Density PU/RU

Textile/PU coated leather

M-44 Normal

Sievi Racer TR S2

44-52342-133-93M

39-48

EN ISO 20345: S2 SRC HRO

Aluminium

No

Double Density PU/RU

Textile/PU coated leather

M-44 Normal



TractionPro®

S2

FlexEnergy
55% energy
return





FLEX ENERGY 3D-dry SOA

Product: **Racer TR Roller S3**
Product Code 44-52343-332-93M
Size 34-38
Standard EN ISO 20345: S3 SRC HRO
Toecap Aluminium
Perforation resistant midsole Steel
Sole material Double Density PU/RU
Upper material Textile/PU coated leather
Last M-44 Normal

Product: **Racer TR Roller S3**
Product Code 44-52343-333-93M
Size 39-48
Standard EN ISO 20345: S3 SRC HRO
Toecap Aluminium
Perforation resistant midsole Steel
Sole material Double Density PU/RU
Upper material Textile/PU coated leather
Last M-44 Normal



TractionPro®

S3

FlexEnergy
55% energy
return



FLEX ENERGY 3D-dry SOA

Product: **Spider Roller+ S3 HRO**
Product Code 48-52417-372-25M
Size 35-38
Standard EN ISO 20345:2022 S3 SR
Toecap SC FO HI HRO
Perforation resistant midsole Steel
Sole material Double Density PU/RU
Upper material Split leather
Last M-48 Normal

Product: **Spider Roller XL+ S3 HRO**
Product Code 48-52417-373-25M
Size 39-48
Standard EN ISO 20345:2022 S3 SR
Toecap SC FO HI HRO
Perforation resistant midsole Steel
Sole material Double Density PU/RU
Upper material Split leather
Last M-48 XL



TractionPro®

S3

FlexEnergy
55% energy
return



Product: **Spider Roller XL+ S3 HRO**
Product Code 48-52417-374-25M
Size 49-50
Standard EN ISO 20345:2022 S3 SR
Toecap SC FO HI HRO
Perforation resistant midsole Steel
Sole material Double Density PU/RU
Upper material Split leather
Last M-48 XL



FLEX ENERGY 3D-dry SOA

Product: **Spider RollerH+ S3**
Product Code 48-52439-372-25M
Size 35-38
Standard EN ISO 20345:2022 S3 SR
Toecap SC FO HI HRO
Perforation resistant midsole Steel
Sole material Double Density PU/RU
Upper material Split leather/Textile
Last M-48 Normal

Product: **Spider RollerH XL+ S3**
Product Code 48-52439-373-25M
Size 39-48
Standard EN ISO 20345:2022 S3 SR
Toecap SC FO HI HRO
Perforation resistant midsole Steel
Sole material Double Density PU/RU
Upper material Split leather/Textile
Last M-48 XL



TractionPro®

S3

FlexEnergy
55% energy
return



Product: **Spider RollerH XL+ S3**
Product Code 48-52439-374-25M
Size 49-50
Standard EN ISO 20345:2022 S3 SR
Toecap SC FO HI HRO
Perforation resistant midsole Steel
Sole material Double Density PU/RU
Upper material Split leather/Textile
Last M-48 XL



Product: SieviAir R2 Roller S1
Product Code: 44-52378-182-92M
Size: 35-38
Standard: EN ISO 20345:2022 S1 SR FO
Toecap: Aluminium
Perforation resistant midsole: No
Sole material: Single Density PU
Upper material: Microfiber
Last: M-44 Normal

Product: SieviAir R2 Roller S1
Product Code: 44-52378-183-92M
Size: 39-48
Standard: EN ISO 20345:2022 S1 SR FO
Toecap: Aluminium
Perforation resistant midsole: No
Sole material: Single Density PU
Upper material: Microfiber
Last: M-44 Normal



S1

FlexEnergy
55% energy return



Product: SieviAir R4 Roller S1P
Product Code: 44-52385-382-92M
Size: 35-38
Standard: EN ISO 20345:2022 S1 P
Toecap: Aluminium
Perforation resistant midsole: Steel
Sole material: Single Density PU
Upper material: Microfiber
Last: M-44 Normal

Product: SieviAir R4 Roller S1P
Product Code: 44-52385-383-92M
Size: 39-48
Standard: EN ISO 20345:2022 S1 P
Toecap: Aluminium
Perforation resistant midsole: Steel
Sole material: Single Density PU
Upper material: Microfiber
Last: M-44 Normal



S1P

FlexEnergy
55% energy return



Product: SieviAir R3 Roller S3
Product Code: 44-52375-382-92M
Size: 35-38
Standard: EN ISO 20345:2022 S3 SR SC FO
Toecap: Aluminium
Perforation resistant midsole: Steel
Sole material: Single Density PU
Upper material: Microfiber
Last: M-44 Normal

Product: SieviAir R3 Roller S3
Product Code: 44-52375-383-92M
Size: 39-48
Standard: EN ISO 20345:2022 S3 SR SC FO
Toecap: Aluminium
Perforation resistant midsole: Steel
Sole material: Single Density PU
Upper material: Microfiber
Last: M-44 Normal



S3

FlexEnergy
55% energy return



Product: SieviAir R5H Roller S1P
Product Code: 44-52371-382-92M
Size: 35-38
Standard: EN ISO 20345:2022 S1 P
Toecap: Aluminium
Perforation resistant midsole: Steel
Sole material: Single Density PU
Upper material: Microfiber
Last: M-44 Normal

Product: SieviAir R5H Roller S1P
Product Code: 44-52371-383-92M
Size: 39-48
Standard: EN ISO 20345:2022 S1 P
Toecap: Aluminium
Perforation resistant midsole: Steel
Sole material: Single Density PU
Upper material: Microfiber
Last: M-44 Normal



S1P

FlexEnergy
55% energy return



SieviAir®

Let Your Feet Breathe



The SieviAir® sole solution wicks away moisture generated by foot warmth through ventilation channels in the side of the sole. These ventilation channels allow your feet to breathe with every step. Sievi has two collections that come with the patented SieviAir® sole solution: the Sievi AirRacer with normal fit and the SieviAir® collection, which includes SieviAir® XL, which has a wider fit.

The Sievi AirRacer range combines the breathable SieviAir® sole with the most advanced heel cushioning in the world: FlexEnergy®.



Product:	SieviAir Galaxy 1 S1	SieviAir Galaxy 1 XL S1
Product Code	43-52520-182-92M	49-52520-183-92M
Size	36-38	39-47
Standard	EN ISO 20345:2022 S1 SR FO	EN ISO 20345:2022 S1 SR FO
Toecap	Composite	Composite
Perforation resistant midsole	No	No
Sole material	Single Density PU	Single Density PU
Upper material	PU coated leather/microfiber	PU coated leather/microfiber
Last	M-43 Normal	M-49 XL



S1



Product:	SieviAir Roller S1	SieviAir Roller XL S1
Product Code	43-52524-182-92M	49-52524-183-92M
Size	36-38	39-47
Standard	EN ISO 20345:2022 S1 SR FO	EN ISO 20345:2022 S1 SR FO
Toecap	Composite	Composite
Perforation resistant midsole	No	No
Sole material	Single Density PU	Single Density PU
Upper material	Microfiber/Split leather	Microfiber/Split leather
Last	M-43 Normal	M-49 XL



S1



Product:	SieviAir Roller S1P	SieviAir Roller XL S1P
Product Code	43-52523-382-92M	49-52523-383-92M
Size	36-38	39-47
Standard	EN ISO 20345:2022 S1P SR FO	EN ISO 20345:2022 S1P SR FO
Toecap	Composite	Composite
Perforation resistant midsole	Steel	Steel
Sole material	Single Density PU	Single Density PU
Upper material	Microfiber/Split leather	Microfiber/Split leather
Last	M-43 Normal	M-49 XL



S1P



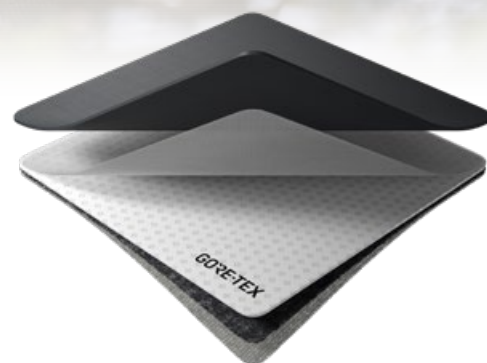


Sievi GORE-TEX

Safety for Changing Conditions

GORE-TEX is a waterproof and breathable microporous membrane laminated directly onto the lining of the footwear. It offers the best breathability, water resistance and user comfort on the market, keeping your feet dry even in demanding jobs.

It is the only membrane structure on the market to be systematically tested for its functionality and comfort. You can choose the right footwear for your working conditions from the comprehensive Sievi GORE-TEX collection.



Product:

Product Code
Size
Standard

Cobra GT Roller+ S7

43-52841-392-92M
35-38
EN ISO 20345:2022 S7 SR SC
FO HRO
Composite
Steel
Double Density PU/RU
Microfiber
M-43 Normal

Cobra GT Roller+ S7

43-52841-393-92M
39-48
EN ISO 20345:2022 S7 SR SC
FO HRO
Composite
Steel
Double Density PU/RU
Microfiber
M-43 Normal



S7

TractionPro®



Product:

Product Code
Size
Standard

Cobra GT RollerH+ S7

43-52827-392-92M
35-38
EN ISO 20345:2022 S7 SR SC
FO HRO
Composite
Steel
Double Density PU/RU
Microfiber
M-43 Normal

Cobra GT RollerH+ S7

43-52827-393-92M
39-48
EN ISO 20345:2022 S7 SR SC
FO HRO
Composite
Steel
Double Density PU/RU
Microfiber
M-43 Normal



S7

TractionPro®





Product: Sievi GT Roller+ S7
Product Code 43-52821-312-08M
Size 36-38
Standard EN ISO 20345:2022 S7 SC FO
Toecap Composite
Perforation resistant midsole Steel
Sole material Double Density PU/TPU
Upper material PU coated leather/microfiber
Last M-43 Normal

Sievi GT Roller+ S7
43-52821-313-08M
39-47
EN ISO 20345:2022 S7 SC FO
Composite
Steel
Double Density PU/TPU
PU coated leather/microfiber
M-43 Normal



S7

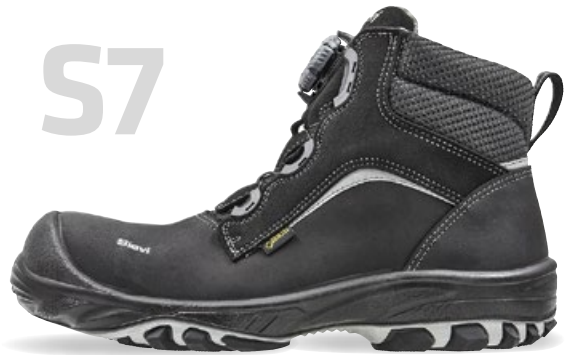


Product: GT Roller High+ S7
Product Code 43-52825-312-82M
Size 36-38
Standard EN ISO 20345:2022 S7 SC FO
Toecap Composite
Perforation resistant midsole Steel
Sole material Double Density PU/TPU
Upper material Nubuck
Last M-43 Normal

GT Roller High+ S7
43-52825-313-82M
39-47
EN ISO 20345:2022 S7 SC FO
Composite
Steel
Double Density PU/TPU
Nubuck
M-43 Normal



S7



Product: GT 2+ S7
Product Code 49-52833-372-82M
Size 35-38
Standard EN ISO 20345:2022 S7 SR SC FO
Toecap Composite
Perforation resistant midsole Steel
Sole material Single Density PU
Upper material Nubuck/Textile
Last M-49 Normal

GT 2 XL+ S7
49-52833-373-82M
39-47
EN ISO 20345:2022 S7 SR SC FO
Composite
Steel
Single Density PU
Nubuck/Textile
M-49 XL



S7



Product: GT 25+ S7
Product Code 49-52853-372-71M
Size 36-38
Standard EN ISO 20345:2022 S7 SR SC FO
Toecap Composite
Perforation resistant midsole Steel
Sole material Single Density PU
Upper material Full grain leather
Last M-49 Normal

GT 25 XL+ S7
49-52853-373-71M
39-47
EN ISO 20345:2022 S7 SR SC FO
Composite
Steel
Single Density PU
Full grain leather
M-49 XL



S7




Product:

Product Code	50-52933-502-0PM
Size	35-38
Standard	EN ISO 20345:2022 SB A E FO
Toecap	Steel
Perforation resistant midsole	No
Sole material	Single Density PU
Upper material	PU coated leather
Last	M-50 Normal

Riff SB AE
Riff SB AE

Product Code	50-52933-503-0PM
Size	39-48
Standard	EN ISO 20345:2022 SB A E FO
Toecap	Steel
Perforation resistant midsole	No
Sole material	Single Density PU
Upper material	PU coated leather
Last	M-50 Normal



SB


Product:

Product Code	44-52227-142-0PM
Size	35-38
Standard	EN ISO 20345:2022 S1 SR FO
Toecap	Aluminium
Perforation resistant midsole	No
Sole material	Single Density PU
Upper material	PU coated leather
Last	M-44 Normal

Targa S1
Targa S1

Product Code	44-52227-143-0PM
Size	39-47
Standard	EN ISO 20345:2022 S1 SR FO
Toecap	Aluminium
Perforation resistant midsole	No
Sole material	Single Density PU
Upper material	PU coated leather
Last	M-44 Normal



S1


Product:

Product Code	43-52124-112-25M
Size	35-38
Standard	EN ISO 20345:2022 S1 SC FO
Toecap	Composite
Perforation resistant midsole	No
Sole material	Double Density PU/TPU
Upper material	Split leather
Last	M-43 Normal

Sievi Viper 1+ S1
Sievi Viper 1+ S1

Product Code	43-52124-113-25M
Size	39-47
Standard	EN ISO 20345:2022 S1 SC FO
Toecap	Composite
Perforation resistant midsole	No
Sole material	Double Density PU/TPU
Upper material	Split leather
Last	M-43 Normal



S1


Product:

Product Code	49-52525-322-25M
Size	36-38
Standard	EN ISO 20345:2022 S1P SR FO
Toecap	Composite
Perforation resistant midsole	Steel
Sole material	Single Density PU
Upper material	Split leather/Microfiber
Last	M-49 Normal

Solar Roller S1P
Solar Roller XL S1P

Product Code	49-52525-323-25M
Size	39-48
Standard	EN ISO 20345:2022 S1P SR FO
Toecap	Composite
Perforation resistant midsole	Steel
Sole material	Single Density PU
Upper material	Split leather/Microfiber
Last	M-49 XL



S1P



FlexEnergy
55% energy
return



Product:	Sievi SpiderX 5+ S1PS
Product Code	43-52154-112-09M
Size	35-38
Standard	EN ISO 20345:2022 S1PS SC FO
Toecap	Composite
Perforation resistant midsole	Composite PS
Sole material	Double Density PU/TPU
Upper material	PU coated leather/microfiber
Last	M-43 Normal

Product:	Sievi SpiderX 5+ S1PS
Product Code	43-52154-113-09M
Size	39-47
Standard	EN ISO 20345:2022 S1PS SC FO
Toecap	Composite
Perforation resistant midsole	Composite PS
Sole material	Double Density PU/TPU
Upper material	PU coated leather/microfiber
Last	M-43 Normal



S1PS



Product:	Relax CT S1PL
Product Code	49-52236-122-0PM
Size	35-38
Standard	EN ISO 20345:2022 S1PL SR FO
Toecap	Composite
Perforation resistant midsole	Composite PL
Sole material	Single Density PU
Upper material	PU coated leather
Last	M-49 Normal

Product:	Relax CT XL S1PL
Product Code	49-52236-123-0PM
Size	39-48
Standard	EN ISO 20345:2022 S1PL SR FO
Toecap	Composite
Perforation resistant midsole	Composite PL
Sole material	Single Density PU
Upper material	PU coated leather
Last	M-49 XL



S1PL



Product:	Relax XL S1P
Product Code	47-52236-304-0PM
Size	49-50
Standard	EN ISO 20345:2022 S1P FO
Toecap	Steel
Perforation resistant midsole	Steel
Sole material	Single Density PU
Upper material	PU coated leather
Last	M-47 XL



S1P



Product:	Alfa S2
Product Code	44-52203-142-0PM
Size	35-38
Standard	EN ISO 20345:2022 S2 SR FO
Toecap	Aluminium
Perforation resistant midsole	No
Sole material	Single Density PU
Upper material	PU coated leather
Last	M-44 Normal

Product:	Alfa S2
Product Code	44-52203-143-0PM
Size	39-47
Standard	EN ISO 20345:2022 S2 SR FO
Toecap	Aluminium
Perforation resistant midsole	No
Sole material	Single Density PU
Upper material	PU coated leather
Last	M-44 Normal



S2



Product:	Auto S2
Product Code	49-52238-122-02M
Size	35-38
Standard	EN ISO 20345:2022 S2 SR FO
Toecap	Composite
Perforation resistant midsole	No
Sole material	Single Density PU
Upper material	PU coated leather
Last	M-49 Normal

Product:	Auto XL S2
Product Code	49-52238-123-02M
Size	39-48
Standard	EN ISO 20345:2022 S2 SR FO
Toecap	Composite
Perforation resistant midsole	No
Sole material	Single Density PU
Upper material	PU coated leather
Last	M-49 XL



S2



Safe and Comfortable Safety Shoes in Every Style

Sievi's selection includes safety shoes in a wide range of styles and needs. Our wide range is designed to ensure that everyone who needs safety footwear will find a durable pair without compromising on style and safety.

All Sievi safety footwear has the FlexStep® sole developed by Sievi. Its microporous structure enables excellent shock absorption and flexibility properties. The structure of the flexible sole prevents stress and shocks to the feet and spine.



Product:	Planar 1 S3	Planar 1 S3
Product Code	42-52173-302-92M	42-52173-303-92M
Size	35-38	39-48
Standard	EN ISO 20345:2022 S3 FO	EN ISO 20345:2022 S3 FO
Toecap	Steel	Steel
Perforation resistant midsole	Steel	Steel
Sole material	Single Density PU	Single Density PU
Upper material	Split leather/Textile	Split leather/Textile
Last	M-42 Normal	M-42 Normal



S3



Product:	Sievi Viper 3 S3	Sievi Viper 3 S3
Product Code	44-52171-342-92M	44-52171-343-92M
Size	36-38	39-47
Standard	EN ISO 20345:2022 S3 SR FO	EN ISO 20345:2022 S3 SR FO
Toecap	Aluminium	Aluminium
Perforation resistant midsole	Steel	Steel
Sole material	Single Density PU	Single Density PU
Upper material	Microfiber	Microfiber
Last	M-44 Normal	M-44 Normal



S3



Product:	Sievi Terrain S3
Product Code	44-52357-343-33C
Size	39-47
Standard	EN ISO 20345:2022 S3 SR FO
Toecap	Aluminium
Perforation resistant midsole	Steel
Sole material	Single Density PU
Upper material	Nubuck
Last	M-44 Normal



S3



FlexEnergy
55% energy
return



Sievi Roller

Perfect Fit with Minimum Effort

The Sievi Roller range was designed for those who want their footwear to be quick and easy to adjust. The BOA® Fit System comprises three parts: a micro-adjustable dial, a strong and lightweight lace, and lace guides that lower friction. Each unique configuration is engineered for fast, effortless, precision fit.



Product:

Product Code
Size
Standard
Toecap
Perforation resistant
midsole
Sole material
Upper material
Last

Mustang Roller+ S3

43-52531-312-0PM
36-38
EN ISO 20345:2022 S3 SC FO
Composite
Steel
Double Density PU/TPU
PU coated leather
M-43 Normal

Mustang Roller+ S3

43-52531-313-0PM
39-47
EN ISO 20345:2022 S3 SC FO
Composite
Steel
Double Density PU/TPU
PU coated leather
M-43 Normal



S3



Product:

Product Code
Size
Standard
Toecap
Perforation resistant
midsole
Sole material
Upper material
Last

Viper 3 Roller S3

44-52191-342-92M
35-38
EN ISO 20345:2022 S3 SC FO
Aluminium
Steel
Single Density PU
Microfiber
M-44 Normal

Viper 3 Roller S3

44-52191-343-92M
39-48
EN ISO 20345:2022 S3 SC FO
Aluminium
Steel
Single Density PU
Microfiber
M-44 Normal



S3





BOA® Fit System:

- Push in to engage
- Turn for precision fit
- Pull up for fast release



Product:	Viper Roller+ S3	Viper Roller+ S3
Product Code	43-52125-312-25M	43-52125-313-25M
Size	35-38	39-47
Standard	EN ISO 20345:2022 S3 SC FO	EN ISO 20345:2022 S3 SC FO
Toecap	Composite	Composite
Perforation resistant midsole	Steel	Steel
Sole material	Double Density PU/TPU	Double Density PU/TPU
Upper material	Split leather	Split leather
Last	M-43 Normal	M-43 Normal



S3



Product:	Roller High+ S3	Roller High+ S3
Product Code	43-52185-312-08M	43-52185-313-08M
Size	35-38	39-47
Standard	EN ISO 20345:2022 S3 SC FO	EN ISO 20345:2022 S3 SC FO
Toecap	Composite	Composite
Perforation resistant midsole	Steel	Steel
Sole material	Double Density PU/TPU	Double Density PU/TPU
Upper material	PU coated leather/microfiber	PU coated leather/microfiber
Last	M-43 Normal	M-43 Normal



S3



FLEX ENERGY 3D-dry BOA

Product:	Sievi Roller High XL+ S3
Product Code	49-52157-373-08M
Size	39-48
Standard	EN ISO 20345:2022 S3 SR SC FO
Toecap	Composite
Perforation resistant midsole	Steel
Sole material	Single Density PU
Upper material	Microfiber/PU coated leather
Last	M-49 XL



S3


FlexEnergy
55% energy
return



Sievi Roller

Safety Footwear with a Metal-free Structure

The Sievi Roller range features safety footwear with metal-free protective properties. The composite toe cap provides good insulation against heat and cold, and the textile nail penetration protection ensures that the footwear is flexible.

The materials in the footwear are chosen for their suitability for different working conditions and for their durability. Water-repellent upper materials also keep your feet dry when you're working at the mercy of the elements.





A close-up, vertical view of the bottom of a running shoe. The sole features a complex, symmetrical pattern of black and bright yellow-green sections. The black areas appear to be made of a different material or have a different texture than the yellow-green areas, which look smoother. The pattern consists of various geometric shapes, including triangles and curved lines, designed for traction and flexibility. The shoe is positioned on a plain white background.

S3S



Safety footwear 25



Product:

Product Code

Size

Standard

Toecap

Perforation resistant
midsole

Sole material

Upper material

Last

Planar 3 S3

42-52135-302-93M

35-38

EN ISO 20345:2022 S3 FO

Steel

Steel

Single Density PU

Textile/PU coated leather

M-42 Normal

Planar 3 S3

42-52135-303-93M

39-48

EN ISO 20345:2022 S3 FO

Steel

Steel

Single Density PU

Textile/PU coated leather

M-42 Normal



S3





Product:	ViperX High+ S3S	ViperX High+ S3S
Product Code	43-52122-112-25M	43-52122-113-25M
Size	35-38	39-47
Standard	EN ISO 20345:2022 S3S	EN ISO 20345:2022 S3S
Toecap	SC FO	SC FO
Perforation resistant midsole	Composite	Composite
Sole material	Composite PS	Composite PS
Upper material	Double Density PU/TPU	Double Density PU/TPU
Last	Split leather	Split leather
	M-43 Normal	M-43 Normal



Product:	Zone 2 High+ S3L	Zone 2 High+ S3L
Product Code	43-52104-112-92M	43-52104-113-92M
Size	36-38	39-47
Standard	EN ISO 20345:2022 S3L SC FO	EN ISO 20345:2022 S3L SC FO
Toecap	Composite	Composite
Perforation resistant midsole	Composite PL	Composite PL
Sole material	Double Density PU/TPU	Double Density PU/TPU
Upper material	PU coated leather/microfiber	PU coated leather/microfiber
Last	M-43 Normal	M-43 Normal



Product:	Sievi Elixir High XL+ S3L
Product Code	49-52774-173-08M
Size	39-48
Standard	EN ISO 20345:2022 S3L SR SC FO
Toecap	Composite
Perforation resistant midsole	Composite PL
Sole material	Single Density PU
Upper material	PU coated leather/split leather
Last	M-49 XL



Product:	Matador High+ S3	Matador High XL+ S3
Product Code	49-52645-372-0PM	49-52645-373-0PM
Size	35-38	39-48
Standard	EN ISO 20345:2022 S3 SR SC FO	EN ISO 20345:2022 S3 SR SC FO
Toecap	Composite	Composite
Perforation resistant midsole	Steel	Steel
Sole material	Single Density PU	Single Density PU
Upper material	PU coated leather/split leather	PU coated leather/split leather
Last	M-49 Normal	M-49 XL





Sievi AL Hit

Heavy-duty Footwear

Sievi AL Hit is a safety shoe collection developed for extremely hot working conditions.

The rubber sole of the AL Hit footwear withstands high temperatures of up to 300 °C without losing its protective and wear properties. The AL Hit 2+, AL Hit Roller+ and AL Hit 7+ shoes also have Kevlar® stitching to ensure that their seams withstand high temperatures. The upper material of the AL Hit Weld product meets EN:20349 requirements against molten metal splashes in foundries and welding, and the footwear also has the FlexEnergy® shock absorption heel element.



Product:

Product Code
Size
Standard

AL Hit 2+ S3 HRO

48-52401-392-0PM
35-38
EN ISO 20345:2022 S3
SR SC FO HRO
Aluminium
Steel
Double Density PU/RU
PU coated leather
M-48 Normal

AL Hit 2 XL+ S3 HRO

48-52401-393-0PM
39-48
EN ISO 20345:2022 S3
SR SC FO HRO
Aluminium
Steel
Double Density PU/RU
PU coated leather
M-48 XL



S3

Heat
resistant
stitching



Product:

Product Code
Size
Standard

AL Hit 4+ S3 HRO

48-52409-392-0PM
34-38
EN ISO 20345:2022 S3
SR SC FO HRO
Aluminium
Steel
Double Density PU/RU
PU coated leather
M-48 Normal

AL Hit 4 XL+ S3 HRO

48-52409-393-0PM
39-48
EN ISO 20345:2022 S3
SR SC FO HRO
Aluminium
Steel
Double Density PU/RU
PU coated leather
M-48 XL



S3





Product: **AL Hit Roller+ S3 HRO**
Product Code 48-52415-392-0PM
Size 35-38
Standard EN ISO 20345:2022 S3
 SR SC FO HRO
Toecap Aluminium
Perforation resistant Steel
midsole
Sole material Double Density PU/RU
Upper material PU coated leather
Last M-48 Normal

Product: **AL Hit Roller XL+ S3 HRO**
Product Code 48-52415-393-0PM
Size 39-47
Standard EN ISO 20345:2022 S3 SR
 SC FO HRO
Toecap Aluminium
Perforation resistant Steel
midsole
Sole material Double Density PU/RU
Upper material PU coated leather
Last M-48 XL



S3

Heat
resistant
stitching

FLEX ENERGY

Product: **AL Hit Weld XL+ S3 HRO**
Product Code 48-52477-393-71M
Size 39-48
Standard EN ISO 20349-2:2017: S3 SRC WG HI HRO FO
Toecap Aluminium
Perforation resistant Steel
midsole
Sole material Double Density PU/RU
Upper material Full grain leather
Last M-48 XL

S3
WGHeat
resistant
stitchingFlexEnergy
55% energy
return

Product: **AL Hit 7+ S3 HRO**
Product Code 48-52435-392-0PM
Size 35-38
Standard EN ISO 20345:2022 S3 SR SC FO HRO
Toecap Aluminium
Perforation resistant Steel
midsole
Sole material Double Density PU/RU
Upper material PU coated leather
Last M-48 Normal

Product: **AL Hit 7 XL+ S3 HRO**
Product Code 48-52435-393-0PM
Size 39-48
Standard EN ISO 20345:2022 S3 SR SC FO HRO
Toecap Aluminium
Perforation resistant Steel
midsole
Sole material Double Density PU/RU
Upper material PU coated leather
Last M-48 XL



S3

Heat
resistant
stitching

MGuard Roller

When You Need Additional Protection

The design of MGuard Roller shoes started with the idea of developing comfortable footwear that provides the user with additional protection in all conditions. The MGuard Roller shoe has an integrated Metashield® metatarsal guard, which protects the user from impacts on the instep. The FlexEnergy® component in the heel, the BOA® Fit System and the flexible Sievi TractionPro® rubber friction sole with great grip take the footwear to a new level of comfort.

The MGuard RollerW XL+ S3 winter safety shoe also has a warm lining with PrimaLoft® thermal insulation made of 90 % recycled materials. Water repellent, breathable and very light, PrimaLoft® thermal insulation keeps your feet dry in all conditions.



FLEX ENERGY 3D-dry BOA

Product:	MGuard Roller+ S3 HRO
Product Code	48-52425-372-25M
Size	35-38
Standard	EN ISO 20345:2022 S3 SR
	SC FO HI CI M HRO
Toecap	Aluminium
Perforation resistant midsole	Steel
Sole material	Double Density PU/RU
Upper material	Split leather
Last	M-48 Normal

Product:	MGuard Roller XL+ S3 HRO
Product Code	48-52425-373-25M
Size	39-48
Standard	EN ISO 20345:2022 S3 SR SC
	FO HI CI M HRO
Toecap	Aluminium
Perforation resistant midsole	Steel
Sole material	Double Density PU/RU
Upper material	Split leather
Last	M-48 XL



TractionPro®

S3
M

FlexEnergy
55% energy
return



FLEX ENERGY 3D-dry BOA

Product:	MGuard RollerH+ S3 HRO
Product Code	48-52427-372-25M
Size	35-38
Standard	EN ISO 20345:2022 S3 SR
	SC FO HI CI M HRO
Toecap	Aluminium
Perforation resistant midsole	Steel
Sole material	Double Density PU/RU
Upper material	Split leather
Last	M-48 Normal

Product:	MGuard RollerH XL+ S3 HRO
Product Code	48-52427-373-25M
Size	39-48
Standard	EN ISO 20345:2022 S3 SR SC FO
	HI CI M HRO
Toecap	Aluminium
Perforation resistant midsole	Steel
Sole material	Double Density PU/RU
Upper material	Split leather
Last	M-48 XL



TractionPro®

S3
M

FlexEnergy
55% energy
return



FLEX ENERGY BOA PRIMALOFT

Product:	MGuard RollerW XL+ S3 HRO
Product Code	48-52445-373-02M
Size	39-48
Standard	EN ISO 20345:2022 S3 SR SC FO
	HI CI M HRO
Toecap	Aluminium
Perforation resistant midsole	Steel
Sole material	Double Density PU/RU
Upper material	PU coated leather/split leather
Last	M-48 XL



TractionPro®

S3
M

FlexEnergy
55% energy
return



Safety Footwear for Special Fields



Product:	Asphalt Roller XL+ S2P HRO
Product Code	48-52414-453-0PM
Size	39-48
Standard	EN ISO 20345:2022 S2P SC FO HI HRO
Toecap	Aluminium
Perforation resistant midsole	Steel
Sole material	Double Density PU/RU
Upper material	PU coated leather
Last	M-48 XL



Product:	AL GT Timber XL+ S3
Product Code	48-52813-373-71M
Size	39-48
Standard	EN ISO 15090:2012 F1 P A SRC T EN ISO 17249:2013 level 2/S3
Toecap	Aluminium
Perforation resistant midsole	Steel
Sole material	Double Density PU/RU
Upper material	Full grain leather
Last	M-48 XL



Product:	AL GT Fire XL+ F1 P A
Product Code	48-52481-373-71M
Size	39-48
Standard	EN ISO 15090:2012 F1 P A SRC T
Toecap	Aluminium
Perforation resistant midsole	Steel
Sole material	Double Density PU/RU
Upper material	Full grain leather
Last	M-48 XL



Boots and Combat Boots

Sievi's range of safety footwear has always served a variety of different sectors and jobs. Sievi's boots and combat boots have been designed for versatile environments and heavy wear, without compromising on user comfort. Sievi's selection of boots and combat boots includes models suitable for both indoor and outdoor work, and with or without lining.

The Rescue TR Roller+ safety boot is now even more comfortable thanks to its redesigned heel structure. The FlexEnergy® element, visible through openings in the heel, provides greater flexibility, significantly improving the elasticity of the shoe.



FLEX ENERGY 3D-dry BOA

Product:

Product Code	43-52387-372-02M
Size	36-38
Standard	EN ISO 20345:2022 S3 SR SC FO HRO
Toecap	Composite
Perforation resistant midsole	Steel
Sole material	Double Density PU/RU
Upper material	PU coated leather
Last	M-43 Normal

Rescue TR Roller+ S3

Product:

Product Code	43-52387-373-02M
Size	39-48
Standard	EN ISO 20345:2022 S3 SR SC FO HRO
Toecap	Composite
Perforation resistant midsole	Steel
Sole material	Double Density PU/RU
Upper material	PU coated leather
Last	M-43 Normal

Rescue TR Roller+ S3



Product:

Product Code	49-52292-172-0PM
Size	35-38
Standard	EN ISO 20345:2022 S3L SR SC FO
Toecap	Composite
Perforation resistant midsole	Composite PL
Sole material	Single Density PU
Upper material	PU coated leather
Last	M-49 Normal

Solid IN CT+ S3L

Product:

Product Code	49-52292-173-0PM
Size	39-48
Standard	EN ISO 20345:2022 S3L SR SC FO
Toecap	Composite
Perforation resistant midsole	Composite PL
Sole material	Single Density PU
Upper material	PU coated leather
Last	M-49 XL

Solid IN CT XL+ S3L



Product:

Product Code	49-52039-372-0PM
Size	35-38
Standard	EN ISO 20345:2022 S3 SR SC FO
Toecap	Composite
Perforation resistant midsole	Steel
Sole material	Single Density PU
Upper material	PU coated leather
Last	M-49 Normal

Offshore CT+ S3

Product:

Product Code	49-52039-373-0PM
Size	39-48
Standard	EN ISO 20345:2022 S3 SR SC FO
Toecap	Composite
Perforation resistant midsole	Steel
Sole material	Single Density PU
Upper material	PU coated leather
Last	M-49 XL

Offshore CT XL+ S3

TractionPro®

S3

FlexEnergy
55% energy
return



S3L



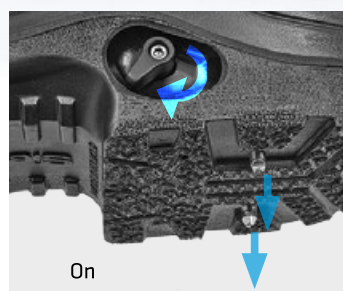
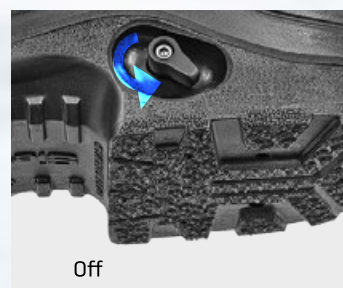
S3



Sievi Spike®

Unprecedented Grip

Sievi Spike® footwear is specially designed for slippery winter conditions. A patented stud mechanism integrated into its sole structure enables you to easily twist the studs in and out without taking the shoes off.



Product:	Spike GT Roller
Product Code	46-52863-342-08M
Size	38
Standard	EN ISO 20345: SB SRC P A FO CI WRU
Toecap	Steel
Perforation resistant midsole	Steel
Sole material	Single Density PU
Upper material	PU coated leather/nubuck
Last	M-46 Normal

Product:	Spike GT Roller
Product Code	46-52863-343-08M
Size	39-47
Standard	EN ISO 20345: SB SRC P A FO CI WRU
Toecap	Steel
Perforation resistant midsole	Steel
Sole material	Single Density PU
Upper material	PU coated leather/nubuck
Last	M-46 Normal



SB
PA



Product:	Sievi Spike 3
Product Code	46-52279-342-0PM
Size	38
Standard	EN ISO 20345: SB SRC P A FO CI WRU
Toecap	Steel
Perforation resistant midsole	Steel
Sole material	Single Density PU
Upper material	PU coated leather
Last	M-46 Normal

Product:	Sievi Spike 3
Product Code	46-52279-343-0PM
Size	39-47
Standard	EN ISO 20345: SB SRC P A FO CI WRU
Toecap	Steel
Perforation resistant midsole	Steel
Sole material	Single Density PU
Upper material	PU coated leather
Last	M-46 Normal



SB
PA





FLEX ENERGY

Product: Alaska Roller+ S3
Product Code 48-52433-372-02M
Size 36-38
Standard EN ISO 20345:2022 S3 SR
 SC FO HI CI HRO
Toecap Aluminium
Perforation resistant midsole Steel
Sole material Double Density PU/RU
Upper material PU coated leather
Last M-48 Normal

Product: Alaska Roller XL+ S3
Product Code 48-52433-373-02M
Size 39-47
Standard EN ISO 20345:2022 S3 SR
 SC FO HI CI HRO
Toecap Aluminium
Perforation resistant midsole Steel
Sole material Double Density PU/RU
Upper material PU coated leather
Last M-48 XL



TractionPro®

S3



FlexEnergy
55% energy
return



Product: Alaska TRX+ S3S
Product Code 48-52432-172-02M
Size 36-38
Standard EN ISO 20345:2022 S3S
 SR SC FO CI HRO
Toecap Aluminium
Perforation resistant midsole Composite PS
Sole material Double Density PU/RU
Upper material PU coated leather
Last M-48 Normal

Product: Alaska TRX XL+ S3S
Product Code 48-52432-173-02M
Size 39-48
Standard EN ISO 20345:2022 S3S
 SR SC FO CI HRO
Toecap Aluminium
Perforation resistant midsole Composite PS
Sole material Double Density PU/RU
Upper material PU coated leather
Last M-48 XL



TractionPro®

S3S



Product: Alaska GT Roller+ S7
Product Code 48-52859-372-71M
Size 36-38
Standard EN ISO 20345:2022 S7 SR
 SC CI FO HRO
Toecap Aluminium
Perforation resistant midsole Steel
Sole material Double Density PU/RU
Upper material Full grain leather
Last M-48 Normal

Product: Alaska GT Roller XL+ S7
Product Code 48-52859-373-71M
Size 39-48
Standard EN ISO 20345:2022 S7 SR
 SC CI FO HRO
Toecap Aluminium
Perforation resistant midsole Steel
Sole material Double Density PU/RU
Upper material Full grain leather
Last M-48 XL



TractionPro®

S7





User Comfort in Cold Conditions

Sievi's Alaska winter safety boots offer a superior user experience in cold conditions thanks to their warm lining, PrimaLoft® thermal insulation and Sievi TractionPro® friction sole. Equipped with a warm lining and GORE-TEX membrane, the Alaska GT Roller+ is waterproof, breathable and easy to put on thanks to the BOA® Fit System lacing mechanism, which is combined with a Velcro closure.

The new Alaska Thermo BTH XL+ safety footwear comes with the innovative Therm-ic Bluetooth® heating system, which can be paired with the Therm-ic app on your smartphone to provide a full overview of temperature, battery status and thermal settings. The Alaska Thermo BTH XL+ safety boots are the perfect choice for cold conditions, combining powerful protection, smart technology and maximum comfort.



Alaska Thermo boot features a three-setting, integrated heating system. Additional batteries and chargers suitable for the product can also be ordered separately, see page 52.



Product:	Alaska Thermo BTH XL+ S3
Product Code	48-52421-373-0PM
Size	39-47
Standard	EN ISO 20345:2022 S3 SR SC FO CI HRO
Toecap	Aluminium
Perforation resistant midsole	Steel
Sole material	Double Density PU/RU
Upper material	PU coated leather
Last	M-48 XL



TractionPro®

S3





Product:	Hiker Roller+ S3
Product Code	48-52451-372-08M
Size	36-38
Standard	EN ISO 20345:2022 S3 SR SC FO HI CI HRO
Toecap	Aluminium
Perforation resistant midsole	Steel
Sole material	Double Density PU/RU
Upper material	PU coated leather/ microfiber
Last	M-48 Normal

Product:	Hiker Roller XL+ S3
Product Code	48-52451-373-08M
Size	39-47
Standard	EN ISO 20345:2022 S3 SR SC FO HI CI HRO
Toecap	Aluminium
Perforation resistant midsole	Steel
Sole material	Double Density PU/RU
Upper material	PU coated leather/ microfiber
Last	M-48 XL



TractionPro®

S3



FlexEnergy
55% energy
return



Product:	Solid CT+ S3L
Product Code	49-52494-172-0PM
Size	35-38
Standard	EN ISO 20345:2022 S3L SR SC FO CI
Toecap	Composite
Perforation resistant midsole	Composite PL
Sole material	Single Density PU
Upper material	PU coated leather
Last	M-49 Normal

Product:	Solid CT XL+ S3L
Product Code	49-52494-173-0PM
Size	39-48
Standard	EN ISO 20345:2022 S3L SR SC FO CI
Toecap	Composite
Perforation resistant midsole	Composite PL
Sole material	Single Density PU
Upper material	PU coated leather
Last	M-49 XL



S3L



Product:	AL Hit 6+ S3 HRO
Product Code	48-52459-372-0PM
Size	35-38
Standard	EN ISO 20345:2022 S3 SR SC FO CI HRO
Toecap	Aluminium
Perforation resistant midsole	Steel
Sole material	Double Density PU/RU
Upper material	PU coated leather
Last	M-48 Normal

Product:	AL Hit 6 XL+ S3 HRO
Product Code	48-52459-373-0PM
Size	39-48
Standard	EN ISO 20345:2022 S3 SR SC FO CI HRO
Toecap	Aluminium
Perforation resistant midsole	Steel
Sole material	Double Density PU/RU
Upper material	PU coated leather
Last	M-48 XL

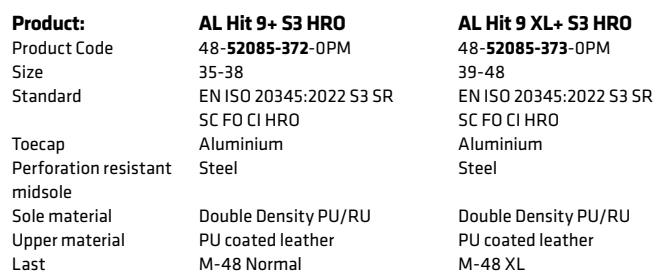
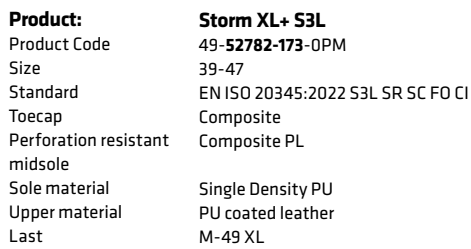


TractionPro®

S3



Product:	AL Hit 6 XL+ S3 HRO
Product Code	48-52459-374-0PM
Size	49-50
Standard	EN ISO 20345:2022 S3 SR SC FO CI HRO
Toecap	Aluminium
Perforation resistant midsole	Steel
Sole material	Double Density PU/RU
Upper material	PU coated leather
Last	M-48 XL





Sievi WhiteLine

For Jobs That Require High Hygiene Level

The need for safety shoes is not limited to outdoors and extreme conditions but is also a must for jobs that require a high level of hygiene. The Sievi WhiteLine collection was designed with these special conditions in mind.

The WhiteLine shoes and clogs are made of microfibre, which can withstand repeated washing, making them ideal for working conditions that require a high level of hygiene.



Product:

Product Code

Size

Standard

Toecap

Perforation resistant
midsole

Sole material

Upper material

Last

Vent White Roller S1

44-52120-142-96W

36-38

EN ISO 20345:2022 S1 SR F0

Aluminium

No

Single Density PU

Microfiber

M-44 Normal

Vent White Roller S1

44-52120-143-96W

39-47

EN ISO 20345:2022 S1 SR F0

Aluminium

No

Single Density PU

Microfiber

M-44 Normal



S1





Product:	Riff White SBAE	Riff White SBAE
Product Code	50-52933-502-96W	50-52933-503-96W
Size	35-38	39-47
Standard	EN ISO 20345:2022 SB A E FO	EN ISO 20345:2022 SB A E FO
Toecap	Steel	Steel
Perforation resistant midsole	No	No
Sole material	Single Density PU	Single Density PU
Upper material	Microfiber	Microfiber
Last	M-50 Normal	M-50 Normal



SB



Product:	Alfa White S2	Alfa White S2
Product Code	42-52128-102-96W	42-52128-103-96W
Size	35-38	39-48
Standard	EN ISO 20345:2022 S2 FO	EN ISO 20345:2022 S2 FO
Toecap	Steel	Steel
Perforation resistant midsole	No	No
Sole material	Single Density PU	Single Density PU
Upper material	Microfiber	Microfiber
Last	M-42 Normal	M-42 Normal



S2



Product:	Relax CT White S1	Relax CT White XL S1
Product Code	49-52236-122-96W	49-52236-123-96W
Size	35-38	39-48
Standard	EN ISO 20345:2022 S1 SR FO	EN ISO 20345:2022 S1 SR FO
Toecap	Composite	Composite
Perforation resistant midsole	No	No
Sole material	Single Density PU	Single Density PU
Upper material	Microfiber	Microfiber
Last	M-49 Normal	M-49 XL



S1



Product:	Light Boot White S4	Light Boot White S4
Product Code	95-51010-112-95H	95-51010-113-95H
Size	35-38	39-47
Standard	EN ISO 20345:2022 S4 FO	EN ISO 20345:2022 S4 FO
Toecap	Steel	Steel
Perforation resistant midsole	No	No
Sole material	Double Density PU/PU	Double Density PU/PU
Upper material	PU	PU
Last	M-95 Normal	M-95 Normal



S4





Product:	Light Boot Olive S4
Product Code	95-51010-112-950
Size	35-38
Standard	EN ISO 20345:2022 S4 FO
Toecap	Steel
Perforation resistant midsole	No
Sole material	Double Density PU/PU
Upper material	PU
Last	M-95 Normal

Product:	Light Boot Olive S4
Product Code	95-51010-113-950
Size	39-47
Standard	EN ISO 20345:2022 S4 FO
Toecap	Steel
Perforation resistant midsole	No
Sole material	Double Density PU/PU
Upper material	PU
Last	M-95 Normal



S4



Product:	Light Boot Olive S5
Product Code	95-51009-312-950
Size	35-38
Standard	EN ISO 20345:2022 S5 FO
Toecap	Steel
Perforation resistant midsole	Steel
Sole material	Double Density PU/PU
Upper material	PU
Last	M-95 Normal

Product:	Light Boot Olive S5
Product Code	95-51009-313-950
Size	39-48
Standard	EN ISO 20345:2022 S5 FO
Toecap	Steel
Perforation resistant midsole	Steel
Sole material	Double Density PU/PU
Upper material	PU
Last	M-95 Normal



S5



Product:	Light Boot Black S5
Product Code	95-51212-313-95M
Size	39-47
Standard	EN ISO 20345:2022 S5 FO
Toecap	Steel
Perforation resistant midsole	Steel
Sole material	Double Density PU/PU
Upper material	PU
Last	M-95 Normal



S5



Sievi's Light Boots

Durable and Comfortable to Wear

Sievi's range of light boots covers many uses. The polyurethane boots are both light and more durable than most rubber boots. Polyurethane is also resistant to water, oil and many chemicals.

Sievi's light boots are seamless to minimise chafing and abrasions. They have a wide fit, characteristic of Sievi's footwear.

Sievi's light boots, just like other Sievi footwear, come with the flexible FlexStep® sole and sole pattern that reduces the risk of slipping. Sievi boots are always a safe choice.

Sievi's light boots are made of polyurethane. They have excellent thermal insulation properties, and the leg section can be shortened. The lining material has been selected to ensure that the boots dry quickly if the inside of the boot gets wet.

- Lightweight and excellent fit
- Wide fit
- Polyurethane boots last longer than most rubber boots
- FlexStep® sole and non-slip sole pattern
- The sole pattern effectively cleans itself of dirt
- No chafing or abrasive seams
- Excellent thermal insulation
- Resistant to water, oil and many chemicals
- Leg section that can be shortened and a heel notch that makes removal easier
- Lining material that makes drying quick and easy



Product:	Light Boot Black 04
Product Code	95-41012-112-95M
Size	35-38
Standard	EN ISO 20347:2022 04 FO
Toecap	No
Perforation resistant midsole	No
Sole material	Double Density PU/PU
Upper material	PU
Last	M-95 Normal

Product:	Light Boot Black 04
Product Code	95-41012-113-95M
Size	39-47
Standard	EN ISO 20347:2022 04 FO
Toecap	No
Perforation resistant midsole	No
Sole material	Double Density PU/PU
Upper material	PU
Last	M-95 Normal



Product:	Light Boot Laces 04
Product Code	95-41212-112-950
Size	35-38
Standard	EN ISO 20347:2022 04 FO
Toecap	No
Perforation resistant midsole	No
Sole material	Double Density PU/PU
Upper material	PU
Last	M-95 Normal

Product:	Light Boot Laces 04
Product Code	95-41212-113-950
Size	39-48
Standard	EN ISO 20347:2022 04 FO
Toecap	No
Perforation resistant midsole	No
Sole material	Double Density PU/PU
Upper material	PU
Last	M-95 Normal



Product:	Light Boot Camo 05
Product Code	95-41211-312-95X
Size	35-38
Standard	EN ISO 20347:2022 05 FO
Toecap	No
Perforation resistant midsole	Steel
Sole material	Double Density PU/PU
Upper material	PU
Last	M-95 Normal

Product:	Light Boot Camo 05
Product Code	95-41211-313-95X
Size	39-48
Standard	EN ISO 20347:2022 05 FO
Toecap	No
Perforation resistant midsole	Steel
Sole material	Double Density PU/PU
Upper material	PU
Last	M-95 Normal





Lightweight Occupational Footwear for Indoor Uses

Your comfort zone starts with your feet. That's why Sievi's occupational footwear has been designed with both lightness and user comfort in mind.

Like all Sievi safety shoes, occupational footwear comes with the Sievi FlexStep® sole. FlexStep® helps to reduce stress on the back and the feet and absorbs shocks, making Sievi's professional footwear an excellent choice for those who work on their feet for long periods of time.



Product:	Monica 2
Product Code	20-12203-212-07M
Size	35-43
Standard	EN ISO 20347: OB SRC A E FO
Sole material	Single Density PU
Upper material	PU coated leather
Last	M-20 XL



OB



Product:	Active 1	Active 2
Product Code	35-12225-482-95M	37-12225-483-95M
Size	35-38	39-47
Standard	EN ISO 20347: OB A E FO	EN ISO 20347: OB A E FO
Sole material	Single Density PU	Single Density PU
Upper material	Microfiber	Microfiber
Last	M-35 Normal	M-37 Normal



OB





Product: **Ion Black 2**
 Product Code 28-12156-282-38M
 Size 36-42
 Standard EN ISO 20347: OB A E SRA FO
 Sole material Single Density PU
 Upper material Nubuck
 Last M-28 Normal



OB



Product: **Art 2**
 Product Code 29-12146-293-38M
 Size 39-47
 Standard EN ISO 20347: OB A E SRA FO
 Sole material Single Density PU
 Upper material Nubuck
 Last M-29 Normal



OB



Product: **Rom 2**
 Product Code 29-12157-293-38M
 Size 39-47
 Standard EN ISO 20347: OB A E SRA FO
 Sole material Single Density PU
 Upper material Nubuck
 Last M-29 Normal



OB



Product: **File Black**
 Product Code 50-12327-502-0PM
 Size 35-38
 Standard EN ISO 20347:2022 OB A E FO
 Sole material Single Density PU
 Upper material PU coated leather
 Last M-50 Normal

File Black
 50-12327-503-0PM
 39-48
 EN ISO 20347:2022 OB A E FO
 Single Density PU
 PU coated leather
 M-50 Normal



OB



Product: **File White**
 Product Code 50-12327-502-96W
 Size 35-38
 Standard EN ISO 20347:2022 OB A E FO
 Sole material Single Density PU
 Upper material Microfiber
 Last M-50 Normal

File White
 50-12327-503-96W
 39-47
 EN ISO 20347:2022 OB A E FO
 Single Density PU
 Microfiber
 M-50 Normal



OB





Sievi's Occupational Footwear For Work and Leisure

Sievi's high-quality occupational shoes and boots are suitable for both work and leisure. The new Fly Fresh footwear combines first-class comfort with sporty design. The FlexEnergy® element provides maximum shock absorption and the breathable 3D-dry® lining keeps your feet dry for a long time. The Fly Fresh Roller model also features the BOA® Fit System lacing mechanism, which makes the footwear quick to put on and take off.



Product:

Product Code
Size
Standard
Sole material
Upper material
Last

Fly Fresh Roller

35-12191-482-91M
35-38
EN ISO 20347: 02 SRC FO
Single Density PU
Textile/Microfiber
M-35 Normal

Fly Fresh Roller

37-12191-483-91M
39-48
EN ISO 20347: 02 SRC FO
Single Density PU
Textile/Microfiber
M-37 Normal



02

FlexEnergy
55% energy
return



Product:

Product Code
Size
Standard
Sole material
Upper material
Last

Fly Fresh

35-12199-482-91M
35-38
EN ISO 20347: 02 SRC FO
Single Density PU
Textile/Microfiber
M-35 Normal

Fly Fresh

37-12199-483-91M
39-48
EN ISO 20347: 02 SRC FO
Single Density PU
Textile/Microfiber
M-37 Normal



02

FlexEnergy
55% energy
return



Product:

Product Code
Size
Standard
Sole material
Upper material
Last

Fly Fresh BW

35-12199-482-9BW
35-38
EN ISO 20347: 02 SRC FO
Single Density PU
Textile/Microfiber
M-35 Normal

Fly Fresh BW

37-12199-483-9BW
39-48
EN ISO 20347: 02 SRC FO
Single Density PU
Textile/Microfiber
M-37 Normal



02

FlexEnergy
55% energy
return





Product:	Mark
Product Code	36-12010-103-63M
Size	40-48
Sole material	Single Density PU
Upper material	Full grain leather
Last	M-36 Normal



Product:	Street
Product Code	38-12171-463-45M
Size	39-48
Standard	EN ISO 20347: 01 SRC FO
Sole material	Single Density PU
Upper material	Full grain leather
Last	M-38 Normal



Product:	Step TR
Product Code	21-12128-132-45M
Size	35-42
Standard	EN ISO 20347:2022 02 SR FO
Sole material	Double Density PU/RU
Upper material	Full grain leather
Last	M-21 Normal



TractionPro®

02



Product:	Step TR
Product Code	38-12128-243-45M
Size	39-48
Standard	EN ISO 20347:2022 02 SR FO
Sole material	Double Density PU/RU
Upper material	Full grain leather
Last	M-38 Normal



TractionPro®

02



Product:	Racer TR Soft	Racer TR Soft
Product Code	44-12107-132-92M	44-12107-133-92M
Size	35-38	39-48
Standard	EN ISO 20347:2022 01 SR FO HRO	EN ISO 20347:2022 01 SR FO HRO
Sole material	Double Density PU/RU	Double Density PU/RU
Upper material	Microfiber	Microfiber
Last	M-44 Normal	M-44 Normal



TractionPro®

01

FlexEnergy
55% energy
return



Product: Aurora TR XL
Product Code 20-12220-132-45M
Size 35-43
Standard EN ISO 20347:2022 02 SR FO CI
Sole material Double Density PU/RU
Upper material Full grain leather/Split leather
Last M-20 XL



TractionPro®

02



Product: Frost TR XL
Product Code 37-12614-243-45M
Size 39-48
Standard EN ISO 20347:2022 02 SR FO CI
Sole material Double Density PU/RU
Upper material Full grain leather/Nubuck
Last M-37 XL



TractionPro®

02



Product: Spike Soft
Product Code 46-12276-142-33M
Size 38
Standard EN ISO 20347: 0B
SRC A FO CI WRU
Sole material Single Density PU
Upper material Nubuck
Last M-46 Normal

Spike Soft
46-12276-143-33M
39-47
EN ISO 20347: 0B
SRC A FO CI WRU
Single Density PU
Nubuck
M-46 Normal



0B



Product: GT 58
Product Code 44-12855-132-71M
Size 35-38
Standard EN ISO 20347:2022 06
SR FO HRO
Sole material Double Density PU/RU
Upper material Full grain leather
Last M-44 Normal

GT 58
44-12855-133-71M
39-48
EN ISO 20347:2022 06
SR FO HRO
Double Density PU/RU
Full grain leather
M-44 Normal



TractionPro®

06





Product:
Product Code
Size
Standard
Sole material
Upper material
Last

Soft Solid
49-12296-402-0PM
35-38
EN ISO 20347:2022 02 SR FO CI
Single Density PU
PU coated leather
M-49 Normal

Product:
Product Code
Size
Standard
Sole material
Upper material
Last

Soft Solid XL
49-12296-403-0PM
39-48
EN ISO 20347:2022 02 SR FO CI
Single Density PU
PU coated leather
M-49 XL



Product:
Product Code
Size
Standard
Sole material
Upper material
Last

Boot Winter
49-12018-402-0PM
37-38
EN ISO 20347:2022 02 SR FO CI
Single Density PU
PU coated leather
M-49 Normal

Product:
Product Code
Size
Standard
Sole material
Upper material
Last

Boot Winter XL
49-12018-403-0PM
39-48
EN ISO 20347:2022 02 SR FO CI
Single Density PU
PU coated leather
M-49 XL



Product:
Product Code
Size
Standard
Sole material
Upper material
Last

Arktis TR+
48-12402-172-09M
35-38
EN ISO 20347: 02 SRC FO CI HRO
Double Density PU/RU
PU coated leather/microfiber
M-48 Normal

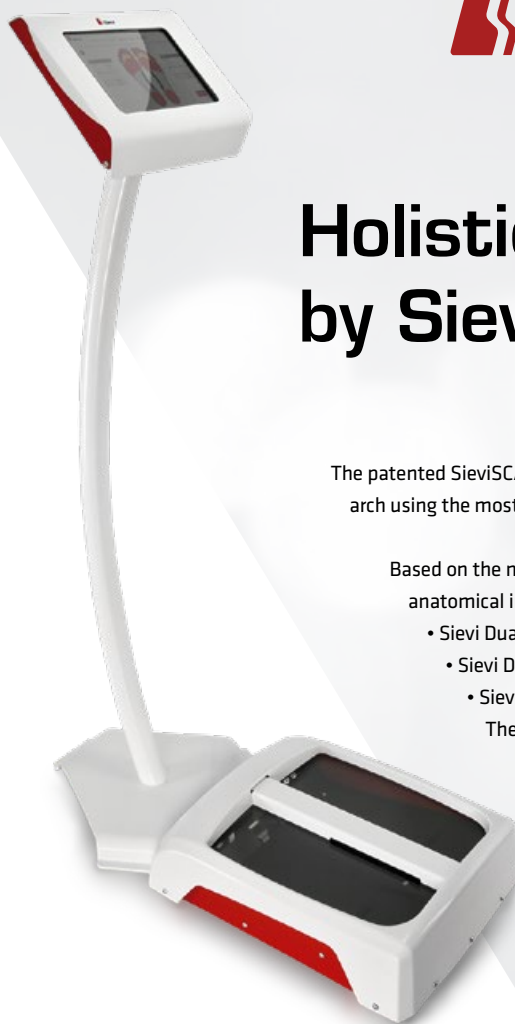
Product:
Product Code
Size
Standard
Sole material
Upper material
Last

Arktis TR XL+
48-12402-173-09M
39-47
EN ISO 20347: 02 SRC FO CI HRO
Double Density PU/RU
PU coated leather/microfiber
M-48 XL



TractionPro®

SieviSCANNER



Holistic Well-being for Feet by Sievi

The patented SieviSCANNER measures the length and the width of the foot as well as the anatomy of the arch using the most advanced laser-assisted scanning technology.

Based on the measurements taken, the SieviSCANNER system recommends suitable shoes and anatomical insoles:

- Sievi Dual Comfort Plus Neutral Arch
- Sievi Dual Comfort Plus High Arch
- Sievi Dual Comfort Plus Extra High Arch

The insoles are designed to be compatible with all Sievi safety and occupational footwear.

SieviSCANNER measuring services are available at larger Sievi dealers. To find your local measuring site, please visit: www.sievi.com

Sievi Green Comfort Insoles

Recycled materials account for 67 % of the total weight of the materials used in the new, extremely soft Sievi Green Comfort insoles. The insole's surface material is polyamide, which is incredibly wear resistant and transfers moisture from the feet to the lower layer of the insole. Activated carbon and silver thread eliminate microbial growth, making this insole antibacterial and odourless. The heel design keeps the foot's fat pad in an optimal position, and the insole conforms to the shape of the foot and rebounds to its original shape when the shoe is taken off. The insole is antistatic, complies with ESD standards, is breathable, and is machine washable at 40 °C.



Product: Sievi Green Comfort

Product Code	00-99515-002-00H	00-99515-003-00H
Size	35-38	39-48
Last	Normal	Normal

Product: Sievi Green Comfort XL

Product Code	00-99517-003-00H	00-99517-004-00H
Size	39-48	49-50
Last	XL	XL

Sievi Dual Comfort Insoles

The Dual Comfort insole consists of three layers:

- soft and comfortable surface material
 - a breathable mid-layer
 - a light, shock absorbing EVA bottom layer, which maintains its shape
- Shock absorbing PORON® cushioning under the heel and ball of the foot diminishes external impacts and strain. The Dual Comfort insole is antistatic and complies with ESD standards. Hand wash only.

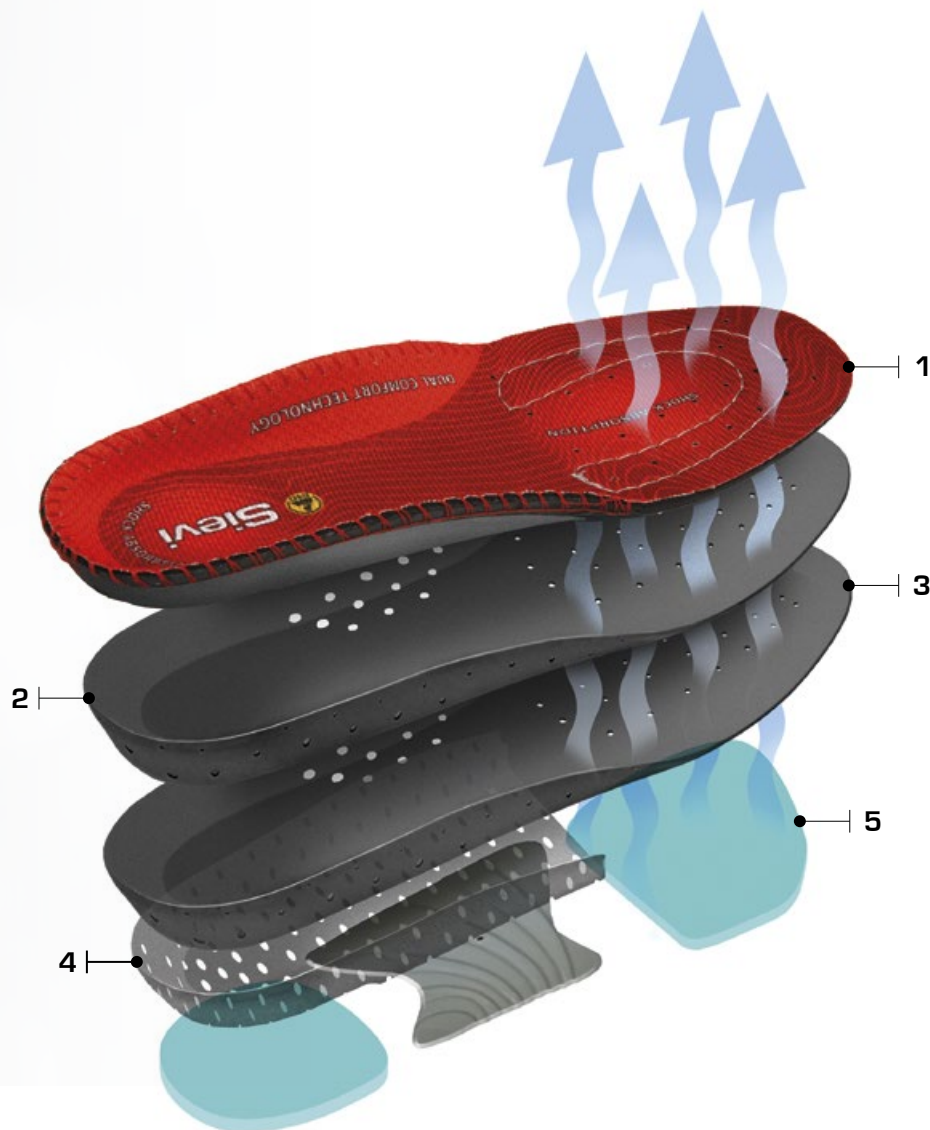


Product: Sievi Dual Comfort

Product Code	00-99525-002-00H	00-99525-003-00H
Size	34-38	39-48
Last	Normal	Normal

Product: Sievi Dual Comfort XL

Product Code	00-99527-003-00H	00-99527-004-00H
Size	39-48	49-50
Last	XL	XL



Sievi Dual Comfort Plus 5-layer structure

Five steps to the right support for your feet.

Here's how we ensure a perfect fit and support:

1. Antibacterial and quick-drying surface fabric (3 % carbon fibre). The reinforcement stitching around the edge makes the insole durable and washable.
2. Breathable, quick-drying layer that wicks away moisture
3. Shock-absorbing EVA sole
4. Shape-retaining High Poly layer
5. PORON® shock-absorbing cushioning under the heel and ball of the foot. SieviBalance® arch support.

Sievi Dual Comfort Plus Insoles

SieviBalance® arch support. Dual Comfort Plus insoles come with three alternative heights for arch support:

- The Neutral Arch is intended for people with a low or neutral foot arch.
- The High Arch is intended for people with a high foot arch.
- The Extra High Arch is intended for people with a very high foot arch.

Hand wash only.



Product: Sievi Dual Comfort Plus: Neutral Arch

Product Code	00-99530-002-00H	00-99530-003-00H
Size	35-38	39-48
Last	Normal	Normal

Product: Sievi Dual Comfort Plus XL: Neutral Arch

Product Code	00-99532-003-00H
Size	39-48
Last	XL

Product: Sievi Dual Comfort Plus: High Arch

Product Code	00-99534-002-00H	00-99534-003-00H
Size	35-38	39-48
Last	Normal	Normal

Product: Sievi Dual Comfort Plus XL: High Arch

Product Code	00-99536-003-00H
Size	39-48
Last	XL

Product: Sievi Dual Comfort Plus: Extra High Arch

Product Code	00-99560-002-00H	00-99560-003-00H
Size	35-38	39-48
Last	Normal	Normal

Product: Sievi Dual Comfort Plus XL: Extra High Arch

Product Code	00-99562-003-00H
Size	39-48
Last	XL

Other Insoles



DryStep® is a sandal insole that is coated and ESD approved. Suitable for DryStep® sandals (see page 43). Machine washable at 40 °C.



Product: DryStep®
Product Code 28-99610-002-00H
Size 36-42
Last Normal



Product: DryStep®
Product Code 29-99610-003-00H
Size 39-47
Last Normal

The Pressure Relief insole moulds itself to the shape of the wearer's foot, which distributes the weight more evenly while reducing strain. The insole is antistatic and complies with ESD standards. Machine washable at 40 °C.



Product: Pressure Relief
Product Code 00-99523-002-00H
Size 35-38
Last Normal
Product Code 00-99523-003-00H
Size 39-48
Last Normal



Warm fur insole made of 100 % sheep fur.

Product: Fur insole
Product Code 45-99510-002-000
Size 35-38
Last Normal
Product Code 45-99510-003-000
Size 39-47
Last Normal



The aluminium layer of the Winter Dual Comfort insole reflects heat efficiently. The EVA bottom layer in the insole and the PORON® shock-absorbing cushioning absorb impact and reduce strain. The insole is antistatic and complies with ESD standards. Hand wash only.

Product: Winter Dual Comfort
Product Code 00-99519-002-00H
Size 35-38
Last Normal
Product Code 00-99521-003-00H
Size 39-48
Last XL
Product Code 00-99521-004-00H
Size 49-50
Last XL

Sievi Socks

All Sievi socks meet ESD requirements.

When designing socks, we have paid special attention to their ergonomic design and ensuring that they stay put. The socks have no abrasive seams and they transfer moisture from the foot in a controlled manner. Durability is one of the features that we invest in when designing Sievi socks, and we ensure that they meet even the most demanding durability requirements. In addition to durability, user comfort has been enhanced by cushioning and several flexible areas of the heel and tip.

Sievi socks comply with ESD requirements and the requirements of the EN ISO 1149-3:2004 standard. Wearing Sievi ESD socks, insoles and footwear ensures that the body's static electricity is discharged in a controlled manner through the sole structure, which prevents damage to sensitive electronic devices.

The main conductive material in the Sievi sock range is Resistex® Carbon. Resistex® Carbon fibres effectively disperse electric charges accumulated from the environment or during physical exercise. The unique properties of Resistex® Carbon are obtained by uniting textile fibres with a continuous filament of conductive material based on active carbon.



Product: Cotton socks

Product Code 00-99360-003-00M
Size 36-39, 40-42, 43-46

Machine washable at 40 °C, do not tumble dry.
60 % cotton, 37 % polyamide,
2 % elastane, 1 % carbon fibre.



Product: Ankle socks

Product Code 00-99372-003-00M
Size 36-39, 40-42, 43-46

The pack contains two pairs of socks.
Machine washable at 40 °C, do not tumble dry.
42 % Microlon® polyamide, 40 % polyamide,
14 % polypropylene, 2 % elastane,
2 % carbon fibre.



Product: All-season Merino socks

Product Code 00-99368-003-00M
Size 36-39, 40-42, 43-46, 47-50

Durable socks for year-round use.
Machine washable at 40 °C, do not tumble dry.
48 % polyamide, 34 % merino wool,
14 % polypropylene, 2 % elastane,
2 % carbon fibre.



Product: Drytex socks

Product Code 00-99370-003-00M
Size 36-39, 40-42, 43-46, 47-50

Socks that transfer moisture and heat from the skin.
Machine washable at 40 °C, do not tumble dry.
46 % polyester, 44 % polyamide,
6 % Cordura® polyamide, 3 % elastane,
1 % carbon fibre.



Product: Winter socks

Product Code 00-99364-003-00M
Size 36-39, 40-42, 43-46

Warm winter socks. Machine washable at 40 °C, do not tumble dry. 43 % polyester, 29 % polyamide, 19 % merino wool, 6 % Cordura® polyamide, 2 % elastane, 1 % carbon fibre.



Product: Flame retardant socks

Product Code 00-99374-003-00M
Size 36-39, 40-42, 43-46

Flame retardant socks. Meet the requirements of EN ISO 14116:2015 Index 2. Machine washable at 40 °C, do not tumble dry. 49 % Preox fibre, 27 % polyamide, 21 % Kevlar®, 2 % elastane, 1 % carbon fibre.



Product: Sievi felt socks

Product Code 00-99800-002-0HU
Size 35-38
Product Code 00-99800-003-0HU
Size 39-48

Dark grey, machine washable at 40 °C. Felt.

SIZE CHART

PARIS	34	35	36	37	38	39	40	41	42	43	44	45	46	47	48	49	50
LONDON	2	2 ½	3	3 ½	4	5	6	7	8	9	10	11	12	13	14	15	16
MONDOPOINT	215	222	229	236	242	249	256	262	269	276	282	289	296	302	309	316	322

Accessories



Product: Shoe cream
Product Code 00-99400-000-000
125 ml

For treating seams and leather. Non-toxic, does not contain silicone. Colourless.



Product: Black shoe polish
Product Code 00-99410-000-000
75 ml

Conditions and nourishes leather and maintains its durability. Also suitable for treating GORE-TEX products.



Product: Shoe protector spray
Product Code 00-99411-000-000
300 ml

Water-based shoe protector provides invisible protection against dirt and moisture without changing the feel or appearance of the footwear. Suitable for shoes made of suede, nubuck, leather, synthetic leather and textile.



Product: Shoe laces

Black	00-99080-000-00M	80 cm
	00-99090-000-00M	90 cm
	00-99110-000-00M	110 cm
Black/grey	00-99120-000-00H	120 cm
Spark resistant laces, black	00-99085-000-50M	85 cm
	00-99120-000-50M	120 cm

Shoe laces are supplied in packs of two. Choose a length suitable for each model of shoe or boot.



Product: Therm-ic batteries and charger
Product Code 00-99911-000-000

Includes 4 batteries and charger for the Alaska Thermo boot heating system (sufficient for single pair of boots). Uses standard voltage.



Product: Devisys Blue Ice slip protection

Product Code	00-99751-002-00M
Size	37-40
Product Code	00-99751-003-00M
Size	41-44, 45-48

Effectively reduces the risk of slipping. The Devisys Blue Ice slip protection is suitable for all footwear and easy to fit.

THE NEW TABLE ACCORDING TO STANDARD EN ISO 20345:2022 AND EN ISO 20347:2022

SAFETY FOOTWEAR	NEW								NEW		NEW							
	SB	S1	S1P	S1PS	S1PL	S2	S2P	S3	S3S	S3L	S4	S5	S5S	S5L	S6	S7	S7S	S7L
Slip resistance, ceramic tile + soap, NaLS (soap solution)	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•
Toecap (200 J/15 000 N)	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•
Closed heel area		•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•
Shock-absorbing heel E		•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•
Antistatic A		•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•
Water penetration and absorption WPA						•	•	•	•	•					•	•	•	•
Cleated outsole								•	•	•		•	•	•		•	•	•
Perforation resistance, steel P			•				•	•				•				•		
Perforation resistance, metal-free (Ø 3.0 mm nail) PS				•					•				•				•	
Perforation resistance, metal-free (Ø 4.5 mm nail) PL					•					•				•				•
Water resistant WR												•	•		•	•	•	•
Rubber/PU upper material											•	•	•	•				•

					NEW				NEW					
OCCUPATIONAL FOOTWEAR	0B	01	02	03	03S	03L	04	05	05S	05L	06	07	07S	07L
Slip resistance, ceramic tile + soap, NaLS (soap solution)	●	●	●	●	●	●	●	●	●	●	●	●	●	●
Toecap (200 J/15 000 N)														
Closed heel area		●	●	●	●	●	●	●	●	●	●	●	●	●
Shock-absorbing heel E		●	●	●	●	●	●	●	●	●	●	●	●	●
Antistatic A		●	●	●	●	●	●	●	●	●	●	●	●	●
Water penetration and absorption WPA			●	●	●	●					●	●	●	●
Cleated outsole				●	●	●		●	●	●		●	●	●
Perforation resistance, steel P				●				●				●		
Perforation resistance, metal-free (Ø 3.0 mm nail) PS					●				●				●	
Perforation resistance, metal-free (Ø 4.5 mm nail) PL						●				●				●
Water resistant WR											●	●	●	●

Main changes to the standard

PS

Perforation resistance, textile
(nail 3.0 mm)

PL

Perforation resistance,
textile (nail 4.5 mm)

SR

Slip resistance, ceramic tile,
glycerol solution

WPA

Water penetration and
absorption

WR

Water resistant

FO

Fuel oil-resistant outsole

SC

Scuff cap

LG

Ladder grip

EN ISO 20345:2011 and EN ISO 20347:2012

PROTECTIVE FEATURE	Safety footwear EN ISO 20345:2011								Occupational footwear EN ISO 20347:2012					
	SB	S1	S1P	S2	S2P	S3	S4	S5	0B	01	02	03	04	05
Sole grip	•	•	•	•	•	•	•	•	•	•	•	•	•	•
Toecap (200 J/15000 N)	•	•	•	•	•	•	•	•						
Oil resistant sole FO		•	•	•	•	•	•	•						
Closed heel area		•	•	•	•	•	•	•		•	•	•	•	•
Antistatic A (100 kΩ – 1000 MΩ)		•	•	•	•	•	•	•		•	•	•	•	•
Energy absorption E (min. 20 J)		•	•	•	•	•	•	•		•	•	•	•	•
Water repellent upper				•	•	•					•	•		
Patterned outsole						•		•				•		•
Penetration resistance P (1100 N)			•		•	•		•				•		•
Material rubber/PU							•	•					•	•
Additional feature: Oil resistant sole FO									•	•	•	•	•	•

Additional features compliant with standards EN ISO 20345:2011 and EN ISO 20347:2012:

HRO

The sole can withstand
temperatures up to 300 °C.

SRC

The sole grip has been
tested on both ceramic and
steel surfaces according to
the standard's requirements.

CI

The cold insulation has been
tested in accordance with
the standard's requirements.

WG

Footwear protects the
wearer against the heat risks
and molten metal splashes
occurring in welding work
in accordance with EN ISO
20349-2:2017.

M

Footwear protects against
impacts on the instep in
accordance with the EN ISO
20345:2011 standard.

Leading Safety Technology and Superior User Comfort



FlexStep® – Grip and flexibility to work

The microporous FlexStep® sole material developed by Sievi retains its excellent shock absorption and flexibility in winter conditions. The structure of the flexible FlexStep® sole eliminates stress and shocks to the feet and spine. All Sievi safety footwear has the FlexStep® sole.



PrimaLoft® – The best thermal insulation in its category

The footwear has PrimaLoft® thermal insulation, which is made with 90 % recycled materials. Water repellent, breathable and very light, PrimaLoft® thermal insulation keeps your feet dry in all conditions.



SieviAir® – Let your feet breathe

Developed and patented by Sievi, the SieviAir® sole solution wicks away the moisture generated by foot warmth through ventilation channels in the side of the sole. Under the perforated insole there is a filter, which is connected to the ventilation channels. With every step you take the filter is compressed, resuming its original shape when the foot is lifted. This movement produces a pumping action, improving the ventilation of the shoe.



BOA® Fit System

The BOA® Fit System delivers micro-adjustable precision fit, engineered to perform in the toughest conditions. BOA® Fit System consists of three integral parts: a micro-adjustable dial, a super-strong lightweight lace and low friction lace guides.



DryStep® – Effective ventilation for your feet

The surface material of the DryStep® insole effectively transfers moisture away from the foot. DryStep®'s unique ventilation and pump action keeps your feet dry and comfortable.



GORE-TEX – Guaranteed waterproof

GORE-TEX is a unique waterproof lining that allows the foot to breathe while keeping moisture outside. It is the only membrane structure on the market to be systematically tested for its functionality and comfort.



3D-dry® – Always dry feet

The 3D-dry® lining, developed by Sievi, transfers moisture away from the foot to the second layer of the lining material and further through the upper and away from the footwear.



Metashield® metatarsal guard

Sievi's Metashield® metatarsal guard is integrated into the shoe's structure and absorbs impacts on the instep by up to 90 percent. The guard, made of PORON XRD® material, is very flexible and its molecular structure, together with the shoe's breathable upper material, allows air to circulate and remove moisture from the shoe, making it very pleasant to wear. The Metashield® metatarsal guard offers significantly better protection than conventional safety shoes, without compromising comfort.



SieviBalance® – Torsional stiffener

SieviBalance® torsional stiffener improves the rotational rigidity of the footwear and control of the foot, which reduces strain to the ankles.



Shock-absorbing heel – A light step day after day

The product meets the requirements of EN ISO 20345:2022 and EN ISO 20347:2022: the shock absorption capacity of the footwear is at least 20 J. The cushioning effect is guaranteed by the use of FlexStep® sole material in all Sievi footwear, see FlexStep® for more information.



FlexEnergy® – Flexibility at every step

The flexible FlexEnergy® component is integrated in the entire heel part of the shoe and provides maximum shock absorption of kinetic energy, with more than 55 % of the energy returned to you. The component is made of BASF's TPU Infinergy® material, the world's first expanded thermoplastic polyurethane.



Sievi Spike® stud mechanism – Secure grip in challenging conditions.

The stud mechanism integrated into the sole structure enables you to twist the studs in and out without taking the shoes off.



Thermo heating system – Keeps you going even in the cold

Footwear equipped with the integrated thermo heating system keeps your feet warm even in the most extreme conditions. The rechargeable heating system provides heat on a single charge for up to 22 hours (power range 1).



Sievi TractionPro® sole

Sievi TractionPro® is a sturdy friction sole that gives stronger grip on slippery surfaces. The unique sticky rubber sole, together with the FlexStep® interlayer, developed by Sievi, ensure that the sole remains flexible in all conditions. The Sievi TractionPro® sole's structure and design, with its deep and sharp-edged tread profile, are designed to maximise friction and maintain grip on different surfaces.



Ankle protection

The ankle has PORON XRD® support (Lazer Roller High+) or viscoelastic memory foam that moulds itself to the wearer's foot, supporting the ankle and absorbing shocks.



Toecap, steel

The toecap protects toes from falling objects and compression. Meets the requirements of the EN ISO 20345:2022 standard: shock resistance is 200 J and resistance to compression 15 000 N.



Toecap, composite

The toecap protects toes from falling objects and compression. Meets the requirements of the EN ISO 20345:2022 standard: shock resistance is 200 J and resistance to compression 15 000 N. The composite material toecap is completely metal free and insulates well against heat and cold.



Toecap, aluminium

The toecap protects toes from falling objects and compression. Meets the requirements of the EN ISO 20345:2022 standard: shock resistance is 200 J and resistance to compression 15 000 N. The aluminium toe cap is 50 % lighter than conventional steel toecaps.



Perforation resistant midsole, steel

The steel midsole prevents sharp objects from penetrating the sole. Meets the requirements of the EN ISO 20345:2022 standard: resistance to nail penetration is 1100 N.



Perforation resistant midsole PL, composite textile

The perforation resistance meets EN ISO 20345:2022 requirements: the perforation resistance is 1100 N. The perforation resistant midsole is tested with a 4.5 mm conical nail. Steel, however, gives greater perforation resistance, which is why Sievi recommends a midsole made of steel or the PS composite textile for more demanding conditions (e.g. the construction industry).



Perforation resistant midsole PS, composite textile

The perforation resistance meets EN ISO 20345:2022 requirements: the perforation resistance is 1100 N. The perforation resistant midsole is tested with a 3 mm conical nail.



Sole material PU

The footwear sole is made of FlexStep® material. This single density microporous structured polyurethane sole offers very high slip-resistance and flexibility providing excellent shock absorption. Heat resistant up to 120 °C.



Sole material PU/PU

The footwear sole is made of very durable double density polyurethane, and the mid-layer is made of shock-absorbing FlexStep® material. Heat resistant up to 120 °C.



Sole material PU/TPU

The double density sole consists of polyurethane and elastic thermoplastic polyurethane. The outsole is wear resistant and the mid-layer is made of shock-absorbing FlexStep® material. Heat resistant up to 120 °C.



Sole material PU/RU

The footwear sole consists of polyurethane and rubber. The PU/rubber friction sole features excellent grip and wear resistant properties. The mid-layer of the sole is made of shock-absorbing FlexStep® material. Heat resistant up to 300 °C.



Resistant to oil and many chemicals.

The footwear sole is resistant to oil and many chemicals. The oil resistance meets the requirements of the EN ISO 20345:2022 standard.



Water repellence

The upper material used in the footwear is water repellent. Its water resistance meets the requirements of the EN ISO 20345:2022 standard.



Warm lining

The footwear is suitable for cold conditions. The insulating material is either lamb's wool, faux fur or PrimaLoft® thermal insulation.



Heat resistance

The footwear can be worn in hot environments. Sievi's nitrile rubber sole withstands temperatures up to 300 °C.



Zipper

The footwear has a zipper for easy use.



Antistatic

Footwear designed with antistatic features discharges the body's static electricity up to tolerances of 100 kΩ - 1000 MΩ.



ESD

ESD footwear provides a safe and controlled method of discharging the body's static electricity through the sole. The tolerances for the resistance of Sievi's ESD footwear are stricter (100 kΩ-35 MΩ) than for ordinary antistatic footwear (IEC 61340-5-1). Wearing ESD footwear can help you avoid damage to sensitive electronic equipment.



Metal-free

The footwear is metal free and metal detectors do not react to it.



Green Comfort insole

Recycled materials account for 67% of the total weight of the materials used in the insole. The surface material is polyamide, which is incredibly wear resistant and wicks moisture from the feet to the lower layer of the insole. The insole is antibacterial and odourless. The heel design keeps the foot's fat pad in an optimal position, and the insole conforms to the shape of the foot and rebounds to its original shape when the footwear is taken off. Antistatic and machine washable at 40 °C.



DUAL Comfort insole

The insole consists of three layers: a soft upper, a breathable mid-layer and a light, shock-absorbing EVA bottom layer. Shock-absorbing PORON® cushioning under the heel and ball of the foot diminishes external impacts and strain.



ALU insole

The Sievi ALU insole features a heat-insulating aluminium layer. The aluminium foil in the insole reflects the cold outward and the heat inward.



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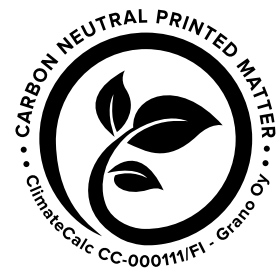


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