



2026

GB





## Sievi – Sustainable Finnish trailblazer

Sievi is committed to sustainable operations throughout its value chain. Our aim is to be carbon neutral in our operations by 2035. The heat recovery system installed in the Sievi factory has reduced the consumption of heating oil by 85% compared to the previous average, and consumption is expected to decrease further.

Material development is a crucial part of our efforts to ensure sustainability, as the greatest environmental impact of our operations comes from the raw materials used in the manufacture of our footwear. We have increased the proportion of recycled materials used in the manufacture of our footwear by 5 percentage points compared to 2022, which has reduced emissions from materials by 14%. The increased use of recycled materials has been a significant step in this development.

Our corporate social responsibility is reflected in our long-term cooperation with our suppliers. We have conducted supplier audits since 1991, and the most recent audits did not reveal any shortcomings related to social responsibility. Already, 98% of our leather suppliers have joined the Leather Working Group, and Sievi itself has been a member since 2023.

As a Finnish manufacturer, our operations are focused on production quality, efficiency and employee wellbeing. The new strategy period 2024–2028 emphasises strengthening our brand, developing our product leadership and making sustainability a competitive advantage.

To expand our range of occupational footwear, Sievi will offer new products that differ from our current offering in terms of manufacturing techniques. These products include sporty trainer-like shoes and sandals. Breaking away from a long-standing tradition, these products have been sourced ready-made from specialist manufacturers. Most of our occupational footwear models and all our safety shoes and PU boots will continue to be made at our Sievi and Oulainen factories.

Our aim is to stay one step ahead and be our customers' number one choice in occupational and safety footwear – sustainably manufactured and reliably delivered.



## ABOUT SIEVI

- Founded in 1951
- Manufactures over one million pairs of shoes a year
- Production capacity more than 5,500 pairs a day
- More than 200 products
- Approx. 500 employees
- Group turnover approx. EUR 173 million
- Exports about 50 % of its production
- The fully automated warehouse for more than 260,000 pairs guarantees fast and punctual deliveries
- The company's production plants are located in Sievi and Oulainen

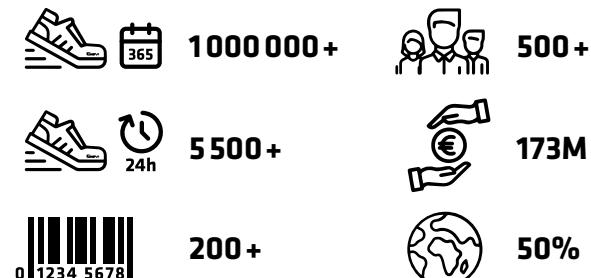
## CERTIFICATES

**ISO 9001** quality management system: products are always manufactured to a consistent production method from high quality, uniform materials. Quality can be checked at every stage of the production process. Sievi is the first shoe manufacturer in Europe to have been awarded this certification.

**ISO 14001** certified environmental management system: Sievi is the first shoe manufacturer in Europe to implement a certified environmental system based on the ISO 14001 standard. This ensures that the environmental impact of the company's production and material procurement is minimised.

**ISO 45001** certification: At Sievi, matters related to health and safety and occupational healthcare are managed in accordance with the requirements of the standard ISO 45001. Health and safety risks are regularly assessed and efforts are made to proactively prevent accidents at work. Employees' health is monitored and their fitness to work is supported in cooperation with the occupational healthcare services.

Read Sievi's sustainability report at [www.sievi.com](http://www.sievi.com).



Footwear marked with the European CE quality symbol fulfils the requirements of the EN ISO 20345:2022 or EN ISO 20347:2022 standards as outlined in the tables on page 57.

# Sievi – Safety and Occupational Footwear Is the Basis of Health and Safety

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1. BOA® Fit System
2. Light and anatomically shaped aluminium XL-toecap
3. PU-reinforced toe part
4. Sievi TractionPro® rubber friction sole
5. Flexible FlexEnergy® component
6. Cushioned tongue and topline
7. Perforation resistant midsole
8. Sievi Dual Comfort insole
9. Metashield® metatarsal guard
10. Sievi Memory foam ankle protection

# PRODUCT SEARCH

## Product code key

LAST      STYLE      SOLE      UPPER MATERIAL

43-52156-113-08M

Find the products based on safety class

### SAFETY FOOTWEAR



#### CLOGS

Class	Style	Name	Page
SB	52933	Riff	20
SB	52933	Riff White	41

#### SANDALS

Class	Style	Name	Page
S1	52227	Targa	20
S1	52236	Relax CT White XL	41
S1	52385	SieviAir R4 Roller	8
S1	52524	SieviAir Roller XL	9
S1	52534	AirGo 1 XL	6
S1	52542	AirGo 2 Roller XL	6
S1P	52236	Relax XL	21
S1P	52305	Cobra 1 Roller+	15
S1P	52315	Lazer Free Roller+	13
S1P	52363	Racer Free TR Roller	16
S1P	52523	SieviAir Roller XL	9
S1P	52525	Solar Roller XL	20
S1P	52535	AirGo 4 Roller XL	7
S1PL	52236	Relax CT XL	21
S1PL	52390	EcoTech Free Roller	10
S1PS	52154	Sievi SpiderX 5+	21

#### SHOES

Class	Style	Name	Page
S1	52120	Vent White Roller	40
S1	52124	Sievi Viper 1+	20
S1	52378	SieviAir R2 Roller	8
S2	52128	Alfa White	41
S2	52203	Alfa	21
S2	52238	Auto XL	21
S2	52342	Sievi Racer TR	16
S3	52125	Viper Roller+	25
S3	52137	Sievi Viper 2+	23
S3	52171	Sievi Viper 3	22
S3	52173	Planar 1	22
S3	52191	Viper 3 Roller	24
S3	52301	Cobra 2 Roller+	15
S3	52311	Lazer Roller+	13
S3	52343	Racer TR Roller	17
S3	52357	Sievi Terrain	22
S3	52375	SieviAir R3 Roller	8
S3	52401	AL Hit 2 XL+	30
S3	52417	Spider Roller XL+	17
S3	52425	MGuard Roller XL+	32
S3	52531	Mustang Roller+	24
S3	52537	AirGo 3 Roller XL	7
S3	52643	Matador XL+	23
S3L	52102	Zone 2+	23
S3L	52156	Sievi Roller+	27
S3L	52156	Sievi Roller XL+	27
S3L	52184	Sweet Roller+	27
S3L	52308	Runner Roller TR+	14
S3L	52360	EcoTech Roller	10
S3L	52366	Racer EcoTech	11
S3L	52772	Sievi Elixir XL+	23
S7	52821	Sievi GT Roller+	19
S7	52841	Cobra GT Roller+	18

#### ANKLE BOOTS

Class	Style	Name	Page
SB P	52863	Spike GT Roller	35
S1P	52371	SieviAir R5H Roller	8
S1P	52539	AirGo 5 RollerH XL	7
S2P	52414	Asphalt Roller XL+	33
S3	52135	Planar 3	28
S3	52157	Sievi Roller High XL+	25
S3	52185	Roller High+	25
S3	52303	Cobra Roller High+	15
S3	52313	Lazer Roller High+	13
S3	52409	AL Hit 4 XL+	30
S3	52415	AL Hit Roller XL+	31
S3	52427	MGuard RollerH XL+	32
S3	52439	Spider Roller XL+	17
S3	52451	Hiker Roller XL+	38
S3L	52645	Matador High XL+	29
S3L	52104	Zone 2 High+	29
S3L	52368	Racer EcoTech H	11
S3L	52774	Sievi Elixir High XL+	29
S3S	52122	ViperX High+	29
S3S	52150	ViperX Roller H+	27
S7	52825	GT Roller High+	19
S7	52827	Cobra GT RollerH+	18
S7	52833	GT 2 XL+	19

#### ANKLE BOOTS AND BOOTS

Class	Style	Name	Page
SB P	52279	Sievi Spike 3	35
S3	52039	Offshore CT XL+	34
S3	52085	AL Hit 9 XL+	39
S3	52387	Rescue TR Roller+	34
S3	52421	Alaska Thermo BTB XL+	37
S3	52433	Alaska Roller XL+	36
S3	52435	AL Hit 7 XL+	31
S3	52445	MGuard RollerW XL+	32
S3	52459	AL Hit 6 XL+	38
S3	52477	AL Hit Weld XL+	31
S3L	52292	Solid IN CT XL+	34
S3L	52294	Solid CT XL+	38
S3L	52782	Storm XL+	39
S3S	52432	Alaska TRX XL+	36
S4	51010	Light Boot White	41
S4	51010	Light Boot Olive	42
S5	51009	Light Boot Olive	42
S5	51212	Light Boot Black	42
S7	52853	GT 25 XL+	19
S7	52859	Alaska GT Roller XL+	36
F1 P T	52481	AL GT Fire XL+	33
S3 / F1 P	52813	AL GT Timber XL	33

### OCCUPATIONAL FOOTWEAR

Class	Style	Name	Page
OB	12327	File Black	44
OB	12327	File White	44

#### SANDALS

Class	Style	Name	Page
OB	12203	Monica 2	44
OB	12225	Active	44
OB	15010	Bare 1	45
OB	15010	Bare 2	45

#### SHOES

Class	Style	Name	Page
01	12171	Street	49
01	12107	Racer TR Soft	49
01	15020	Neo DFlex	46
01	15030	Neo DFlex BW SlipIn	47
01	15040	Neo DFlex BW Roller	47
02	12128	Step TR	49
02	12191	Fly Fresh Roller	48
02	12199	Fly Fresh	48

#### ANKLE BOOTS

Class	Style	Name	Page
OB	12276	Spike Soft	50
02	12220	Aurora TR XL	50
02	12614	Frost TR XL	50
06	12855	GT 58	50

#### ANKLE BOOTS AND BOOTS

Class	Style	Name	Page
02	12018	Boot Winter XL	51
02	12296	Soft Solid XL	51
02	12402	Arktis TR XL+	51
04	41012	Light Boot Black	43
04	41212	Light Boot Laces	43
05	41211	Light Boot Camo	43

**MGuard RollerH XL+ S3 HRO**

We reserve the right to make changes to our collection. Due to printing variations, colours in images may differ from the actual tone of some of the products. For more information, please visit [www.sievi.com](http://www.sievi.com).



## SieviAir® Go XL

### Effective Ventilation and Comfort Throughout the Working Day

**Air**

SieviAir® Go safety footwear combines advanced flexibility, a spacious XL fit and the SieviAir® sole system for foot ventilation. Developed and patented by Sievi, the SieviAir® sole system dissipates moisture generated as the feet warm up through exhalation channels in the side of the sole. The insole is perforated and has a filter underneath, which is connected to the flow channels. With every step you take the filter is compressed, returning to its original shape when the foot is lifted. This movement produces a pumping action, improving the ventilation of the shoe.

The FlexEnergy® element adds to user comfort and provides maximum shock absorption. The FlexEnergy® element, which is visible through the holes in the heel of the shoe, allows greater freedom of movement and increases flexibility.

SieviAir® Go safety footwear has a wide XL fit so that the feet have more space and the toes can take some of the wearer's weight without being compressed.



**FLEX ENERGY** **3Ddry** **Air**

**Product:**

**AirGo 1 S1**

Product Code 48-52534-182-92M

Size 36-38

Standard EN ISO 20345:2022 S1 SR SC FO

Toecap Aluminium

Perforation resistant

midsole

Sole material

Upper material

Last

**AirGo 1 XL S1**

48-52534-183-92M

39-48

EN ISO 20345:2022 S1 SR SC FO

Aluminium

No

Single Density PU

Microfiber

M-48 Normal



**FLEX ENERGY** **3Ddry** **Air** **BOA**

**Product:**

**AirGo 2 Roller S1**

Product Code 48-52542-182-92M

Size 36-38

Standard EN ISO 20345:2022 S1 SR SC FO

Toecap Aluminium

Perforation resistant

midsole

Sole material

Upper material

Last

**AirGo 2 Roller XL S1**

48-52542-183-92M

39-48

EN ISO 20345:2022 S1 SR SC FO

Aluminium

No

Single Density PU

Microfiber

M-48 XL




 FLEX ENERGY  3D-dry Air 

Product:	AirGo 4 Roller S1P
Product Code	48-52535-382-92M
Size	36-38
Standard	EN ISO 20345:2022 S1P
Toecap	SR SC FO
Perforation resistant midsole	Aluminium
Sole material	Single Density PU
Upper material	Microfiber
Last	M-48 Normal

Product:	AirGo 4 Roller XL S1P
Product Code	48-52535-383-92M
Size	39-48
Standard	EN ISO 20345:2022 S1P
Toecap	SR SC FO
Perforation resistant midsole	Aluminium
Sole material	Single Density PU
Upper material	Microfiber
Last	M-48 XL


 FLEX ENERGY  3D-dry Air 

Product:	AirGo 3 Roller S3
Product Code	48-52537-382-92M
Size	36-38
Standard	EN ISO 20345:2022 S3
Toecap	SR SC FO
Perforation resistant midsole	Aluminium
Sole material	Single Density PU
Upper material	Microfiber/Textile
Last	M-48 Normal

Product:	AirGo 3 Roller XL S3
Product Code	48-52537-383-92M
Size	39-48
Standard	EN ISO 20345:2022 S3
Toecap	SR SC FO
Perforation resistant midsole	Aluminium
Sole material	Single Density PU
Upper material	Microfiber/Textile
Last	M-48 XL


 FLEX ENERGY  3D-dry Air 

Product:	AirGo 5 RollerH S1P
Product Code	48-52539-382-92M
Size	36-38
Standard	EN ISO 20345:2022 S1P
Toecap	SR SC FO
Perforation resistant midsole	Aluminium
Sole material	Single Density PU
Upper material	Microfiber/Textile
Last	M-48 Normal

Product:	AirGo 5 RollerH XL S1P
Product Code	48-52539-383-92M
Size	39-48
Standard	EN ISO 20345:2022 S1P
Toecap	SR SC FO
Perforation resistant midsole	Aluminium
Sole material	Single Density PU
Upper material	Microfiber/Textile
Last	M-48 XL





FLEX ENERGY 3Ddry Air BOA

**Product:** SieviAir R2 Roller S1

Product Code	44-52378-182-92M
Size	35-38
Standard	EN ISO 20345:2022 S1 SR FO
Toecap	Aluminium
Perforation resistant	Aluminium
midsole	No
Sole material	Single Density PU
Upper material	Microfiber
Last	M-44 Normal

**SieviAir R2 Roller S1**

Product Code	44-52378-183-92M
Size	39-48
Standard	EN ISO 20345:2022 S1 SR FO
Toecap	Aluminium
Perforation resistant	Aluminium
midsole	No
Sole material	Single Density PU
Upper material	Microfiber
Last	M-44 Normal



S1



FLEX ENERGY 3Ddry Air BOA

**Product:** SieviAir R4 Roller S1P

Product Code	44-52385-382-92M
Size	35-38
Standard	EN ISO 20345:2022 S1 P
Toecap	SR SC FO
Perforation resistant	Aluminium
midsole	Steel
Sole material	Single Density PU
Upper material	Microfiber
Last	M-44 Normal

**SieviAir R4 Roller S1P**

Product Code	44-52385-383-92M
Size	39-48
Standard	EN ISO 20345:2022 S1 P
Toecap	SR SC FO
Perforation resistant	Aluminium
midsole	Steel
Sole material	Single Density PU
Upper material	Microfiber
Last	M-44 Normal



S1P



FLEX ENERGY 3Ddry Air BOA

**Product:** SieviAir R3 Roller S3

Product Code	44-52375-382-92M
Size	35-38
Standard	EN ISO 20345:2022 S3 SR SC FO
Toecap	Aluminium
Perforation resistant	Steel
midsole	Single Density PU
Sole material	Microfiber
Upper material	M-44 Normal

**SieviAir R3 Roller S3**

Product Code	44-52375-383-92M
Size	39-48
Standard	EN ISO 20345:2022 S3 SR SC FO
Toecap	Aluminium
Perforation resistant	Steel
midsole	Single Density PU
Sole material	Microfiber
Upper material	M-44 Normal



S3



FLEX ENERGY 3Ddry Air BOA

**Product:** SieviAir R5H Roller S1P

Product Code	44-52371-382-92M
Size	35-38
Standard	EN ISO 20345:2022 S1P SR SC FO AN
Toecap	Aluminium
Perforation resistant	Steel
midsole	Single Density PU
Sole material	Microfiber
Upper material	M-44 Normal

**SieviAir R5H Roller S1P**

Product Code	44-52371-383-92M
Size	39-48
Standard	EN ISO 20345:2022 S1P SR SC FO AN
Toecap	Aluminium
Perforation resistant	Steel
midsole	Single Density PU
Sole material	Microfiber
Upper material	M-44 Normal



S1P





## SieviAir®

### Let Your Feet Breathe

The SieviAir® sole solution wicks away moisture generated by foot warmth through ventilation channels in the side of the sole. These ventilation channels allow your feet to breathe with every step. The Sievi AirRacer range combines the breathable SieviAir® sole with the most advanced heel cushioning in the world: FlexEnergy®.

The redesigned SieviAir R5H Roller now features the BOA® Fit System L+1 roller, specifically designed for ankle boots. L+1 offers unprecedented durability against impact, abrasion and dirt.

**Product:** SieviAir Roller S1

Product Code 43-52524-182-92M  
Size 36-38  
Standard EN ISO 20345:2022 S1 SR FO  
Toecap Composite  
Perforation resistant No  
midsole  
Sole material Single Density PU  
Upper material Microfiber/Split leather  
Last M-43 Normal

**SieviAir Roller XL S1**

49-52524-183-92M  
39-47  
EN ISO 20345:2022 S1 SR FO  
Composite  
No  
Single Density PU  
Microfiber/Split leather  
M-49 XL

**Product:** SieviAir Roller S1P

Product Code 43-52523-382-92M  
Size 36-38  
Standard EN ISO 20345:2022 S1P SR FO  
Toecap Composite  
Perforation resistant Steel  
midsole  
Sole material Single Density PU  
Upper material Microfiber/Split leather  
Last M-43 Normal

**SieviAir Roller XL S1P**

49-52523-383-92M  
39-47  
EN ISO 20345:2022 S1P SR FO  
Composite  
Steel  
Single Density PU  
Microfiber/Split leather  
M-49 XL





# Racer EcoTech®

## A Step Towards the Future

Racer EcoTech® is Sievi's first collection of footwear made from recycled materials. Its design is based on the idea of increasing the use of recycled materials and finding new solutions for the safety shoe manufacturing process that have less impact on the environment. Sievi works closely with its suppliers, always looking for opportunities to increase the use of recycled materials.

Racer EcoTech® safety footwear features a lightweight aluminium toe cap and perforation-resistant composite midsole. The upper is made of highly breathable and wear-resistant textile.

**Product:**

Product Code

**EcoTech Free Roller S1PL**

44-52390-142-94E

Size

35-38

Standard

EN ISO 20345:2022 S1PL SR FO

Toecap

Aluminium

Perforation resistant

Composite PL

midsole

Single Density PU

Sole material

Textile/Microfiber

Upper material

M-44 Normal

Last

**EcoTech Free Roller S1PL**

44-52390-143-94E

39-48

EN ISO 20345:2022 S1PL SR FO

Aluminium

Composite PL

**S1PL**MADE FROM  
RECYCLED  
MATERIALS**Product:**

Product Code

**EcoTech Roller S3L**

44-52360-132-94E

Size

35-38

Standard

EN ISO 20345:2022 S3L

Toecap

SR FO HRO

Aluminium

Composite PL

Perforation resistant

**EcoTech Roller S3L**

44-52360-133-94E

39-48

EN ISO 20345:2022 S3L

SR FO HRO

Aluminium

Composite PL

**S3L**MADE FROM  
RECYCLED  
MATERIALS

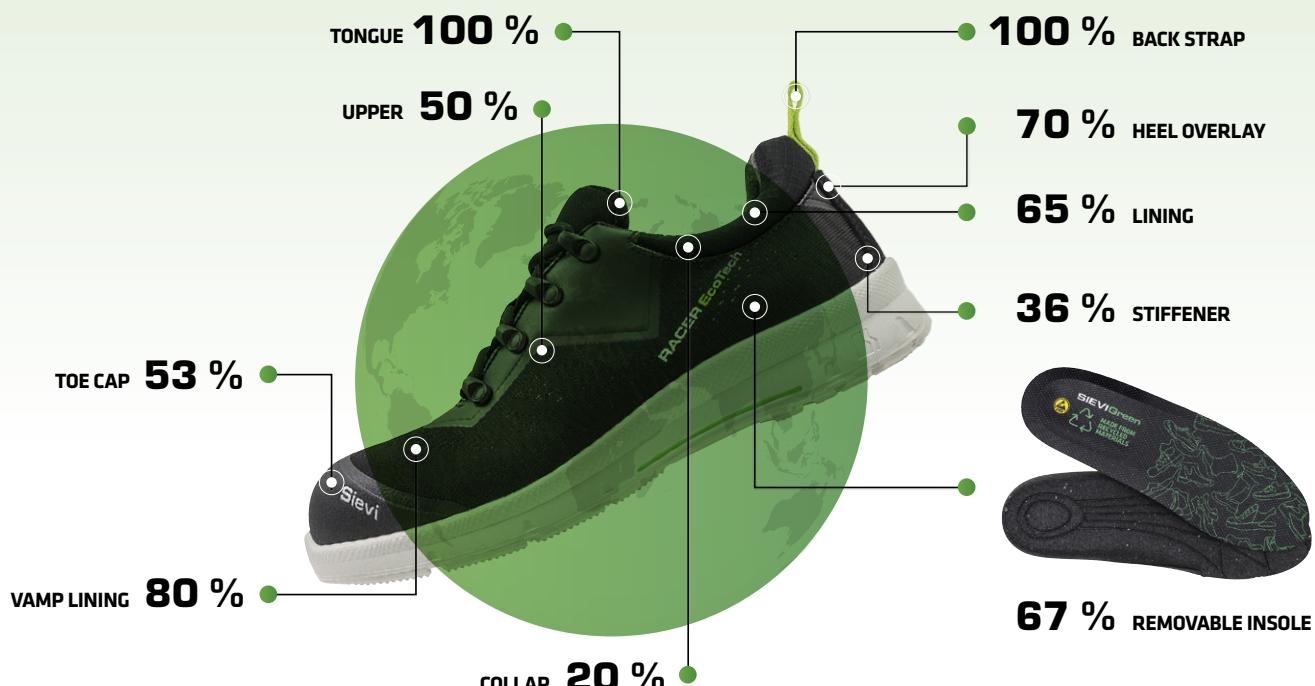


**THE AVERAGE CONTENT OF  
RECYCLED MATERIALS IN OUR  
PACKAGING MATERIALS:**

Shoe boxes 34 %  
Insole packaging 94 %  
Master cartons 36 %

All cardboard in our packaging  
can be recycled.

**RECYCLED MATERIAL:**



Product:	Racer EcoTech S3L	Racer EcoTech S3L
Product Code	44-52366-142-94E	44-52366-143-94E
Size	35-38	39-48
Standard	EN ISO 20345:2022 S3L SR FO	EN ISO 20345:2022 S3L SR FO
Toecap	Aluminium	Aluminium
Perforation resistant	Composite PL	Composite PL
midssole		
Sole material	Single Density PU	Single Density PU
Upper material	Textile/Microfiber	Textile/Microfiber
Last	M-44 Normal	M-44 Normal



**S3L**

**MADE FROM  
RECYCLED  
MATERIALS**



Product:	Racer EcoTech H S3L	Racer EcoTech H S3L
Product Code	44-52368-142-94E	44-52368-143-94E
Size	35-38	39-48
Standard	EN ISO 20345:2022 S3L SR FO	EN ISO 20345:2022 S3L SR FO
Toecap	Aluminium	Aluminium
Perforation resistant	Composite PL	Composite PL
midssole		
Sole material	Single Density PU	Single Density PU
Upper material	Textile/Microfiber	Textile/Microfiber
Last	M-44 Normal	M-44 Normal



**S3L**

**MADE FROM  
RECYCLED  
MATERIALS**





## Sievi Lazer®

### Advanced Flexibility Without Compromising on Safety

The Sievi Lazer® product range is suitable for a variety of jobs. The new heel structure gives them advanced flexibility. The FlexEnergy® element is visible through the holes in the shoe's heel, which allow it to move more freely, thus increasing the flexibility of the shoe. The Sievi TractionPro® friction sole guarantees an incredible grip and wear resistance of the sole.

The Sievi Lazer® ankle boot has an integrated ankle support. The support has a moulded double-layer structure, the inner layer of which conforms to the shape of the foot for added comfort. The outer layer is made of durable PORON XRD® material, which protects the ankle from external impact.



FLEX ENERGY 3D-dry BOA

Product:	Lazer Free Roller+ S1P
Product Code	43-52315-372-92M
Size	35-38
Standard	EN ISO 20345:2022 S1P SR SC FO HRO
Toecap	Perforation resistant
Perforation resistant	Composite
midsole	Steel
Sole material	Double Density PU/RU
Upper material	Microfiber/PU coated leather
Last	M-43 Normal

Product:	Lazer Free Roller+ S1P
Product Code	43-52315-373-92M
Size	39-48
Standard	EN ISO 20345:2022 S1P SR SC FO HRO
Toecap	Perforation resistant
Perforation resistant	Composite
midsole	Steel
Sole material	Double Density PU/RU
Upper material	Microfiber/PU coated leather
Last	M-43 Normal



TractionPro®

S1P

FlexEnergy  
55% energy  
return

FLEX ENERGY 3D-dry BOA

Product:	Lazer Roller+ S3
Product Code	43-52311-372-92M
Size	35-38
Standard	EN ISO 20345:2022 S3 SR SC FO HRO
Toecap	Perforation resistant
Perforation resistant	Composite
midsole	Steel
Sole material	Double Density PU/RU
Upper material	Microfiber/PU coated leather
Last	M-43 Normal

Product:	Lazer Roller+ S3
Product Code	43-52311-373-92M
Size	39-48
Standard	EN ISO 20345:2022 S3 SR SC FO HRO
Toecap	Perforation resistant
Perforation resistant	Composite
midsole	Steel
Sole material	Double Density PU/RU
Upper material	Microfiber/PU coated leather
Last	M-43 Normal



TractionPro®

S3

FlexEnergy  
55% energy  
return

FLEX ENERGY 3D-dry BOA

Product:	Lazer Roller High+ S3
Product Code	43-52313-372-92M
Size	35-38
Standard	EN ISO 20345:2022 S3 SR SC FO HRO
Toecap	Perforation resistant
Perforation resistant	Composite
midsole	Steel
Sole material	Double Density PU/RU
Upper material	Microfiber/PU coated leather
Last	M-43 Normal

Product:	Lazer Roller High+ S3
Product Code	43-52313-373-92M
Size	39-48
Standard	EN ISO 20345:2022 S3 SR SC FO HRO
Toecap	Perforation resistant
Perforation resistant	Composite
midsole	Steel
Sole material	Double Density PU/RU
Upper material	Microfiber/PU coated leather
Last	M-43 Normal



TractionPro®

S3

FlexEnergy  
55% energy  
return



## Sievi Cobra® and Sievi Runner Superior Comfort and Grip

**Sievi Cobra® and Sievi Runner** products feature a heel structure that offers advanced flexibility. The FlexEnergy® element, visible through openings in the heel, provides greater flexibility, significantly improving the elasticity of the shoe. The FlexEnergy® component absorbs kinetic energy and returns more than 55% of the energy to the wearer.

The Sievi Cobra® and Sievi Runner safety shoes guarantee excellent grip and wear resistance thanks to the Sievi TractionPro® friction sole, which has a sporty profile to provide great traction and shock absorption, especially in areas where the foot needs support.



FLEX ENERGY ESD 3D dry BOA

Product:	Runner Roller TR+ S3L
Product Code	43-52308-172-09M
Size	35-38
Standard	EN ISO 20345:2022 S3L SR SC FO HRO
Toecap	Composite
Perforation resistant midsole	Composite PL
Sole material	Double Density PU/RU
Upper material	Textile/PU coated leather
Last	M-43 Normal

Product:	Runner Roller TR+ S3L
Product Code	43-52308-173-09M
Size	39-48
Standard	EN ISO 20345:2022 S3L SR SC FO HRO
Toecap	Composite
Perforation resistant midsole	Composite PL
Sole material	Double Density PU/RU
Upper material	Textile/PU coated leather
Last	M-43 Normal





<b>Product:</b>	<b>Cobra 1 Roller+ S1P</b>
Product Code	43-52305-372-92M
Size	35-38
Standard	EN ISO 20345:2022 S1P SR
Toecap	SC FO HRO
Perforation resistant	Composite
midsole	Steel
Sole material	Double Density PU/RU
Upper material	Microfiber
Last	M-43 Normal



TractionPro®

S1P




<b>Product:</b>	<b>Cobra 2 Roller+ S3</b>
Product Code	43-52301-372-92M
Size	35-38
Standard	EN ISO 20345:2022 S3 SR
Toecap	SC FO HRO
Perforation resistant	Composite
midsole	Steel
Sole material	Double Density PU/RU
Upper material	Microfiber
Last	M-43 Normal



TractionPro®

S3




<b>Product:</b>	<b>Cobra Roller High+ S3</b>
Product Code	43-52303-372-92M
Size	35-38
Standard	EN ISO 20345:2022 S3 SR
Toecap	SC FO HRO
Perforation resistant	Composite
midsole	Steel
Sole material	Double Density PU/RU
Upper material	Microfiber
Last	M-43 Normal



TractionPro®

S3





## The Sievi TractionPro® Sole Offers the Best Friction Properties on the Market for Varying Conditions

The Sievi TractionPro® friction sole offers the best friction properties on the market, regardless of the conditions. The unique rubber friction sole together with the FlexStep® interlayer, developed by Sievi, ensure that the sole remains flexible in all conditions. The Sievi TractionPro® sole's structure and design and its sharp-edged tread profile are designed to maximise the friction and maintain the grip on different surfaces.



FLEX ENERGY  3D dry BOA

Product:	Racer Free TR Roller S1P
Product Code	44-52363-332-93M
Size	34-38
Standard	EN ISO 20345: S1 P SRC HRO
Toecap	Aluminium
Perforation resistant	Steel
midsole	
Sole material	Double Density PU/RU
Upper material	Textile/PU coated leather
Last	M-44 Normal

Product:	Racer Free TR Roller S1P
Product Code	44-52363-333-93M
Size	39-48
Standard	EN ISO 20345: S1 P SRC HRO
Toecap	Aluminium
Perforation resistant	Steel
midsole	
Sole material	Double Density PU/RU
Upper material	Textile/PU coated leather
Last	M-44 Normal



TractionPro®

S1P



FLEX ENERGY  3D dry

Product:	Sievi Racer TR S2
Product Code	44-52342-132-93M
Size	35-38
Standard	EN ISO 20345: S2 SRC HRO
Toecap	Aluminium
Perforation resistant	No
midsole	
Sole material	Double Density PU/RU
Upper material	Textile/PU coated leather
Last	M-44 Normal

Product:	Sievi Racer TR S2
Product Code	44-52342-133-93M
Size	39-48
Standard	EN ISO 20345: S2 SRC HRO
Toecap	Aluminium
Perforation resistant	No
midsole	
Sole material	Double Density PU/RU
Upper material	Textile/PU coated leather
Last	M-44 Normal



TractionPro®

S2





Product:	Racer TR Roller S3
Product Code	44-52343-332-93M
Size	34-38
Standard	EN ISO 20345: S3 SRC HRO
Toecap	Aluminium
Perforation resistant midsole	Steel
Sole material	Double Density PU/RU
Upper material	Textile/PU coated leather
Last	M-44 Normal



TractionPro®

S3





Product:	Spider Roller+ S3 HRO
Product Code	48-52417-372-25M
Size	35-38
Standard	EN ISO 20345:2022 S3 SR SC
Toecap	Aluminium
Perforation resistant midsole	Steel
Sole material	Double Density PU/RU
Upper material	Split leather
Last	M-48 Normal



TractionPro®

S3





Product:	Spider RollerH+ S3
Product Code	48-52439-372-25M
Size	35-38
Standard	EN ISO 20345:2022 S3 SR SC
Toecap	Aluminium
Perforation resistant midsole	Steel
Sole material	Double Density PU/RU
Upper material	Split leather/Textile
Last	M-48 Normal



TractionPro®

S3



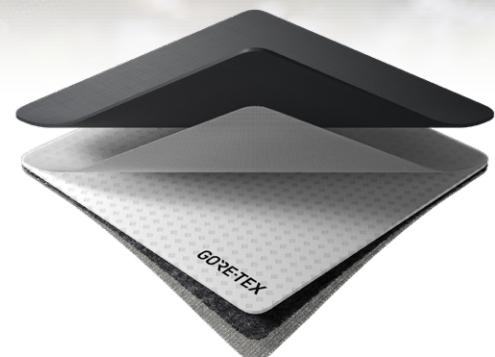



# Sievi GORE-TEX

## Safety for Changing Conditions

GORE-TEX is a waterproof and breathable microporous membrane laminated directly onto the lining of the footwear. It offers the best breathability, water resistance and user comfort on the market, keeping your feet dry even in demanding jobs.

It is the only membrane structure on the market to be systematically tested for its functionality and comfort. You can choose the right footwear for your working conditions from the comprehensive Sievi GORE-TEX collection.



**Product:**

Product Code

Size

Standard

Toecap

Perforation resistant

midsole

Sole material

Upper material

Last

**Cobra GT Roller+ S7**

43-52841-392-92M

35-38

EN ISO 20345:2022 S7 SR SC

FO HRO

Composite

Steel

**Cobra GT Roller+ S7**

43-52841-393-92M

39-48

EN ISO 20345:2022 S7 SR SC

FO HRO

Composite

Steel

Double Density PU/RU

Microfiber

M-43 Normal



**TractionPro®**

**S7**



**Product:**

Product Code

Size

Standard

Toecap

Perforation resistant

midsole

Sole material

Upper material

Last

**Cobra GT RollerH+ S7**

43-52827-392-92M

35-38

EN ISO 20345:2022 S7 SR SC

FO HRO

Composite

Steel

**Cobra GT RollerH+ S7**

43-52827-393-92M

39-48

EN ISO 20345:2022 S7 SR SC

FO HRO

Composite

Steel

Double Density PU/RU

Microfiber

M-43 Normal



**TractionPro®**

**S7**





**Product:** Sievi GT Roller+ S7

Product Code	43-52821-312-08M
Size	36-38
Standard	EN ISO 20345:2022 S7 SC FO
Toecap	Composite
Perforation resistant	Steel
midssole	
Sole material	Double Density PU/TPU
Upper material	PU coated leather/microfiber
Last	M-43 Normal

**Sievi GT Roller+ S7**

43-52821-313-08M
39-47
EN ISO 20345:2022 S7 SC FO
Composite
Steel
Double Density PU/TPU
PU coated leather/microfiber
M-43 Normal



**S7**



**Product:** GT Roller High+ S7

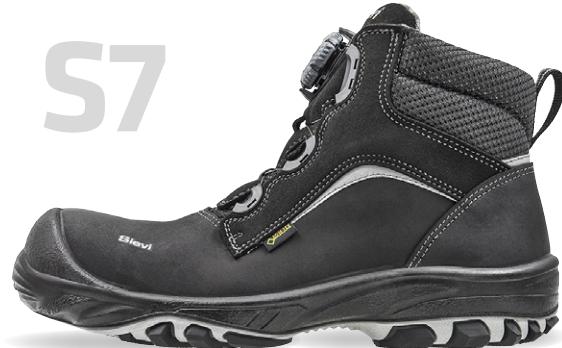
Product Code	43-52825-312-82M
Size	36-38
Standard	EN ISO 20345:2022 S7 SC FO
Toecap	Composite
Perforation resistant	Steel
midssole	
Sole material	Double Density PU/TPU
Upper material	Nubuck
Last	M-43 Normal

**GT Roller High+ S7**

43-52825-313-82M
39-47
EN ISO 20345:2022 S7 SC FO
Composite
Steel
Double Density PU/TPU
Nubuck
M-43 Normal



**S7**



**Product:** GT 2+ S7

Product Code	49-52833-372-82M
Size	35-38
Standard	EN ISO 20345:2022 S7 SR SC FO
Toecap	Composite
Perforation resistant	Steel
midssole	
Sole material	Single Density PU
Upper material	Nubuck/Textile
Last	M-49 Normal

**GT 2+ S7**

49-52833-373-82M
39-47
EN ISO 20345:2022 S7 SR SC FO
Composite
Steel
Single Density PU
Nubuck/Textile
M-49 XL



**S7**



**Product:** GT 25+ S7

Product Code	49-52853-372-71M
Size	36-38
Standard	EN ISO 20345:2022 S7 SR SC FO
Toecap	Composite
Perforation resistant	Steel
midssole	
Sole material	Single Density PU
Upper material	Full grain leather
Last	M-49 Normal

**GT 25+ S7**

49-52853-373-71M
39-47
EN ISO 20345:2022 S7 SR SC FO
Composite
Steel
Single Density PU
Full grain leather
M-49 XL



**S7**





Product:	Riff SBAE	Riff SBAE
Product Code	50-52933-502-0PM	50-52933-503-0PM
Size	35-38	39-48
Standard	EN ISO 20345:2022 SB A E FO	EN ISO 20345:2022 SB A E FO
Toecap	Steel	Steel
Perforation resistant midsole	No	No
Sole material	Single Density PU	Single Density PU
Upper material	PU coated leather	PU coated leather
Last	M-50 Normal	M-50 Normal



**SB**



Product:	Targa S1	Targa S1
Product Code	44-52227-142-0PM	44-52227-143-0PM
Size	35-38	39-47
Standard	EN ISO 20345:2022 S1 SR FO	EN ISO 20345:2022 S1 SR FO
Toecap	Aluminium	Aluminium
Perforation resistant midsole	No	No
Sole material	Single Density PU	Single Density PU
Upper material	PU coated leather	PU coated leather
Last	M-44 Normal	M-44 Normal



**S1**



Product:	Sievi Viper 1+ S1	Sievi Viper 1+ S1
Product Code	43-52124-112-25M	43-52124-113-25M
Size	35-38	39-47
Standard	EN ISO 20345:2022 S1 SC FO	EN ISO 20345:2022 S1 SC FO
Toecap	Composite	Composite
Perforation resistant midsole	No	No
Sole material	Double Density PU/TPU	Double Density PU/TPU
Upper material	Split leather	Split leather
Last	M-43 Normal	M-43 Normal



**S1**



Product:	Solar Roller S1P	Solar Roller XL S1P
Product Code	49-52525-322-25M	49-52525-323-25M
Size	36-38	39-48
Standard	EN ISO 20345:2022 S1P SR FO	EN ISO 20345:2022 S1P SR FO
Toecap	Composite	Composite
Perforation resistant midsole	Steel	Steel
Sole material	Single Density PU	Single Density PU
Upper material	Split leather/Microfiber	Split leather/Microfiber
Last	M-49 Normal	M-49 XL



**S1P**



FlexEnergy  
55% energy  
return

**Product:** Sievi SpiderX 5+ S1PS

Product Code	43-52154-112-09M
Size	35-38
Standard	EN ISO 20345:2022 S1PS SC FO
Toecap	Composite
Perforation resistant midsole	Composite PS
Sole material	Double Density PU/TPU
Upper material	PU coated leather/microfiber
Last	M-43 Normal

**Sievi SpiderX 5+ S1PS**

43-52154-113-09M
39-47
EN ISO 20345:2022 S1PS SC FO
Composite
Composite PS
Double Density PU/TPU
PU coated leather/microfiber
M-43 Normal

**S1PS****Product:** Relax CT S1PL

Product Code	49-52236-122-0PM
Size	35-38
Standard	EN ISO 20345:2022 S1PL SR FO
Toecap	Composite
Perforation resistant midsole	Composite PL
Sole material	Single Density PU
Upper material	PU coated leather
Last	M-49 Normal

**Relax CT S1PL**

49-52236-123-0PM
39-48
EN ISO 20345:2022 S1PL SR FO
Composite
Composite PL
Single Density PU
PU coated leather
M-49 XL

**S1PL****Product:** Relax XL S1P

Product Code	47-52236-304-0PM
Size	49-50
Standard	EN ISO 20345:2022 S1P FO
Toecap	Steel
Perforation resistant midsole	Steel
Sole material	Single Density PU
Upper material	PU coated leather
Last	M-47 XL

**Relax XL S1P**

47-52236-304-0PM
39-50
EN ISO 20345:2022 S1P FO
Steel
Steel
Single Density PU
PU coated leather
M-47 XL

**S1P****Product:** Alfa S2

Product Code	44-52203-142-0PM
Size	35-38
Standard	EN ISO 20345:2022 S2 SR FO
Toecap	Aluminium
Perforation resistant midsole	No
Sole material	Single Density PU
Upper material	PU coated leather
Last	M-44 Normal

**Alfa S2**

44-52203-143-0PM
39-47
EN ISO 20345:2022 S2 SR FO
Aluminium
No
Single Density PU
PU coated leather
M-44 Normal

**S2****Product:** Auto S2

Product Code	49-52238-122-02M
Size	35-38
Standard	EN ISO 20345:2022 S2 SR FO
Toecap	Composite
Perforation resistant midsole	No
Sole material	Single Density PU
Upper material	PU coated leather
Last	M-49 Normal

**Auto S2**

49-52238-123-02M
39-48
EN ISO 20345:2022 S2 SR FO
Composite
No
Single Density PU
PU coated leather
M-49 XL

**S2**



# Safe and Comfortable Safety Shoes in Every Style

Sievi's selection includes safety shoes in a wide range of styles and needs. Our wide range is designed to ensure that everyone who needs safety footwear will find a durable pair without compromising on style and safety.

All Sievi safety footwear has the FlexStep® sole developed by Sievi. Its microporous structure enables excellent shock absorption and flexibility properties. The structure of the flexible sole prevents stress and shocks to the feet and spine.

**Product:****Planar 1 S3**

Product Code	42-52173-302-92M
Size	35-38
Standard	EN ISO 20345:2022 S3 FO
Toecap	Steel
Perforation resistant midsole	Steel
Sole material	Single Density PU
Upper material	Split leather/Textile
Last	M-42 Normal

**Planar 1 S3**

Product Code	42-52173-303-92M
Size	39-48
Standard	EN ISO 20345:2022 S3 FO
Toecap	Steel
Perforation resistant midsole	Steel
Sole material	Single Density PU
Upper material	Split leather/Textile
Last	M-42 Normal

**S3****Product:****Sievi Viper 3 S3**

Product Code	44-52171-342-92M
Size	36-38
Standard	EN ISO 20345:2022 S3 SR FO
Toecap	Aluminium
Perforation resistant midsole	Steel
Sole material	Single Density PU
Upper material	Microfiber
Last	M-44 Normal

**Sievi Viper 3 S3**

Product Code	44-52171-343-92M
Size	39-47
Standard	EN ISO 20345:2022 S3 SR FO
Toecap	Aluminium
Perforation resistant midsole	Steel
Sole material	Single Density PU
Upper material	Microfiber
Last	M-44 Normal

**S3****Product:****Sievi Terrain S3**

Product Code	44-52357-343-33C
Size	39-47
Standard	EN ISO 20345:2022 S3 SR FO
Toecap	Aluminium
Perforation resistant midsole	Steel
Sole material	Single Density PU
Upper material	Nubuck
Last	M-44 Normal

**S3**

**Product:** Sievi Viper 2+ S3

Product Code 43-52137-312-25M  
Size 35-38  
Standard EN ISO 20345:2022 S3 SC FO  
Toecap Composite  
Perforation resistant Steel  
midsole  
Sole material Double Density PU/TPU  
Upper material Split leather  
Last M-43 Normal

**Sievi Viper 2+ S3**

43-52137-313-25M  
39-47  
EN ISO 20345:2022 S3 SC FO  
Composite  
Steel  
Double Density PU/TPU  
Split leather  
M-43 Normal



S3

**Product:** Zone 2+ S3L

Product Code 43-52102-112-92M  
Size 36-38  
Standard EN ISO 20345:2022 S3L SC FO  
Toecap Composite  
Perforation resistant Steel  
midsole  
Sole material Double Density PU/TPU  
Upper material PU coated leather/microfiber  
Last M-43 Normal

**Zone 2+ S3L**

43-52102-113-92M  
39-47  
EN ISO 20345:2022 S3L SC FO  
Composite  
Composite PL  
Double Density PU/TPU  
PU coated leather/microfiber  
M-43 Normal



S3L

**Product:** Sievi Elixir XL+ S3L

Product Code 49-52772-173-08M  
Size 39-48  
Standard EN ISO 20345:2022 S3L SR SC FO  
Toecap Composite  
Perforation resistant Steel  
midsole  
Sole material Single Density PU  
Upper material PU coated leather/split leather  
Last M-49 XL



S3L

**Product:** Matador+ S3

Product Code 49-52643-372-0PM  
Size 35-38  
Standard EN ISO 20345:2022 S3 SR SC FO  
Toecap Composite  
Perforation resistant Steel  
midsole  
Sole material Single Density PU  
Upper material PU coated leather  
Last M-49 Normal

**Matador XL+ S3**

49-52643-373-0PM  
39-48  
EN ISO 20345:2022 S3 SR SC FO  
Composite  
Steel  
Single Density PU  
PU coated leather  
M-49 XL



S3





## Sievi Roller

### Perfect Fit with Minimum Effort

The Sievi Roller range was designed for those who want their footwear to be quick and easy to adjust. The BOA® Fit System comprises three parts: a micro-adjustable dial, a strong and lightweight lace, and lace guides that lower friction. Each unique configuration is engineered for fast, effortless, precision fit.

**Product:**

Product Code

**Mustang Roller+ S3**

43-52531-312-0PM

Size

36-38

Standard

EN ISO 20345:2022 S3 SC FO

Toecap

Composite

Perforation resistant

Steel

midsole

Double Density PU/TPU

Sole material

PU coated leather

Upper material

M-43 Normal

Last

**Mustang Roller+ S3**

43-52531-313-0PM

39-47

EN ISO 20345:2022 S3 SC FO

Composite

Steel

Double Density PU/TPU

PU coated leather

M-43 Normal

**S3****Product:**

Product Code

**Viper 3 Roller S3**

44-52191-342-92M

Size

35-38

Standard

EN ISO 20345:2022 S3 SR

Toecap

SC FO

Perforation resistant

Aluminium

midsole

Steel

Sole material

Single Density PU

Upper material

Microfiber

Last

M-44 Normal

**Viper 3 Roller S3**

44-52191-343-92M

39-48

EN ISO 20345:2022 S3 SR

SC FO

Aluminium

Steel

Single Density PU

Microfiber

M-44 Normal

**S3**


**BOA® Fit System:**

- Push in to engage
- Turn for precision fit
- Pull up for fast release



Product:	Viper Roller+ S3
Product Code	43-52125-312-25M
Size	35-38
Standard	EN ISO 20345:2022 S3 SC FO
Toecap	Composite
Perforation resistant midsole	Steel
Sole material	Double Density PU/TPU
Upper material	Split leather
Last	M-43 Normal

Viper Roller+ S3
43-52125-313-25M
39-47
EN ISO 20345:2022 S3 SC FO
Composite
Steel
Double Density PU/TPU
Split leather
M-43 Normal



S3



Product:	Roller High+ S3
Product Code	43-52185-312-08M
Size	35-38
Standard	EN ISO 20345:2022 S3 SC FO AN
Toecap	Composite
Perforation resistant midsole	Steel
Sole material	Double Density PU/TPU
Upper material	PU coated leather/microfiber
Last	M-43 Normal

Roller High+ S3
43-52185-313-08M
39-47
EN ISO 20345:2022 S3 SC FO AN
Composite
Steel
Double Density PU/TPU
PU coated leather/microfiber
M-43 Normal



S3



Product:	Sievi Roller High XL+ S3
Product Code	49-52157-373-08M
Size	39-48
Standard	EN ISO 20345:2022 S3 SR SC FO AN
Toecap	Composite
Perforation resistant midsole	Steel
Sole material	Single Density PU
Upper material	Microfiber/PU coated leather
Last	M-49 XL

Sievi Roller High XL+ S3
49-52157-373-08M
39-48
EN ISO 20345:2022 S3 SR SC FO AN
Composite
Steel
Single Density PU
Microfiber/PU coated leather
M-49 XL



S3





## Sievi Roller

### Safety Footwear with a Metal-free Structure

The Sievi Roller range features safety footwear with metal-free protective properties. The composite toe cap provides good insulation against heat and cold, and the textile nail penetration protection ensures that the footwear is flexible.

The materials in the footwear are chosen for their suitability for different working conditions and for their durability. Water-repellent upper materials also keep your feet dry when you're working at the mercy of the elements.





**Product:** Sweet Roller+ S3L

Product Code	43-52184-112-9PI
Size	35-42
Standard	EN ISO 20345:2022 S3L SC FO
Toecap	Composite
Perforation resistant midsole	Composite PL
Sole material	Double Density PU/TPU
Upper material	Microfiber/PU coated leather
Last	M-43 Normal



S3L



**Product:** Sievi Roller+ S3L

Product Code	43-52156-113-08M
Size	39-47
Standard	EN ISO 20345:2022 S3L SC FO
Toecap	Composite
Perforation resistant midsole	Composite PL
Sole material	Double Density PU/TPU
Upper material	Microfiber/PU coated leather
Last	M-43 Normal



S3L



**Product:** Sievi Roller XL+ S3L

Product Code	49-52156-173-08M
Size	39-48
Standard	EN ISO 20345:2022 S3L SR SC FO
Toecap	Composite
Perforation resistant midsole	Composite PL
Sole material	Single Density PU
Upper material	Microfiber/PU coated leather
Last	M-49 XL



S3L



**Product:** ViperX Roller H+ S3S

Product Code	43-52150-112-25M
Size	35-38
Standard	EN ISO 20345:2022 S3S
Toecap	Composite
Perforation resistant midsole	Composite PS
Sole material	Double Density PU/TPU
Upper material	Split leather
Last	M-43 Normal



S3S

**Product:** ViperX Roller H+ S3S

Product Code	43-52150-113-25M
Size	39-47
Standard	EN ISO 20345:2022 S3S
Toecap	Composite
Perforation resistant midsole	Composite PS
Sole material	Double Density PU/TPU
Upper material	Split leather
Last	M-43 Normal



**Product:**

Product Code

**Planar 3 S3**

42-52135-302-93M

Size

35-38

Standard

EN ISO 20345:2022 S3 FO

Toecap

Steel

Perforation resistant

Steel

midsole

Single Density PU

Sole material

Textile/PU coated leather

Upper material

M-42 Normal

Last

**Planar 3 S3**

42-52135-303-93M

39-48

EN ISO 20345:2022 S3 FO

Steel

Steel

Single Density PU

Textile/PU coated leather

M-42 Normal

**S3**



**Product:** **ViperX High+ S3S**

Product Code	43-52122-112-25M
Size	35-38
Standard	EN ISO 20345:2022 S3S
Toecap	SR SC FO
Perforation resistant midsole	Composite
Sole material	Double Density PU/TPU
Upper material	Split leather
Last	M-43 Normal

**ViperX High+ S3S**

Product Code	43-52122-113-25M
Size	39-47
Standard	EN ISO 20345:2022 S3S
Toecap	SR SC FO
Perforation resistant midsole	Composite
Sole material	Double Density PU/TPU
Upper material	Split leather
Last	M-43 Normal



**Product:** **Zone 2 High+ S3L**

Product Code	43-52104-112-92M
Size	36-38
Standard	EN ISO 20345:2022 S3L
Toecap	SC FO
Perforation resistant midsole	Composite
Sole material	Double Density PU/TPU
Upper material	PU coated leather/microfiber
Last	M-43 Normal

**Zone 2 High+ S3L**

Product Code	43-52104-113-92M
Size	39-47
Standard	EN ISO 20345:2022 S3L
Toecap	SC FO
Perforation resistant midsole	Composite
Sole material	Double Density PU/TPU
Upper material	PU coated leather/microfiber
Last	M-43 Normal



**Product:** **Sievi Elixir High XL+ S3L**

Product Code	49-52774-173-08M
Size	39-48
Standard	EN ISO 20345:2022 S3L SR SC FO
Toecap	Composite
Perforation resistant midsole	Composite PL
Sole material	Single Density PU
Upper material	PU coated leather/split leather
Last	M-49 XL



**Product:** **Matador High+ S3**

Product Code	49-52645-372-0PM
Size	35-38
Standard	EN ISO 20345:2022 S3 SR SC FO
Toecap	Composite
Perforation resistant midsole	Steel
Sole material	Single Density PU
Upper material	PU coated leather/split leather
Last	M-49 Normal

**Matador High+ S3**

Product Code	49-52645-373-0PM
Size	39-48
Standard	EN ISO 20345:2022 S3 SR SC FO
Toecap	Composite
Perforation resistant midsole	Steel
Sole material	Single Density PU
Upper material	PU coated leather/split leather
Last	M-49 XL





## Sievi AL Hit

### Heavy-duty Footwear

Sievi AL Hit is a safety shoe collection developed for extremely hot working conditions.

The rubber sole of the AL Hit footwear withstands high temperatures of up to 300 °C without losing its protective and wear properties. The AL Hit 2+, AL Hit Roller+ and AL Hit 7+ shoes also have Kevlar® stitching to ensure that their seams withstand high temperatures. The upper material of the AL Hit Weld product meets EN:20349-2 requirements against molten metal splashes in foundries and welding, and the footwear also has the FlexEnergy® shock absorption heel element.



Product:	AL Hit 2+ S3 HRO
Product Code	48-52401-392-0PM
Size	35-38
Standard	EN ISO 20345:2022 S3
Toecap	SR SC FO HRO
Perforation resistant midsole	Aluminium
Sole material	Double Density PU/RU
Upper material	PU coated leather
Last	M-48 Normal

Product:	AL Hit 2 XL+ S3 HRO
Product Code	48-52401-393-0PM
Size	39-48
Standard	EN ISO 20345:2022 S3
Toecap	SR SC FO HRO
Perforation resistant midsole	Aluminium
Sole material	Double Density PU/RU
Upper material	PU coated leather
Last	M-48 XL



Product:	AL Hit 4+ S3 HRO
Product Code	48-52409-392-0PM
Size	34-38
Standard	EN ISO 20345:2022 S3
Toecap	SR SC FO HRO
Perforation resistant midsole	Aluminium
Sole material	Double Density PU/RU
Upper material	PU coated leather
Last	M-48 Normal

Product:	AL Hit 4 XL+ S3 HRO
Product Code	48-52409-393-0PM
Size	39-48
Standard	EN ISO 20345:2022 S3
Toecap	SR SC FO HRO
Perforation resistant midsole	Aluminium
Sole material	Double Density PU/RU
Upper material	PU coated leather
Last	M-48 XL



**Product: AL Hit Roller+ S3 HRO**

Product Code	48-52415-392-0PM
Size	35-38
Standard	EN ISO 20345:2022 S3
Toecap	SR SC FO HRO
Perforation resistant midsole	Aluminium
Sole material	Double Density PU/RU
Upper material	PU coated leather
Last	M-48 Normal

**AL Hit Roller XL+ S3 HRO**

Product Code	48-52415-393-0PM
Size	39-47
Standard	EN ISO 20345:2022 S3 SR
Toecap	SC FO HRO
Perforation resistant midsole	Aluminium
Sole material	Double Density PU/RU
Upper material	PU coated leather
Last	M-48 XL



S3

Heat  
resistant  
stitching**FLEX ENERGY 3D-dry****Product: AL Hit Weld XL+ S3 HRO**

Product Code	48-52477-393-71M
Size	39-48
Standard	EN ISO 20349-2:2017: S3 SRC WG HI FO HRO
Toecap	Aluminium
Perforation resistant midsole	Steel
Sole material	Double Density PU/RU
Upper material	Full grain leather
Last	M-48 XL

S3  
WGHeat  
resistant  
stitchingFlexEnergy  
55% energy  
return**Product: AL Hit 7+ S3 HRO**

Product Code	48-52435-392-0PM
Size	35-38
Standard	EN ISO 20345:2022 S3 SR SC FO HRO
Toecap	Aluminium
Perforation resistant midsole	Steel
Sole material	Double Density PU/RU
Upper material	PU coated leather
Last	M-48 Normal



S3

Heat  
resistant  
stitching



# MGuard Roller

## When You Need Additional Protection

The design of MGuard Roller shoes started with the idea of developing comfortable footwear that provides the user with additional protection in all conditions. The MGuard Roller shoe has an integrated Metashield® metatarsal guard, which protects the user from impacts on the instep.

The FlexEnergy® component in the heel, the BOA® Fit System and the flexible Sievi TractionPro® rubber friction sole with great grip take the footwear to a new level of comfort.

The MGuard RollerW XL+ S3 winter safety shoe also has a warm lining with PrimaLoft® thermal insulation made of 90 % recycled materials. Water repellent, breathable and very light, PrimaLoft® thermal insulation keeps your feet dry in all conditions.



Product:	MGuard Roller+ S3 HRO
Product Code	48-52425-372-25M
Size	35-38
Standard	EN ISO 20345: S3 SRC M HRO
Toecap	Aluminium
Perforation resistant	Steel
midsole	Double Density PU/RU
Sole material	Split leather
Upper material	M-48 Normal
Last	

Product:	MGuard Roller XL+ S3 HRO
Product Code	48-52425-373-25M
Size	39-48
Standard	EN ISO 20345: S3 SRC M HRO
Toecap	Aluminium
Perforation resistant	Steel
midsole	Double Density PU/RU
Sole material	Split leather
Upper material	M-48 XL
Last	



TractionPro®

S3  
M



FlexEnergy  
55% energy  
return



Product:	MGuard RollerH+ S3 HRO
Product Code	48-52427-372-25M
Size	35-38
Standard	EN ISO 20345: S3 SRC M HRO
Toecap	Aluminium
Perforation resistant	Steel
midsole	Double Density PU/RU
Sole material	Split leather
Upper material	M-48 Normal
Last	

Product:	MGuard RollerH XL+ S3 HRO
Product Code	48-52427-373-25M
Size	39-48
Standard	EN ISO 20345: S3 SRC M HRO
Toecap	Aluminium
Perforation resistant	Steel
midsole	Double Density PU/RU
Sole material	Split leather
Upper material	M-48 XL
Last	



TractionPro®

S3  
M



FlexEnergy  
55% energy  
return



Product:	MGuard RollerW XL+ S3 HRO
Product Code	48-52445-373-02M
Size	39-48
Standard	EN ISO 20345: S3 SRC CI M HRO
Toecap	Aluminium
Perforation resistant	Steel
midsole	Double Density PU/RU
Sole material	PU coated leather/split leather
Upper material	M-48 XL
Last	



TractionPro®

S3  
M



FlexEnergy  
55% energy  
return



# Safety Footwear for Special Fields


**Product: Asphalt Roller XL+ S2P HRO**

Product Code	48-52414-453-0PM
Size	39-48
Standard	EN ISO 20345:2022 S2P SC FO HI HRO
Toecap	Aluminium
Perforation resistant midsole	Steel
Sole material	Double Density PU/RU
Upper material	PU coated leather
Last	M-48 XL



Heat  
resistant  
stitching

S2P


**Product: AL GT Timber XL+ S3**

Product Code	48-52813-373-71M
Size	39-48
Standard	EN ISO 15090:2012 F1 P A SRC T EN ISO 17249:2013 level 2/S3
Toecap	Aluminium
Perforation resistant midsole	Steel
Sole material	Double Density PU/RU
Upper material	Full grain leather
Last	M-48 XL



Heat  
resistant  
stitching

S3  
F1  
PA


**Product: AL GT Fire+ F1 P A**

Product Code	48-52481-372-71M
Size	36-38
Standard	EN ISO 15090:2012 F1 P A SRC T
Toecap	Aluminium
Perforation resistant midsole	Steel
Sole material	Double Density PU/RU
Upper material	Full grain leather
Last	M-48 Normal



Heat  
resistant  
stitching

F1  
PA





# Boots and Combat Boots

Sievi's range of safety footwear has always served a variety of different sectors and jobs. Sievi's boots and combat boots have been designed for versatile environments and heavy wear, without compromising on user comfort. Sievi's selection of boots and combat boots includes models suitable for both indoor and outdoor work, and with or without lining.

Rescue TR Roller+ safety footwear offers advanced flexibility and comfort for working days. The FlexEnergy® element, visible through openings in the heel, provides greater flexibility, significantly improving the elasticity of the shoe.



Product:	Rescue TR Roller+ S3
Product Code	43-52387-372-02M
Size	36-38
Standard	EN ISO 20345:2022 S3 SR SC
Toecap	FO HRO
Perforation resistant midsole	Composite
Sole material	Double Density PU/RU
Upper material	PU coated leather
Last	M-43 Normal

Product:	Rescue TR Roller+ S3
	43-52387-373-02M
	39-48
	EN ISO 20345:2022 S3 SR SC
	FO HRO
	Composite
	Steel
	Double Density PU/RU
	PU coated leather
	M-43 Normal

**TractionPro®****S3**

FlexEnergy  
55% energy  
return



Product:	Solid IN CT+ S3L
Product Code	49-52292-172-0PM
Size	35-38
Standard	EN ISO 20345:2022 S3L SR
Toecap	SC FO
Perforation resistant midsole	Composite
Sole material	Single Density PU
Upper material	PU coated leather
Last	M-49 Normal

Product:	Solid IN CT XL+ S3L
	49-52292-173-0PM
	39-48
	EN ISO 20345:2022 S3L SR
	SC FO
	Composite
	Composite PL
	Single Density PU
	PU coated leather
	M-49 XL

**S3L**

Product:	Offshore CT+ S3
Product Code	49-52039-372-0PM
Size	35-38
Standard	EN ISO 20345:2022 S3 SR SC FO
Toecap	Composite
Perforation resistant midsole	Steel
Sole material	Single Density PU
Upper material	PU coated leather
Last	M-49 Normal

Product:	Offshore CT XL+ S3
	49-52039-373-0PM
	39-48
	EN ISO 20345:2022 S3 SR SC FO
	Composite
	Steel
	Single Density PU
	PU coated leather
	M-49 XL

**S3**



## Sievi Spike® Unprecedented Grip

Sievi Spike® footwear is specially designed for slippery winter conditions. A patented stud mechanism integrated into its sole structure enables you to easily twist the studs in and out without taking the shoes off.



Product:	Spike GT Roller
Product Code	46-52863-342-08M
Size	38
Standard	EN ISO 20345:2022 SB PA WR FO CI
Toecap	Steel
Perforation resistant midsole	Steel
Sole material	Single Density PU
Upper material	PU coated leather/nubuck
Last	M-46 Normal

Product:	Spike GT Roller
Product Code	46-52863-343-08M
Size	39-47
Standard	EN ISO 20345:2022 SB PA WR FO CI
Toecap	Steel
Perforation resistant midsole	Steel
Sole material	Single Density PU
Upper material	PU coated leather/nubuck
Last	M-46 Normal



Product:	Sievi Spike 3
Product Code	46-52279-342-0PM
Size	38
Standard	EN ISO 20345:2022 SB PA SC FO CI AN
Toecap	Steel
Perforation resistant midsole	Steel
Sole material	Single Density PU
Upper material	PU coated leather
Last	M-46 Normal

Product:	Sievi Spike 3
Product Code	46-52279-343-0PM
Size	39-47
Standard	EN ISO 20345:2022 SB PA SC FO CI AN
Toecap	Steel
Perforation resistant midsole	Steel
Sole material	Single Density PU
Upper material	PU coated leather
Last	M-46 Normal





**FLEX ENERGY**

BOA PRIMALOFT

Product:	Alaska Roller+ S3
Product Code	48-52433-372-02M
Size	36-38
Standard	EN ISO 20345:2022 S3 SR
Toecap	SC FO HI CI HRO
Perforation resistant	Aluminium
midsole	Steel
Sole material	Double Density PU/RU
Upper material	PU coated leather
Last	M-48 Normal

**Alaska Roller XL+ S3**

Product Code	48-52433-373-02M
Size	39-47
Standard	EN ISO 20345:2022 S3 SR
Toecap	SC FO HI CI HRO
Perforation resistant	Aluminium
midsole	Steel
Sole material	Double Density PU/RU
Upper material	PU coated leather
Last	M-48 XL



**TractionPro®**

**S3**



**TractionPro®**

**S3S**



**Product:** **Alaska TRX+ S3S**

Product Code	48-52432-172-02M
Size	36-38
Standard	EN ISO 20345:2022 S3S
Toecap	SR SC FO CI HRO
Perforation resistant	Aluminium
midsole	Composite PS
Sole material	Double Density PU/RU
Upper material	PU coated leather
Last	M-48 Normal

**Alaska TRX XL+ S3S**

Product Code	48-52432-173-02M
Size	39-48
Standard	EN ISO 20345:2022 S3S
Toecap	SR SC FO CI HRO
Perforation resistant	Aluminium
midsole	Composite PS
Sole material	Double Density PU/RU
Upper material	PU coated leather
Last	M-48 XL



**TractionPro®**

**S7**



**Product:** **Alaska GT Roller+ S7**

Product Code	48-52859-372-71M
Size	36-38
Standard	EN ISO 20345:2022 S7 SR
Toecap	SC CI FO HRO
Perforation resistant	Aluminium
midsole	Steel
Sole material	Double Density PU/RU
Upper material	Full grain leather
Last	M-48 Normal

**Alaska GT Roller XL+ S7**

Product Code	48-52859-373-71M
Size	39-48
Standard	EN ISO 20345:2022 S7 SR
Toecap	SC CI FO HRO
Perforation resistant	Aluminium
midsole	Steel
Sole material	Double Density PU/RU
Upper material	Full grain leather
Last	M-48 XL



BOA® Fit System is a registered trademark of Boa Technology Inc.

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## User Comfort in Cold Conditions

Sievi's Alaska winter safety boots offer a superior user experience in cold conditions thanks to their warm lining, PrimaLoft® thermal insulation and Sievi TractionPro® friction sole. Equipped with a warm lining and GORE-TEX membrane, the Alaska GT Roller+ is waterproof, breathable and easy to put on thanks to the BOA® Fit System, which is combined with a Velcro closure.

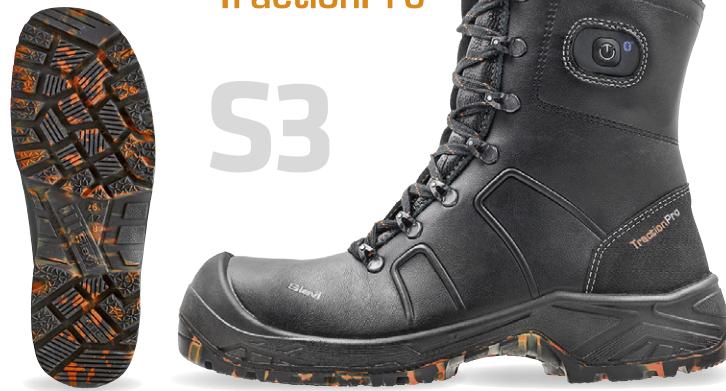
The Alaska Thermo BTH+ safety footwear comes with the innovative Therm-ic Bluetooth® heating system, which can be paired with the Therm-ic app on your smartphone to provide a full overview of temperature, battery status and thermal settings. The Alaska Thermo BTH+ safety boots are the perfect choice for cold conditions, combining powerful protection, smart technology and maximum comfort. The Alaska Thermo BTH+ is now available in sizes 36-38.



Alaska Thermo boot features a three-setting, integrated heating system. Additional batteries and chargers suitable for the product can also be ordered separately, see page 56.



Product:	Alaska Thermo BTH+ S3	Alaska Thermo BTH XL+ S3
Product Code	48-52421-372-0PM	48-52421-373-0PM
Size	36-38	39-47
Standard	EN ISO 20345:2022 S3 SR SC	EN ISO 20345:2022 S3 SR SC
Toecap	FO CI HRO	FO CI HRO
Perforation resistant midsole	Aluminium	Aluminium
Sole material	Double Density PU/RU	Double Density PU/RU
Upper material	PU coated leather	PU coated leather
Last	M-48 Normal	M-48 XL





FlexEnergy  
55% energy  
return



FLEX ENERGY ESD BOA

Product:	Hiker Roller+ S3
Product Code	48-52451-372-08M
Size	36-38
Standard	EN ISO 20345:2022 S3 SR SC FO HI CI HRO
Toecap	Aluminium
Perforation resistant midsole	Steel
Sole material	Double Density PU/RU
Upper material	PU coated leather/microfiber
Last	M-48 Normal

Product:	Hiker Roller XL+ S3
Product Code	48-52451-373-08M
Size	39-47
Standard	EN ISO 20345:2022 S3 SR SC FO HI CI HRO
Toecap	Aluminium
Perforation resistant midsole	Steel
Sole material	Double Density PU/RU
Upper material	PU coated leather/microfiber
Last	M-48 XL



TractionPro®

S3



Product:	Solid CT+ S3L
Product Code	49-52294-172-0PM
Size	35-38
Standard	EN ISO 20345:2022 S3L SR SC FO CI
Toecap	Composite
Perforation resistant midsole	Composite PL
Sole material	Single Density PU
Upper material	PU coated leather
Last	M-49 Normal

Product:	Solid CT XL+ S3L
Product Code	49-52294-173-0PM
Size	39-48
Standard	EN ISO 20345:2022 S3L SR SC FO CI
Toecap	Composite
Perforation resistant midsole	Composite PL
Sole material	Single Density PU
Upper material	PU coated leather
Last	M-49 XL



S3L



Product:	AL Hit 6+ S3 HRO
Product Code	48-52459-372-0PM
Size	35-38
Standard	EN ISO 20345:2022 S3 SR SC FO CI HRO
Toecap	Aluminium
Perforation resistant midsole	Steel
Sole material	Double Density PU/RU
Upper material	PU coated leather
Last	M-48 Normal

Product:	AL Hit 6 XL+ S3 HRO
Product Code	48-52459-373-0PM
Size	39-48
Standard	EN ISO 20345:2022 S3 SR SC FO CI HRO
Toecap	Aluminium
Perforation resistant midsole	Steel
Sole material	Double Density PU/RU
Upper material	PU coated leather
Last	M-48 XL



TractionPro®

S3





**Product:** **Storm XL+ S3L**

Product Code **49-52782-173-0PM**

Size **39-47**

Standard **EN ISO 20345:2022 S3L SR SC FO CI**

Toecap **Composite**

Perforation resistant **Composite PL**

midsole

Sole material **Single Density PU**

Upper material **PU coated leather**

Last **M-49 XL**



**Product:** **AL Hit 9+ S3 HRO**

Product Code **48-52085-372-0PM**

Size **35-38**

Standard **EN ISO 20345:2022 S3 SR SC FO CI HRO**

Toecap **Aluminium**

Perforation resistant **Steel**

midsole

Sole material

Upper material **Double Density PU/RU**

Last **PU coated leather**

**M-48 Normal**

**AL Hit 9 XL+ S3 HRO**

**48-52085-373-0PM**

**39-48**

**EN ISO 20345:2022 S3 SR SC**

**FO CI HRO**

**Aluminium**

**Steel**

**Double Density PU/RU**

**PU coated leather**

**M-48 XL**



**TractionPro®**  
**S3**



## Sievi WhiteLine

### For Jobs That Require High Hygiene Level

The need for safety shoes is not limited to outdoors and extreme conditions but is also a must for jobs that require a high level of hygiene. The Sievi WhiteLine collection was designed with these special conditions in mind.

The WhiteLine shoes and clogs are made of microfibre, which can withstand repeated washing, making them ideal for working conditions that require a high level of hygiene.



Product:	Vent White Roller S1
Product Code	44-52120-142-96W
Size	36-38
Standard	EN ISO 20345:2022 S1SR FO
Toecap	Aluminium
Perforation resistant midsole	No
Sole material	Single Density PU
Upper material	Microfiber
Last	M-44 Normal

Product:	Vent White Roller S1
44-52120-143-96W	
39-47	
EN ISO 20345:2022 S1SR FO	
Aluminium	
No	
Single Density PU	
Microfiber	
M-44 Normal	



S1





Product:	Riff White SBAE
Product Code	50-52933-502-96W
Size	35-38
Standard	EN ISO 20345:2022 SB A E FO
Toecap	Steel
Perforation resistant midsole	No
Sole material	Single Density PU
Upper material	Microfiber
Last	M-50 Normal



SB



Product:	Alfa White S2
Product Code	42-52128-102-96W
Size	35-38
Standard	EN ISO 20345:2022 S2 FO
Toecap	Steel
Perforation resistant midsole	No
Sole material	Single Density PU
Upper material	Microfiber
Last	M-42 Normal



S2



Product:	Relax CT White S1
Product Code	49-52236-122-96W
Size	35-38
Standard	EN ISO 20345:2022 S1 SR FO
Toecap	Composite
Perforation resistant midsole	No
Sole material	Single Density PU
Upper material	Microfiber
Last	M-49 Normal



S1



Product:	Light Boot White S4
Product Code	95-51010-112-95H
Size	35-38
Standard	EN ISO 20345:2022 S4 FO
Toecap	Steel
Perforation resistant midsole	No
Sole material	Double Density PU/PU
Upper material	PU
Last	M-95 Normal



S4



**Product:****Light Boot Olive S4**

Product Code	95-51010-112-950
Size	35-38
Standard	EN ISO 20345:2022 S4 FO
Toecap	Steel
Perforation resistant midsole	No
Sole material	Double Density PU/PU
Upper material	PU
Last	M-95 Normal

**Light Boot Olive S4**

Product Code	95-51010-113-950
Size	39-47
Standard	EN ISO 20345:2022 S4 FO
Toecap	Steel
Perforation resistant midsole	No
Sole material	Double Density PU/PU
Upper material	PU
Last	M-95 Normal

**S4****Product:****Light Boot Olive S5**

Product Code	95-51009-312-950
Size	35-38
Standard	EN ISO 20345:2022 S5 FO
Toecap	Steel
Perforation resistant midsole	Steel
Sole material	Double Density PU/PU
Upper material	PU
Last	M-95 Normal

**Light Boot Olive S5**

Product Code	95-51009-313-950
Size	39-48
Standard	EN ISO 20345:2022 S5 FO
Toecap	Steel
Perforation resistant midsole	Steel
Sole material	Double Density PU/PU
Upper material	PU
Last	M-95 Normal

**S5****Product:****Light Boot Black S5**

Product Code	95-51212-313-95M
Size	39-47
Standard	EN ISO 20345:2022 S5 FO
Toecap	Steel
Perforation resistant midsole	Steel
Sole material	Double Density PU/PU
Upper material	PU
Last	M-95 Normal

**S5**



# Sievi's Light Boots

## Durable and Comfortable to Wear

Sievi's range of light boots covers many uses. The polyurethane boots are both light and more durable than most rubber boots. Polyurethane is also resistant to water, oil and many chemicals.

Sievi's light boots are seamless to minimise chafing and abrasions. They have a wide fit, characteristic of Sievi's footwear.

Sievi's light boots, just like other Sievi footwear, come with the flexible FlexStep® sole and sole pattern that reduces the risk of slipping. Sievi boots are always a safe choice.

Sievi's light boots are made of polyurethane. They have excellent thermal insulation properties, and the leg section can be shortened. The lining material has been selected to ensure that the boots dry quickly if the inside of the boot gets wet.

- **Lightweight and excellent fit**
- **Wide fit**
- **Polyurethane boots last longer than most rubber boots**
- **FlexStep® sole and non-slip sole pattern**
- **The sole pattern effectively cleans itself of dirt**
- **No chafing or abrasive seams**
- **Excellent thermal insulation**
- **Resistant to water, oil and many chemicals**
- **Leg section that can be shortened and a heel notch that makes removal easier**
- **Lining material that makes drying quick and easy**



Product:	Light Boot Black 04
Product Code	95-41012-112-95M
Size	35-38
Standard	EN ISO 20347:2022 04 FO
Toecap	No
Perforation resistant	No
midssole	
Sole material	Double Density PU/PU
Upper material	PU
Last	M-95 Normal

Product:	Light Boot Black 04
Product Code	95-41012-113-95M
Size	39-47
Standard	EN ISO 20347:2022 04 FO
Toecap	No
Perforation resistant	No
midssole	
Sole material	Double Density PU/PU
Upper material	PU
Last	M-95 Normal



Product:	Light Boot Laces 04
Product Code	95-41212-112-950
Size	35-38
Standard	EN ISO 20347:2022 04 FO
Toecap	No
Perforation resistant	No
midssole	
Sole material	Double Density PU/PU
Upper material	PU
Last	M-95 Normal

Product:	Light Boot Laces 04
Product Code	95-41212-113-950
Size	39-48
Standard	EN ISO 20347:2022 04 FO
Toecap	No
Perforation resistant	No
midssole	
Sole material	Double Density PU/PU
Upper material	PU
Last	M-95 Normal



Product:	Light Boot Camo 05
Product Code	95-41211-312-95X
Size	35-38
Standard	EN ISO 20347:2022 05 FO
Toecap	No
Perforation resistant	Steel
midssole	
Sole material	Double Density PU/PU
Upper material	PU
Last	M-95 Normal

Product:	Light Boot Camo 05
Product Code	95-41211-313-95X
Size	39-48
Standard	EN ISO 20347:2022 05 FO
Toecap	No
Perforation resistant	Steel
midssole	
Sole material	Double Density PU/PU
Upper material	PU
Last	M-95 Normal





**Product:**  
Product Code  
Size  
Standard  
Sole material  
Upper material  
Last

**Monica 2**  
20-12203-212-07M  
35-43  
EN ISO 20347: OB SRC A E FO  
Single Density PU  
PU coated leather  
M-20 Normal



**OB**



**Product:**  
Product Code  
Size  
Standard  
Sole material  
Upper material  
Last

**Active 1**  
35-12225-482-95M  
35-38  
EN ISO 20347: OB A E SRC FO  
Single Density PU  
Microfiber  
M-35 Normal

**Active 2**  
37-12225-483-95M  
39-47  
EN ISO 20347: OB A E SRC FO  
Single Density PU  
Microfiber  
M-37 Normal



**OB**



**Product:**  
Product Code  
Size  
Standard  
Sole material  
Upper material  
Last

**File Black**  
50-12327-502-0PM  
35-38  
EN ISO 20347:2022 OB A E FO  
Single Density PU  
PU coated leather  
M-50 Normal

**File Black**  
50-12327-503-0PM  
39-48  
EN ISO 20347:2022 OB A E FO  
Single Density PU  
PU coated leather  
M-50 Normal



**OB**



**Product:**  
Product Code  
Size  
Standard  
Sole material  
Upper material  
Last

**File White**  
50-12327-502-96W  
35-38  
EN ISO 20347:2022 OB A E FO  
Single Density PU  
Microfiber  
M-50 Normal

**File White**  
50-12327-503-96W  
39-47  
EN ISO 20347:2022 OB A E FO  
Single Density PU  
Microfiber  
M-50 Normal



**OB**





## Lightweight Occupational Footwear for Indoor Uses

Your comfort zone starts with your feet. That's why Sievi's occupational footwear has been designed with both lightness and user comfort in mind. Sievi's new Bare occupational sandals offer all-day comfort and breathability. The soft EVA insole absorbs shocks and reduces foot fatigue. The hook-and-loop strap fastening ensures a perfect fit quickly and easily. The Bare occupational sandals are ESD approved.



**Product:**  
 Product Code  
 Size  
 Standard  
 Sole material  
 Upper material  
 Last

**Bare 1**  
 00-15010-002-91M  
 34-43  
 EN ISO 20347:2022 OB A E SR FO  
 Double Density EVA/RU  
 Microfiber  
 M-00 Normal



**Product:**  
 Product Code  
 Size  
 Standard  
 Sole material  
 Upper material  
 Last

**Bare 2**  
 00-15010-003-91M  
 39-48  
 EN ISO 20347:2022 OB A E SR FO  
 Double Density EVA/RU  
 Microfiber  
 M-00 Normal





## Sievi DualFlex®

### Revolutionary Cushioning Keeps Your Feet Feeling Refreshed Throughout the Working Day

Sievi's new Neo DFlex® occupational footwear features the next-generation Sievi DualFlex® midsole material, which optimises shock absorption and reduces strain on the feet in all situations at work. It has been developed to bring lightness and energy to your steps. The exceptionally elastic midsole allows you to move faster and keep going all day long. The ETPU (Expanded Thermoplastic Polyurethane) material in the midsole is made of small cellular beads that provide elasticity and cushioning across the entire sole.

As the name suggests, the Neo DFlex BW SlipIn model is easy to slip on. Thanks to their sturdy heel, the shoes are effortless to put on without bending down. The Neo DFlex BW Roller comes with a BOA® Fit System to guarantee a perfect fit quickly and easily.



**Product:**  
Product Code  
Size  
Standard  
Sole material  
Upper material  
Last

**Neo DFlex**  
00-15020-002-91M  
34-38  
EN ISO 20347:2022 01  
Double Density SC/RU  
Textile  
M-00 Normal

**Neo DFlex**  
00-15020-003-91M  
39-48  
EN ISO 20347:2022 01  
Double Density SC/RU  
Textile  
M-00 Normal



01

DualFlex





**Product:**  
 Product Code  
 Size  
 Standard  
 Sole material  
 Upper material  
 Last

**Neo DFlex BW SlipIn**  
 00-15030-002-91M  
 34-38  
 EN ISO 20347:2022 01  
 Double Density SC/RU  
 Textile  
 M-00 Normal

**Neo DFlex BW SlipIn**  
 00-15030-003-91M  
 39-48  
 EN ISO 20347:2022 01  
 Double Density SC/RU  
 Textile  
 M-00 Normal



**Product:**  
 Product Code  
 Size  
 Standard  
 Sole material  
 Upper material  
 Last

**Neo DFlex BW Roller**  
 00-15040-002-91M  
 34-38  
 EN ISO 20347:2022 01  
 Double Density SC/RU  
 Textile  
 M-00 Normal

**Neo DFlex BW Roller**  
 00-15040-003-91M  
 39-48  
 EN ISO 20347:2022 01  
 Double Density SC/RU  
 Textile  
 M-00 Normal

01

**DualFlex**



**Product:**  
 Product Code  
 Size  
 Standard  
 Sole material  
 Upper material  
 Last

**Neo DFlex BW Roller**  
 00-15040-002-91M  
 34-38  
 EN ISO 20347:2022 01  
 Double Density SC/RU  
 Textile  
 M-00 Normal

**Neo DFlex BW Roller**  
 00-15040-003-91M  
 39-48  
 EN ISO 20347:2022 01  
 Double Density SC/RU  
 Textile  
 M-00 Normal

01

**DualFlex**





## Sievi's Occupational Footwear For Work and Leisure

Sievi's high-quality occupational shoes and boots are suitable for both work and leisure. The Fly Fresh footwear combines first-class comfort with sporty design. The FlexEnergy® element provides maximum shock absorption and the breathable 3D-dry® lining keeps your feet dry for a long time. The Fly Fresh Roller model also features the BOA® Fit System, which makes the footwear quick to put on and take off.



**Product:**  
Product Code  
Size  
Standard  
Sole material  
Upper material  
Last

**Fly Fresh Roller**  
35-12191-482-91M  
35-38  
EN ISO 20347: 02 SRC FO  
Single Density PU  
Textile/Microfiber  
M-35 Normal

**Fly Fresh Roller**  
37-12191-483-91M  
39-48  
EN ISO 20347: 02 SRC FO  
Single Density PU  
Textile/Microfiber  
M-37 Normal



02



FlexEnergy  
55% energy  
return



**Product:**  
Product Code  
Size  
Standard  
Sole material  
Upper material  
Last

**Fly Fresh**  
35-12199-482-91M  
35-38  
EN ISO 20347: 02 SRC FO  
Single Density PU  
Textile/Microfiber  
M-35 Normal

**Fly Fresh**  
37-12199-483-91M  
39-48  
EN ISO 20347: 02 SRC FO  
Single Density PU  
Textile/Microfiber  
M-37 Normal



02



FlexEnergy  
55% energy  
return



**Product:**

Product Code 36-12010-103-63M  
Size 40-48  
Sole material Single Density PU  
Upper material Full grain leather  
Last M-36 Normal



**Product:**

Product Code 38-12171-463-45M  
Size 39-48  
Standard EN ISO 20347: 01 SRC FO  
Sole material Single Density PU  
Upper material Full grain leather  
Last M-38 Normal



**Product:**

Product Code 21-12128-132-45M  
Size 35-42  
Standard EN ISO 20347:2022 02 SR FO  
Sole material Double Density PU/RU  
Upper material Full grain leather  
Last M-21 Normal



**Product:**

Product Code 38-12128-243-45M  
Size 39-48  
Standard EN ISO 20347:2022 02 SR FO  
Sole material Double Density PU/RU  
Upper material Full grain leather  
Last M-38 Normal



**Product:**

Product Code 44-12107-132-92M  
Size 35-38  
Standard EN ISO 20347:2022 01  
Sole material Double Density PU/RU  
Upper material Microfiber  
Last M-44 Normal



*FlexEnergy  
55% energy  
return*





**Product:**

Product Code 49-12296-402-0PM

Size 35-38

Standard EN ISO 20347:2022 O2 SR FO CI

Sole material Single Density PU

Upper material PU coated leather

Last M-49 Normal

**Soft Solid**

49-12296-402-0PM



02

**Product:**

Product Code 49-12296-403-0PM

Size 39-48

Standard EN ISO 20347:2022 O2 SR FO CI

Sole material Single Density PU

Upper material PU coated leather

Last M-49 XL

**Soft Solid XL**

49-12296-403-0PM



02

**Product:**

Product Code 49-12018-402-0PM

Size 37-38

Standard EN ISO 20347:2022 O2 SR FO CI

Sole material Single Density PU

Upper material PU coated leather

Last M-49 Normal

**Boot Winter**

49-12018-402-0PM



02

**Product:**

Product Code 49-12018-403-0PM

Size 39-48

Standard EN ISO 20347:2022 O2 SR FO CI

Sole material Single Density PU

Upper material PU coated leather

Last M-49 XL

**Boot Winter XL**

49-12018-403-0PM



TractionPro®

**Product:**

Product Code 48-12402-172-09M

Size 35-38

Standard EN ISO 20347: O2 SRC FO CI HRO

Sole material Double Density PU/RU

Upper material PU coated leather/microfiber

Last M-48 Normal

**Product:**

Product Code 48-12402-173-09M

Size 39-47

Standard EN ISO 20347: O2 SRC FO CI HRO

Sole material Double Density PU/RU

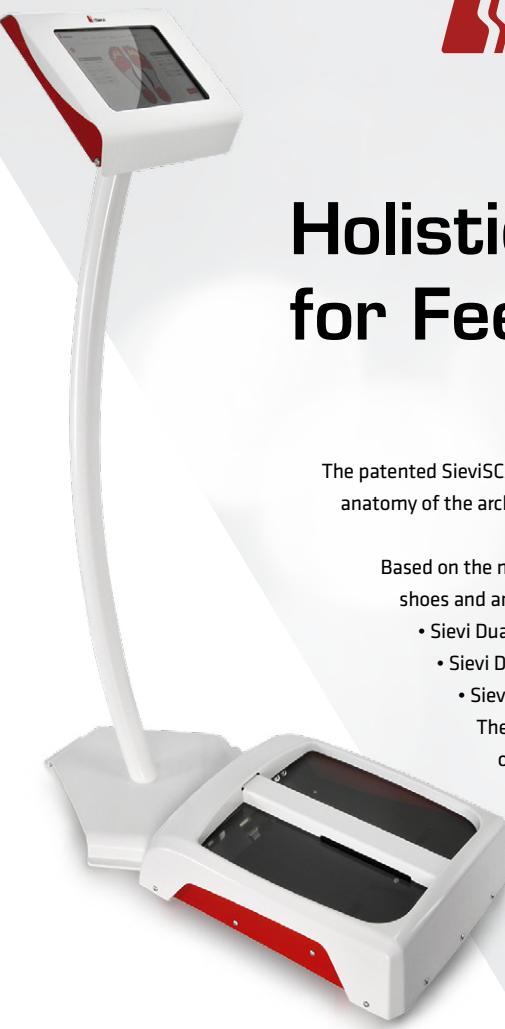
Upper material PU coated leather/microfiber

Last M-48 XL



02

# SieviSCANNER



## Holistic Well-being for Feet by Sievi

The patented SieviSCANNER measures the length and the width of the foot as well as the anatomy of the arch using the most advanced laser-assisted scanning technology.

Based on the measurements taken, the SieviSCANNER system recommends suitable shoes and anatomical insoles:

- Sievi Dual Comfort Plus Neutral Arch
- Sievi Dual Comfort Plus High Arch
- Sievi Dual Comfort Plus Extra High Arch

The insoles are designed to be compatible with all Sievi safety and occupational footwear.

SieviSCANNER measuring services are available at larger Sievi dealers. To find your local measuring site, please visit:

[www.sievi.com](http://www.sievi.com)

### Sievi Green Comfort Insoles

Recycled materials account for 67 % of the total weight of the materials used in the new, extremely soft Sievi Green Comfort insoles. The insole's surface material is polyamide, which is incredibly wear resistant and transfers moisture from the feet to the lower layer of the insole. Activated carbon and silver thread eliminate microbial growth, making this insole antibacterial and odourless. The heel design keeps the foot's fat pad in an optimal position, and the insole conforms to the shape of the foot and rebounds to its original shape when the shoe is taken off. The insole is antistatic, complies with ESD standards, is breathable, and is machine washable at 40 °C.



#### Product: Sievi Green Comfort

Product		
Code	00-99515-002-00H	00-99515-003-00H
Size	35-38	39-48
Last	Normal	Normal

#### Product: Sievi Green Comfort XL

Product		
Code	00-99517-003-00H	00-99517-004-00H
Size	39-48	49-50
Last	XL	XL

### Sievi Dual Comfort Insoles

The Dual Comfort insole consists of three layers:

- soft and comfortable surface material
- a breathable mid-layer
- a light, shock absorbing EVA bottom layer, which maintains its shape

Shock absorbing PORON® cushioning under the heel and ball of the foot diminishes external impacts and strain. The Dual Comfort insole is antistatic and complies with ESD standards. Hand wash only.

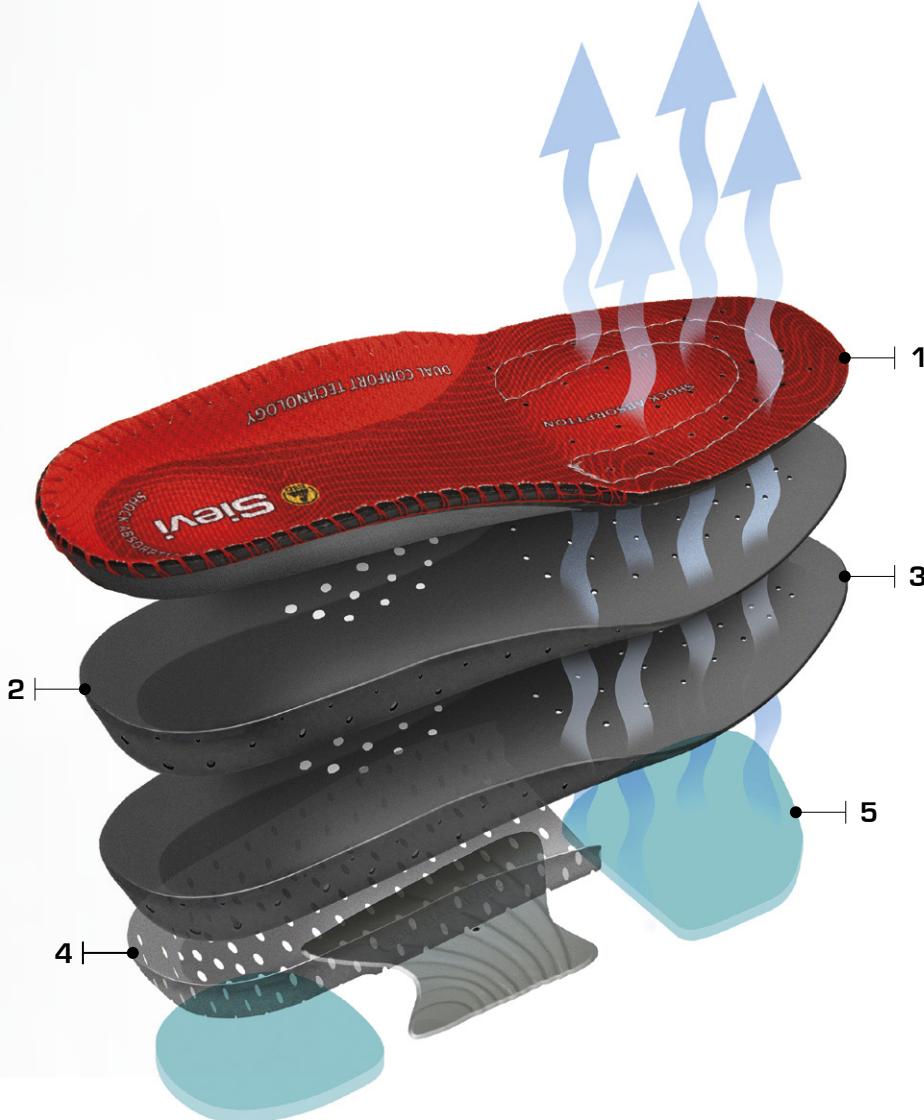


#### Product: Sievi Dual Comfort

Product		
Code	00-99525-002-00H	00-99525-003-00H
Size	34-38	39-48
Last	Normal	Normal

#### Product: Sievi Dual Comfort XL

Product		
Code	00-99527-003-00H	00-99527-004-00H
Size	39-48	49-50
Last	XL	XL



# Sievi Dual Comfort Plus 5-layer structure

**Five steps to the right support for your feet.**

**Here's how we ensure a perfect fit and support:**

1. Antibacterial and quick-drying surface fabric (3 % carbon fibre). The reinforcement stitching around the edge makes the insole durable and washable.
2. Breathable, quick-drying layer that wicks away moisture
3. Shock-absorbing EVA sole
4. Shape-retaining High Poly layer
5. PORON® shock-absorbing cushioning under the heel and ball of the foot. SieviBalance® arch support.

## Sievi Dual Comfort Plus Insoles

SieviBalance® arch support. Dual Comfort Plus insoles come with three alternative heights for arch support:

- The Neutral Arch is intended for people with a low or neutral foot arch.
- The High Arch is intended for people with a high foot arch.
- The Extra High Arch is intended for people with a very high foot arch.

Hand wash only.



### Product: Sievi Dual Comfort Plus: Neutral Arch

Product	Code	00-99530-002-00H	00-99530-003-00H
Size	34-38	39-48	
Last	Normal	Normal	

### Product: Sievi Dual Comfort Plus: High Arch

Product	Code	00-99534-002-00H	00-99534-003-00H
Size	34-38	39-48	
Last	Normal	Normal	

### Product: Sievi Dual Comfort Plus XL: Neutral Arch

Product	Code	00-99532-003-00H	00-99532-004-00H
Size	39-48	49-50	
Last	XL	XL	

### Product: Sievi Dual Comfort Plus XL: High Arch

Product	Code	00-99536-003-00H	00-99536-004-00H
Size	39-48	49-50	
Last	XL	XL	

### Product: Sievi Dual Comfort Plus: Extra High Arch

Product	Code	00-99560-002-00H	00-99560-003-00H
Size	34-38	39-48	
Last	Normal	Normal	

### Product: Sievi Dual Comfort Plus XL: Extra High Arch

Product	Code	00-99562-003-00H
Size	39-48	
Last	XL	



## Other Insoles



The Pressure Relief insole moulds itself to the shape of the wearer's foot, which distributes the weight more evenly while reducing strain. The insole is antistatic and complies with ESD standards. Machine washable at 40 °C.

**Product: Pressure Relief**

Product Code 00-99523-002-00H

Size 35-38

Last Normal

Product Code 00-99523-003-00H

Size 39-48

Last Normal



Warm fur insole made of 100 % sheep fur.

**Product: Fur insole**

Product Code 45-99510-002-000

Size 35-38

Last Normal

Product Code 45-99510-003-000

Size 39-47

Last Normal



The aluminium layer of the Winter Dual Comfort insole reflects heat efficiently. The EVA bottom layer in the insole and the PORON® shock-absorbing cushioning absorb impact and reduce strain. The insole is antistatic and complies with ESD standards. Hand wash only.

**Product: Winter Dual Comfort**

Product Code 00-99519-002-00H

Size 35-38

Last Normal

Product Code 00-99521-003-00H

Size 39-48

Last XL

Product Code 00-99521-004-00H

Size 49-50

Last XL

# Sievi Socks

All Sievi socks meet ESD requirements.

When designing socks, we have paid special attention to their ergonomic design and ensuring that they stay put. The socks have no abrasive seams and they transfer moisture from the foot in a controlled manner. Durability is one of the features that we invest in when designing Sievi socks, and we ensure that they meet even the most demanding durability requirements. In addition to durability, user comfort has been enhanced by cushioning and several flexible areas of the heel and tip.

Sievi socks comply with ESD requirements and the requirements of the EN ISO 1149-3:2004 standard. Wearing Sievi ESD socks, insoles and footwear ensures that the body's static electricity is discharged in a controlled manner through the sole structure, which prevents damage to sensitive electronic devices.

The main conductive material in the Sievi sock range is Resistex® Carbon. Resistex® Carbon fibres effectively disperse electric charges accumulated from the environment or during physical exercise. The unique properties of Resistex® Carbon are obtained by uniting textile fibres with a continuous filament of conductive material based on active carbon.



**Product:** **Cotton socks**

Product Code 00-99360-003-00M  
Size 36-39, 40-42, 43-46

Machine washable at 40 °C, do not tumble dry.  
60 % cotton, 37 % polyamide, 2 % elastane, 1 % carbon fibre.



**Product:** **Ankle socks**

Product Code 00-99372-003-00M  
Size 36-39, 40-42, 43-46

The pack contains two pairs of socks.  
Machine washable at 40 °C, do not tumble dry.  
42 % Micronol® polyamide, 40 % polyamide,  
14 % polypropylene, 2 % elastane,  
2 % carbon fibre.



**Product:** **All-season Merino socks**

Product Code 00-99368-003-00M  
Size 36-39, 40-42, 43-46, 47-50

Durable socks for year-round use.  
Machine washable at 40 °C, do not tumble dry.  
48 % polyamide, 34 % merino wool,  
14 % polypropylene, 2 % elastane,  
2 % carbon fibre.



**Product:** **Drytex socks**

Product Code 00-99370-003-00M  
Size 36-39, 40-42, 43-46, 47-50

Socks that transfer moisture and heat from the skin.  
Machine washable at 40 °C, do not tumble dry.  
46 % polyester, 44 % polyamide,  
6 % Cordura® polyamide, 3 % elastane,  
1 % carbon fibre.



**Product:** **Winter socks**

Product Code 00-99364-003-00M  
Size 36-39, 40-42, 43-46

Warm winter socks. Machine washable at 40 °C,  
do not tumble dry. 43 % polyester, 29 %  
polyamide, 19 % merino wool, 6 % Cordura®  
polyamide, 2 % elastane, 1 % carbon fibre.



**Product:** **Flame retardant socks**

Product Code 00-99374-003-00M  
Size 36-39, 40-42, 43-46

Flame retardant socks. Meet the requirements of EN ISO 14116:2015 Index 2. Machine washable at 40 °C, do not tumble dry. 49 % Preox fibre, 27 % polyamide, 21 % Kevlar®, 2 % elastane, 1 % carbon fibre.



**Product:** **Sievi felt socks**

Product Code 00-99800-002-0HU  
Size 35-38

Product Code 00-99800-003-0HU  
Size 39-48

Dark grey, machine washable at 40 °C.  
Felt.

## SIZE CHART

<b>PARIS</b>	32	33	34	35	36	37	38	39	40	41	42	43	44	45	46	47	48	49	50	51	52	53	54	55
<b>LONDON</b>	1	1 1/2	2	2 1/2	3	3 1/2	4	5	6	7	8	9	10	11	12	13	14	15	16	16 1/2	17	17 1/2	18	18 1/2
<b>MONDOPOINT</b>	202	209	215	222	229	236	242	249	256	262	269	276	282	289	296	302	309	316	322	329	336	342	349	356

## Accessories



**Product:** **Shoe cream**  
Product Code 00-99400-000-000  
125 ml

For treating seams and leather. Non-toxic, does not contain silicone. Colourless.



**Product:** **Black shoe polish**  
Product Code 00-99410-000-000  
75 ml

Conditions and nourishes leather and maintains its durability. Also suitable for treating GORE-TEX products.



**Product:** **Shoe protector spray**  
Product Code 00-99411-000-000  
300 ml

Water-based shoe protector provides invisible protection against dirt and moisture without changing the feel or appearance of the footwear. Suitable for shoes made of suede, nubuck, leather, synthetic leather and textile.



**Product:** **Shoe laces**  
Black 00-99080-000-00M 80 cm  
00-99090-000-00M 90 cm  
00-99110-000-00M 110 cm  
  
Black/grey 00-99120-000-00H 120 cm  
  
Spark resistant laces, black 00-99085-000-50M 85 cm  
00-99120-000-50M 120 cm



**Product:** **Therm-ic batteries and charger**  
Product Code 00-99911-000-000  
  
Includes 4 batteries and charger for the Alaska Thermo boot heating system (sufficient for single pair of boots). Uses standard voltage.



**Product:** **Devisys Blue Ice slip protection**  
Product Code 00-99751-002-00M  
Size 37-40  
  
Product Code 00-99751-003-00M  
Size 41-44, 45-48

Effectively reduces the risk of slipping. The Devisys Blue Ice slip protection is suitable for all footwear and easy to fit.

Shoe laces are supplied in packs of two. Choose a length suitable for each model of shoe or boot.

**THE NEW TABLE ACCORDING TO STANDARD EN ISO 20345:2022 AND EN ISO 20347:2022**

SAFETY FOOTWEAR	NEW							NEW				NEW						
	SB	S1	S1P	S1PS	S1PL	S2	S2P	S3	S3S	S3L	S4	S5	S5S	S5L	S6	S7	S7S	S7L
Slip resistance, ceramic tile + soap, NaLS (soap solution)	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●
Toecap (200 J/15 000 N)	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●
Closed heel area	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●
Shock-absorbing heel E	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●
Antistatic A	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●
Water penetration and absorption WPA						●	●	●	●	●	●	●	●	●	●	●	●	●
Cleated outsole									●	●	●	●	●	●	●	●	●	●
Perforation resistance, steel P			●				●	●				●				●		
Perforation resistance, metal-free (Ø 3.0 mm nail) PS				●					●				●					●
Perforation resistance, metal-free (Ø 4.5 mm nail) PL					●					●			●			●		
Water resistant WR											●	●	●	●	●	●	●	●
Rubber/PU upper material																		

OCCUPATIONAL FOOTWEAR	NEW							NEW										
	0B	01	02	03	03S	03L	04	05	05S	05L	06	07	07S	07L				
Slip resistance, ceramic tile + soap, NaLS (soap solution)	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●
Toecap (200 J/15 000 N)																		
Closed heel area	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●
Shock-absorbing heel E	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●
Antistatic A	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●
Water penetration and absorption WPA		●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●
Cleated outsole			●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●
Perforation resistance, steel P				●				●				●			●			
Perforation resistance, metal-free (Ø 3.0 mm nail) PS					●				●				●		●			
Perforation resistance, metal-free (Ø 4.5 mm nail) PL						●				●			●			●		
Water resistant WR											●	●	●	●	●	●	●	●

**Main changes to the standard**

<b>PS</b>	<b>PL</b>	<b>SR</b>	<b>WPA</b>
Perforation resistance, textile (nail 3.0 mm)	Perforation resistance, textile (nail 4.5 mm)	Slip resistance, ceramic tile, glycerol solution	Water penetration and absorption
<b>WR</b>	<b>FO</b>	<b>SC</b>	<b>LG</b>
Water resistant	Fuel oil-resistant outsole	Scuff cap	Ladder grip

**EN ISO 20345:2011 and EN ISO 20347:2012**

PROTECTIVE FEATURE	Safety footwear EN ISO 20345:2011									Occupational footwear EN ISO 20347:2012							
	SB	S1	S1P	S2	S2P	S3	S4	S5	0B	01	02	03	04	05			
Sole grip	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●
Toecap (200 J/15000 N)	●	●	●	●	●	●	●	●									
Oil resistant sole FO	●	●	●	●	●	●	●	●									
Closed heel area	●	●	●	●	●	●	●	●		●	●	●	●	●	●	●	●
Antistatic A (100 kΩ - 1000 MΩ)	●	●	●	●	●	●	●	●		●	●	●	●	●	●	●	●
Energy absorption E (min. 20 J)	●	●	●	●	●	●	●	●		●	●	●	●	●	●	●	●
Water repellent upper				●	●	●	●										
Patterned outsole						●											
Penetration resistance P (1100 N)		●			●	●											
Material rubber/PU								●	●								
Additional feature: Oil resistant sole FO										●	●	●	●	●	●	●	●

**Additional features compliant with standards EN ISO 20345:2011 and EN ISO 20347:2012:**

<b>HRO</b>	<b>SRC</b>	<b>CI</b>	<b>WG</b>	<b>M</b>
The sole can withstand temperatures up to 300 °C.	The sole grip has been tested on both ceramic and steel surfaces according to the standard's requirements.	The cold insulation has been tested in accordance with the standard's requirements.	Footwear protects the wearer against the heat risks and molten metal splashes occurring in welding work in accordance with EN ISO 20349-2:2017.	Footwear protects against impacts on the instep in accordance with the EN ISO 20345:2011 standard.



### FlexStep® – Grip and flexibility to work

The microporous FlexStep® sole material developed by Sievi retains its excellent shock absorption and flexibility in winter conditions. The structure of the flexible FlexStep® sole eliminates stress and shocks to the feet and spine. The FlexStep® sole is used in all PU-soled Sievi footwear.



### PrimaLoft® – The best thermal insulation in its category

The footwear has PrimaLoft® thermal insulation, which is made with 90 % recycled materials. Water repellent, breathable and very light, PrimaLoft® thermal insulation keeps your feet dry in all conditions.



### SieviAir® – Let your feet breathe

Developed and patented by Sievi, the SieviAir® sole solution wicks away the moisture generated by foot warmth through ventilation channels in the side of the sole. Under the perforated insole there is a filter, which is connected to the ventilation channels. With every step you take the filter is compressed, resuming its original shape when the foot is lifted. This movement produces a pumping action, improving the ventilation of the shoe.

## DualFlex

### Sievi DualFlex® flexible midsole

The shock absorbing Sievi DualFlex® elastic midsole covers the entire sole of the shoe and is made of ETPU. ETPU (Expanded Thermoplastic Polyurethane) is a state-of-the-art supercritical technology. It is made from TPU pellets, which are transformed into little beans under pressure and heat to form a structure of closed cells. The Sievi DualFlex® midsole is lightweight, highly flexible and significantly reduces strain on the feet.



### 3D-dry® – Always dry feet

The 3D-dry® lining, developed by Sievi, transfers moisture away from the foot to the second layer of the lining material and further through the upper and away from the footwear.



### SieviBalance® – Torsional stiffener

SieviBalance® torsional stiffener improves the rotational rigidity of the footwear and control of the foot, which reduces strain to the ankles.

## FLEX ENERGY

### FlexEnergy® – Flexibility at every step

The flexible FlexEnergy® component is integrated in the entire heel part of the shoe and provides maximum shock absorption of kinetic energy, with more than 55 % of the energy returned to you. The component is made of BASF's TPU Infinergy® material, the world's first expanded thermoplastic polyurethane.

## TractionPro®

### Sievi TractionPro® sole

Sievi TractionPro® is a sturdy friction sole that gives stronger grip on slippery surfaces. The unique sticky rubber sole, together with the FlexStep® interlayer, developed by Sievi, ensure that the sole remains flexible in all conditions. The Sievi TractionPro® sole's structure and design, with its deep and sharp-edged tread profile, are designed to maximise friction and maintain grip on different surfaces.



The Key Flag Symbol indicates that the product was made in Finland. The Sievi and Oulainen plants manufacture leisure footwear as well as safety and occupational footwear that have been awarded the Key Flag Symbol.



### BOA® Fit System

The BOA® Fit System delivers micro-adjustable precision fit, engineered to perform in the toughest conditions. BOA® Fit System consists of three integral parts: a micro-adjustable dial, a super-strong lightweight lace and low friction lace guides.



### GORE-TEX – Guaranteed waterproof

GORE-TEX is a unique waterproof lining that allows the foot to breathe while keeping moisture outside. It is the only membrane structure on the market to be systematically tested for its functionality and comfort.



### Metashield® metatarsal guard

Sievi's Metashield® metatarsal guard is integrated into the shoe's structure and absorbs impacts on the instep by up to 90 percent. The guard, made of PORON XRD® material, is very flexible and its molecular structure, together with the shoe's breathable upper material, allows air to circulate and remove moisture from the shoe, making it very pleasant to wear. The Metashield® metatarsal guard offers significantly better protection than conventional safety shoes, without compromising comfort.



### Shock-absorbing heel - A light step day after day

The product meets the requirements of EN ISO 20345:2022 and EN ISO 20347:2022: the shock absorption capacity of the footwear is at least 20 J.



### Sievi Spike® stud mechanism – Secure grip in challenging conditions.

The stud mechanism integrated into the sole structure enables you to twist the studs in and out without taking the shoes off.



### Thermo heating system – Keeps you going even in the cold

Footwear equipped with the integrated thermo heating system keeps your feet warm even in the most extreme conditions. The rechargeable heating system provides heat on a single charge for up to 22 hours (power range 1).



### Ankle protection

The ankle has PORON XRD® support (Lazer Roller High+) or viscoelastic memory foam that moulds itself to the wearer's foot, supporting the ankle and absorbing shocks.



### Ankle protection AN

The safety shoe has reinforced ankle protection inserts on both sides to protect the ankle from side impacts and strains. The level of protection for the ankle meets the requirements of the safety footwear standard EN ISO 20345:2022 regarding impacts to the outside of the ankle. To meet the standard, average impact force must not exceed 10 kN during testing and no single value should be greater than 15 kN.



### Toecap, steel

The toecap protects toes from falling objects and compression. Meets the requirements of the EN ISO 20345:2022 standard: shock resistance is 200 J and resistance to compression 15 000 N.



### Toecap, composite

The toecap protects toes from falling objects and compression. Meets the requirements of the EN ISO 20345:2022 standard: shock resistance is 200 J and resistance to compression 15 000 N. The composite material toecap is completely metal free and insulates well against heat and cold.



### Toecap, aluminium

The toecap protects toes from falling objects and compression. Meets the requirements of the EN ISO 20345:2022 standard: shock resistance is 200 J and resistance to compression 15 000 N. The aluminium toe cap is 50 % lighter than conventional steel toecaps.



### Perforation resistant midssole, steel

The steel midssole prevents sharp objects from penetrating the sole. Meets the requirements of the EN ISO 20345:2022 standard: resistance to nail penetration is 1100 N.



### Perforation resistant midsole PL, composite textile

The perforation resistance meets EN ISO 20345:2022 requirements: the perforation resistance is 1100 N. The perforation resistant midssole is tested with a 4.5 mm conical nail. Steel, however, gives greater perforation resistance, which is why Sievi recommends a midssole made of steel or the PS composite textile for more demanding conditions (e.g. the construction industry).



### Perforation resistant midsole PS, composite textile

The perforation resistance meets EN ISO 20345:2022 requirements: the perforation resistance is 1100 N. The perforation resistant midssole is tested with a 3 mm conical nail.



### Sole material PU

The footwear sole is made of FlexStep® material. This single density microporous structured polyurethane sole offers very high slip-resistance and flexibility providing excellent shock absorption. Heat resistant up to 120 °C.



### Sole material PU/PU

The footwear sole is made of very durable double density polyurethane, and the mid-layer is made of shock-absorbing FlexStep® material. Heat resistant up to 120 °C.



### Sole material PU/TPU

The double density sole consists of polyurethane and elastic thermoplastic polyurethane. The outsole is wear resistant and the mid-layer is made of shock-absorbing FlexStep® material. Heat resistant up to 120 °C.



### Sole material PU/RU

The footwear sole consists of polyurethane and rubber. The PU/rubber friction sole features excellent grip and wear resistant properties. The mid-layer of the sole is made of shock-absorbing FlexStep® material. Heat resistant up to 300 °C.



### Sole material EVA/RU

The sole of the shoe consists of EVA and rubber. Thanks to its dual-density structure, the sole is softer in high pressure areas and sturdier in areas that are critical for stability, which adds to both user comfort and durability.



### Sole material SC/RU

The sole of the shoe consists of ETPU and rubber. The outsole is made of wear-resistant rubber. The Sievi DualFlex® midsole is highly flexible and has great shock-absorbing properties; for more information, please see the section on Sievi DualFlex®.



### Resistant to oil and many chemicals.

The footwear sole is resistant to oil and many chemicals. The oil resistance meets the requirements of the EN ISO 20345:2022 standard.



### Water repellence

The upper material used in the footwear is water repellent. Its water resistance meets the requirements of the EN ISO 20345:2022 standard.



### Warm lining

The footwear is suitable for cold conditions. The insulating material is either lamb's wool, faux fur or PrimaLoft® thermal insulation.



### Heat resistance

The footwear can be worn in hot environments. Sievi's nitrile rubber sole withstands temperatures up to 300 °C.



### Zipper

The footwear has a zipper for easy use.



### Antistatic

Footwear designed with antistatic features discharges the body's static electricity up to tolerances of 100 kΩ - 1000 MΩ.



### ESD

ESD footwear provides a safe and controlled method of discharging the body's static electricity through the sole. The tolerances for the resistance of Sievi's ESD footwear are stricter (100 kΩ-35 MΩ) than for ordinary antistatic footwear (IEC 61340-5-1). Wearing ESD footwear can help you avoid damage to sensitive electronic equipment.



### Metal-free

The footwear is metal free and metal detectors do not react to it.



### Green Comfort insole

Recycled materials account for 67% of the total weight of the materials used in the insole. The surface material is polyamide, which is incredibly wear resistant and wicks moisture from the feet to the lower layer of the insole. The insole is antibacterial and odourless. The heel design keeps the foot's fat pad in an optimal position, and the insole conforms to the shape of the foot and rebounds to its original shape when the footwear is taken off. Antistatic and machine washable at 40°C.



### DUAL Comfort insole

The insole consists of three layers: a soft upper, a breathable mid-layer and a light, shock-absorbing EVA bottom layer. Shock-absorbing PORON® cushioning under the heel and ball of the foot diminishes external impacts and strain.



### ALU insole

The Sievi ALU insole features a heat-insulating aluminium layer. The aluminium foil in the insole reflects the cold outward and the heat inward.



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The main site  
Sievin Jalkine Oy, Sievi  
Korhosenkatu 24  
FI-85310 SIEVI AS.  
Tel. 08-488 11  
Phone int. +358-8-488 11  
E-mail: [info@sievi.com](mailto:info@sievi.com)



Sievin Jalkine Oy,  
Oulainen  
Kivikankaantie 14  
FI-86300 OULAINEN



[www.sievi.com](http://www.sievi.com)

### SIEVI SHOWROOMS AND SALES:



Sievi Showroom Vantaa  
Härkähaankuja 14  
FI-01730 VANTAA



Sievi Showroom  
Uppsala/Sievi Ab  
Kristallen  
Axel Johanssons gata 4-6  
SE-754 50 UPPSALA  
Tel. 018-200 220  
E-mail: [info.se@sievi.com](mailto:info.se@sievi.com)



Sievi Showroom Örebro  
Skvadronvägen 11  
70227 ÖREBRO



Sievi Baltic  
Tel. +372 56 46 60 09  
E-mail: [info.ee@sievi.com](mailto:info.ee@sievi.com)



Sievi Belgium  
Tel. +32 14 73 50 75  
E-mail: [info.be@sievi.com](mailto:info.be@sievi.com)



Sievi GmbH  
Hochbergweg 11  
DE-89518 HEIDENHEIM  
Tel. +49 (0) 7321 - 355 828 -0  
E-mail: [info.de@sievi.com](mailto:info.de@sievi.com)



Sievi Netherlands  
Tel. +31 683 272 272  
E-mail: [info.nl@sievi.com](mailto:info.nl@sievi.com)



Sievi Showroom  
Kjeller/Sievi AS  
Kjeller Vest 3  
NO-2007 KJELLER  
Tel. 952 48 000  
E-mail: [info.no@sievi.com](mailto:info.no@sievi.com)



Sievi DK  
Tel. 20 70 00 14  
E-mail: [info.dk@sievi.com](mailto:info.dk@sievi.com)



Sievi UK  
South  
Tel. 07500-775 515  
North  
Tel. 07814-726 700  
E-mail: [info.uk@sievi.com](mailto:info.uk@sievi.com)

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