







## Sievi – Sustainable Finnish trailblazer

Sievi is committed to sustainable operations throughout its value chain. Our aim is to be carbon neutral in our operations by 2035. The heat recovery system installed in the Sievi factory has reduced the consumption of heating oil by 85% compared to the previous average, and consumption is expected to decrease further.

Material development is a crucial part of our efforts to ensure sustainability, as the greatest environmental impact of our operations comes from the raw materials used in the manufacture of our footwear. We have increased the proportion of recycled materials used in the manufacture of our footwear by 5 percentage points compared to 2022, which has reduced emissions from materials by 14%. The increased use of recycled materials has been a significant step in this development.

Our corporate social responsibility is reflected in our long-term cooperation with our suppliers. We have conducted supplier audits since 1991, and the most recent audits did not reveal any shortcomings related to social responsibility. Already, 98% of our leather suppliers have joined the Leather Working Group, and Sievi itself has been a member since 2023.

As a Finnish manufacturer, our operations are focused on production quality, efficiency and employee wellbeing. The new strategy period 2024–2028 emphasises strengthening our brand, developing our product leadership and making sustainability a competitive advantage.

To expand our range of occupational footwear, Sievi will offer new products that differ from our current offering in terms of manufacturing techniques. These products include sporty trainer-like shoes and sandals. Breaking away from a long-standing tradition, these products have been sourced ready-made from specialist manufacturers. Most of our occupational footwear models and all our safety shoes and PU boots will continue to be made at our Sievi and Oulainen factories.

Our aim is to stay one step ahead and be our customers' number one choice in occupational and safety footwear – sustainably manufactured and reliably delivered.





## ABOUT SIEVI

- Founded in 1951
- Manufactures over one million pairs of shoes a year
- Production capacity more than 5,500 pairs a day
- More than 200 products
- Approx. 500 employees
- Group turnover approx. EUR 173 million
- Exports about 50 % of its production
- The fully automated warehouse for more than 260,000 pairs guarantees fast and punctual deliveries
- The company's production plants are located in Sievi and Oulainen

## CERTIFICATES

**ISO 9001** quality management system: products are always manufactured to a consistent production method from high quality, uniform materials. Quality can be checked at every stage of the production process. Sievi is the first shoe manufacturer in Europe to have been awarded this certification.

**ISO 14001** certified environmental management system: Sievi is the first shoe manufacturer in Europe to implement a certified environmental system based on the ISO 14001 standard. This ensures that the environmental impact of the company's production and material procurement is minimised.

**ISO 45001** certification: At Sievi, matters related to health and safety and occupational healthcare are managed in accordance with the requirements of the standard ISO 45001. Health and safety risks are regularly assessed and efforts are made to proactively prevent accidents at work. Employees' health is monitored and their fitness to work is supported in cooperation with the occupational healthcare services.

Read Sievi's sustainability report at [www.sievi.com](http://www.sievi.com).



1 000 000+



500+



5 500+



173M



0 1234 5678

200+



50%



Footwear marked with the European CE quality symbol fulfils the requirements of the EN ISO 20345:2022 or EN ISO 20347:2022 standards as outlined in the tables on page 57.



# Sievi – Safety and Occupational Footwear Is the Basis of Health and Safety

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1. BOA® Fit System
2. Light and anatomically shaped aluminium XL-toecap
3. PU-reinforced toe part
4. Sievi TractionPro® rubber friction sole
5. Flexible FlexEnergy® component
6. Cushioned tongue and topline
7. Perforation resistant midsole
8. Sievi Dual Comfort insole
9. Metashield® metatarsal guard
10. Sievi Memory foam ankle protection



# PRODUCT SEARCH

Find the products based on safety class

## Product code key

LAST      STYLE      SOLE      UPPER MATERIAL

43-52156-113-08M

### SAFETY FOOTWEAR

CLOGS			
Class	Style	Name	Page
SB	52933	Riff	20
SB	52933	Riff White	41

SANDALS			
Class	Style	Name	Page
S1	52227	Targa	20
S1	52236	Relax CT White XL	41
S1	52385	SieviAir R4 Roller	8
S1	52524	SieviAir Roller XL	9
S1	52534	AirGo 1 XL	6
S1	52542	AirGo 2 Roller XL	6
S1P	52236	Relax XL	21
S1P	52305	Cobra 1 Roller+	15
S1P	52315	Lazer Free Roller+	13
S1P	52363	Racer Free TR Roller	16
S1P	52523	SieviAir Roller XL	9
S1P	52525	Solar Roller XL	20
S1P	52535	AirGo 4 Roller XL	7
S1PL	52236	Relax CT XL	21
S1PL	52390	EcoTech Free Roller	10
S1PS	52154	Sievi SpiderX 5+	21

SHOES			
Class	Style	Name	Page
S1	52120	Vent White Roller	40
S1	52124	Sievi Viper 1+	20
S1	52378	SieviAir R2 Roller	8
S2	52128	Alfa White	41
S2	52203	Alfa	21
S2	52238	Auto XL	21
S2	52342	Sievi Racer TR	16
S3	52125	Viper Roller+	25
S3	52137	Sievi Viper 2+	23
S3	52171	Sievi Viper 3	22
S3	52173	Planar 1	22
S3	52191	Viper 3 Roller	24
S3	52301	Cobra 2 Roller+	15
S3	52311	Lazer Roller+	13
S3	52343	Racer TR Roller	17
S3	52357	Sievi Terrain	22
S3	52375	SieviAir R3 Roller	8
S3	52401	AL Hit 2 XL+	30
S3	52417	Spider Roller XL+	17
S3	52425	MGuard Roller XL+	32
S3	52531	Mustang Roller+	24
S3	52537	AirGo 3 Roller XL	7
S3	52643	Matador XL+	23
S3L	52102	Zone 2+	23
S3L	52156	Sievi Roller+	27
S3L	52156	Sievi Roller XL+	27
S3L	52184	Sweet Roller+	27
S3L	52308	Runner Roller TR+	14
S3L	52360	EcoTech Roller	10
S3L	52366	Racer EcoTech	11
S3L	52772	Sievi Elixir XL+	23
S7	52821	Sievi GT Roller+	19
S7	52841	Cobra GT Roller+	18

ANKLE BOOTS			
Class	Style	Name	Page
SB P	52863	Spike GT Roller	35
S1P	52371	SieviAir R5H Roller	8
S1P	52539	AirGo 5 RollerH XL	7
S2P	52414	Asphalt Roller XL+	33
S3	52135	Planar 3	28
S3	52157	Sievi Roller High XL+	25
S3	52185	Roller High+	25
S3	52303	Cobra Roller High+	15
S3	52313	Lazer Roller High+	13
S3	52409	AL Hit 4 XL+	30
S3	52415	AL Hit Roller XL+	31
S3	52427	MGuard RollerH XL+	32
S3	52439	Spider RollerH XL+	17
S3	52451	Hiker Roller XL+	38
S3	52645	Matador High XL+	29
S3L	52104	Zone 2 High+	29
S3L	52368	Racer EcoTech H	11
S3L	52774	Sievi Elixir High XL+	29
S3S	52122	ViperX High+	29
S3S	52150	ViperX Roller H+	27
S7	52825	GT Roller High+	19
S7	52827	Cobra GT RollerH+	18
S7	52833	GT 2 XL+	19

ANKLE BOOTS AND BOOTS			
Class	Style	Name	Page
SB P	52279	Sievi Spike 3	35
S3	52039	Offshore CT XL+	34
S3	52085	AL Hit 9 XL+	39
S3	52387	Rescue TR Roller+	34
S3	52421	Alaska Thermo BTH XL+	37
S3	52433	Alaska Roller XL+	36
S3	52435	AL Hit 7 XL+	31
S3	52445	MGuard RollerW XL+	32
S3	52459	AL Hit 6 XL+	38
S3	52477	AL Hit Weld XL+	31
S3L	52292	Solid IN CT XL+	34
S3L	52294	Solid CT XL+	38
S3L	52782	Storm XL+	39
S3S	52432	Alaska TRX XL+	36
S4	51010	Light Boot White	41
S4	51010	Light Boot Olive	42
S5	51009	Light Boot Olive	42
S5	51212	Light Boot Black	42
S7	52853	GT 25 XL+	19
S7	52859	Alaska GT Roller XL+	36
F1 P T	52481	AL GT Fire XL+	33
S3 / F1 P	52813	AL GT Timber XL	33

### OCCUPATIONAL FOOTWEAR

CLOGS			
Class	Style	Name	Page
OB	12327	File Black	44
OB	12327	File White	44

SANDALS			
Class	Style	Name	Page
OB	12203	Monica 2	44
OB	12225	Active	44
OB	15010	Bare 1	45
OB	15010	Bare 2	45

SHOES			
Class	Style	Name	Page
	12010	Mark	49
O1	12171	Street	49
O1	12107	Racer TR Soft	49
O1	15020	Neo DFlex	46
O1	15030	Neo DFlex BW SlipIn	47
O1	15040	Neo DFlex BW Roller	47
O2	12128	Step TR	49
O2	12191	Fly Fresh Roller	48
O2	12199	Fly Fresh	48

ANKLE BOOTS			
Class	Style	Name	Page
OB	12276	Spike Soft	50
O2	12220	Aurora TR XL	50
O2	12614	Frost TR XL	50
O6	12855	GT 58	50

ANKLE BOOTS AND BOOTS			
Class	Style	Name	Page
O2	12018	Boot Winter XL	51
O2	12296	Soft Solid XL	51
O2	12402	Arktis TR XL+	51
O4	41012	Light Boot Black	43
O4	41212	Light Boot Laces	43
O5	41211	Light Boot Camo	43



MGuard RollerH XL+ S3 HRO

We reserve the right to make changes to our collection. Due to printing variations, colours in images may differ from the actual tone of some of the products. For more information, please visit [www.sievi.com](http://www.sievi.com).





# SieviAir® Go XL

## Effective Ventilation and Comfort Throughout the Working Day



SieviAir® Go safety footwear combines advanced flexibility, a spacious XL fit and the SieviAir® sole system for foot ventilation. Developed and patented by Sievi, the SieviAir® sole system dissipates moisture generated as the feet warm up through exhalation channels in the side of the sole. The insole is perforated and has a filter underneath, which is connected to the flow channels. With every step you take the filter is compressed, returning to its original shape when the foot is lifted. This movement produces a pumping action, improving the ventilation of the shoe.

The FlexEnergy® element adds to user comfort and provides maximum shock absorption. The FlexEnergy® element, which is visible through the holes in the heel of the shoe, allows greater freedom of movement and increases flexibility.

SieviAir® Go safety footwear has a wide XL fit so that the feet have more space and the toes can take some of the wearer's weight without being compressed.



FLEX ENERGY 3D-dry Air

Product:	AirGo 1 S1	AirGo 1 XL S1
Product Code	48-52534-182-92M	48-52534-183-92M
Size	36-38	39-48
Standard	EN ISO 20345:2022 S1 SR SC FO	EN ISO 20345:2022 S1 SR SC FO
Toecap	Aluminium	Aluminium
Perforation resistant midsole	No	No
Sole material	Single Density PU	Single Density PU
Upper material	Microfiber	Microfiber
Last	M-48 Normal	M-48 XL



S1

FlexEnergy  
55% energy return



FLEX ENERGY 3D-dry Air BOA

Product:	AirGo 2 Roller S1	AirGo 2 Roller XL S1
Product Code	48-52542-182-92M	48-52542-183-92M
Size	36-38	39-48
Standard	EN ISO 20345:2022 S1 SR SC FO	EN ISO 20345:2022 S1 SR SC FO
Toecap	Aluminium	Aluminium
Perforation resistant midsole	No	No
Sole material	Single Density PU	Single Density PU
Upper material	Microfiber	Microfiber
Last	M-48 Normal	M-48 XL



S1

FlexEnergy  
55% energy return







FLEX ENERGY 3D-dry Air SOA

<b>Product:</b>	<b>AirGo 4 Roller S1P</b>
Product Code	48-52535-382-92M
Size	36-38
Standard	EN ISO 20345:2022 S1P SR SC FO
Toecap	Aluminium
Perforation resistant midsole	Steel
Sole material	Single Density PU
Upper material	Microfiber
Last	M-48 Normal

<b>Product:</b>	<b>AirGo 4 Roller XL S1P</b>
Product Code	48-52535-383-92M
Size	39-48
Standard	EN ISO 20345:2022 S1P SR SC FO
Toecap	Aluminium
Perforation resistant midsole	Steel
Sole material	Single Density PU
Upper material	Microfiber
Last	M-48 XL



S1P

FlexEnergy  
55% energy  
return



FLEX ENERGY 3D-dry Air SOA

<b>Product:</b>	<b>AirGo 3 Roller S3</b>
Product Code	48-52537-382-92M
Size	36-38
Standard	EN ISO 20345:2022 S3 SR SC FO
Toecap	Aluminium
Perforation resistant midsole	Steel
Sole material	Single Density PU
Upper material	Microfiber/Textile
Last	M-48 Normal

<b>Product:</b>	<b>AirGo 3 Roller XL S3</b>
Product Code	48-52537-383-92M
Size	39-48
Standard	EN ISO 20345:2022 S3 SR SC FO
Toecap	Aluminium
Perforation resistant midsole	Steel
Sole material	Single Density PU
Upper material	Microfiber/Textile
Last	M-48 XL



S3

FlexEnergy  
55% energy  
return



FLEX ENERGY 3D-dry Air SOA

<b>Product:</b>	<b>AirGo 5 RollerH S1P</b>
Product Code	48-52539-382-92M
Size	36-38
Standard	EN ISO 20345:2022 S1P SR SC FO
Toecap	Aluminium
Perforation resistant midsole	Steel
Sole material	Single Density PU
Upper material	Microfiber/Textile
Last	M-48 Normal

<b>Product:</b>	<b>AirGo 5 RollerH XL S1P</b>
Product Code	48-52539-383-92M
Size	39-48
Standard	EN ISO 20345:2022 S1P SR SC FO
Toecap	Aluminium
Perforation resistant midsole	Steel
Sole material	Single Density PU
Upper material	Microfiber/Textile
Last	M-48 XL



S1P

FlexEnergy  
55% energy  
return







FLEX ENERGY 3D-dry Air BOA

**Product:** SieviAir R2 Roller S1  
 Product Code 44-52378-182-92M  
 Size 35-38  
 Standard EN ISO 20345:2022 S1 SR FO  
 Toecap Aluminium  
 Perforation resistant midsole No  
 Sole material Single Density PU  
 Upper material Microfiber  
 Last M-44 Normal

**SieviAir R2 Roller S1**  
 44-52378-183-92M  
 39-48  
 EN ISO 20345:2022 S1 SR FO  
 Aluminium  
 No  
 Single Density PU  
 Microfiber  
 M-44 Normal



S1

FlexEnergy  
55% energy  
return



FLEX ENERGY 3D-dry Air BOA

**Product:** SieviAir R4 Roller S1P  
 Product Code 44-52385-382-92M  
 Size 35-38  
 Standard EN ISO 20345:2022 S1 P  
 SR SC FO  
 Toecap Aluminium  
 Perforation resistant midsole Steel  
 Sole material Single Density PU  
 Upper material Microfiber  
 Last M-44 Normal

**SieviAir R4 Roller S1P**  
 44-52385-383-92M  
 39-48  
 EN ISO 20345:2022 S1 P  
 SR SC FO  
 Aluminium  
 Steel  
 Single Density PU  
 Microfiber  
 M-44 Normal



S1P

FlexEnergy  
55% energy  
return



FLEX ENERGY 3D-dry Air BOA

**Product:** SieviAir R3 Roller S3  
 Product Code 44-52375-382-92M  
 Size 35-38  
 Standard EN ISO 20345:2022 S3 SR SC FO  
 Toecap Aluminium  
 Perforation resistant midsole Steel  
 Sole material Single Density PU  
 Upper material Microfiber  
 Last M-44 Normal

**SieviAir R3 Roller S3**  
 44-52375-383-92M  
 39-48  
 EN ISO 20345:2022 S3 SR SC FO  
 Aluminium  
 Steel  
 Single Density PU  
 Microfiber  
 M-44 Normal



S3

FlexEnergy  
55% energy  
return



FLEX ENERGY 3D-dry Air BOA

**Product:** SieviAir R5H Roller S1P  
 Product Code 44-52371-382-92M  
 Size 35-38  
 Standard EN ISO 20345:2022 S1P SR  
 SC FO AN  
 Toecap Aluminium  
 Perforation resistant midsole Steel  
 Sole material Single Density PU  
 Upper material Microfiber  
 Last M-44 Normal

**SieviAir R5H Roller S1P**  
 44-52371-383-92M  
 39-48  
 EN ISO 20345:2022 S1P  
 SR SC FO AN  
 Aluminium  
 Steel  
 Single Density PU  
 Microfiber  
 M-44 Normal



S1P

FlexEnergy  
55% energy  
return







# SieviAir®

## Let Your Feet Breathe

Air

The SieviAir® sole solution wicks away moisture generated by foot warmth through ventilation channels in the side of the sole. These ventilation channels allow your feet to breathe with every step. The Sievi AirRacer range combines the breathable SieviAir® sole with the most advanced heel cushioning in the world: FlexEnergy®.

The redesigned SieviAir R5H Roller now features the BOA® Fit System L+1 roller, specifically designed for ankle boots. L+1 offers unprecedented durability against impact, abrasion and dirt.



Product:	SieviAir Roller S1	SieviAir Roller XL S1
Product Code	43-52524-182-92M	49-52524-183-92M
Size	36-38	39-47
Standard	EN ISO 20345:2022 S1 SR FO	EN ISO 20345:2022 S1 SR FO
Toecap	Composite	Composite
Perforation resistant midsole	No	No
Sole material	Single Density PU	Single Density PU
Upper material	Microfiber/Split leather	Microfiber/Split leather
Last	M-43 Normal	M-49 XL



# S1



Product:	SieviAir Roller S1P	SieviAir Roller XL S1P
Product Code	43-52523-382-92M	49-52523-383-92M
Size	36-38	39-47
Standard	EN ISO 20345:2022 S1P SR FO	EN ISO 20345:2022 S1P SR FO
Toecap	Composite	Composite
Perforation resistant midsole	Steel	Steel
Sole material	Single Density PU	Single Density PU
Upper material	Microfiber/Split leather	Microfiber/Split leather
Last	M-43 Normal	M-49 XL



# S1P







# Racer EcoTech®

## A Step Towards the Future

Racer EcoTech® is Sievi's first collection of footwear made from recycled materials. Its design is based on the idea of increasing the use of recycled materials and finding new solutions for the safety shoe manufacturing process that have less impact on the environment. Sievi works closely with its suppliers, always looking for opportunities to increase the use of recycled materials.

Racer EcoTech® safety footwear features a lightweight aluminium toe cap and perforation-resistant composite midsole. The upper is made of highly breathable and wear-resistant textile.



### Product:

Product Code  
Size  
Standard  
Toecap  
Perforation resistant  
midsole  
Sole material  
Upper material  
Last

### EcoTech Free Roller S1PL

44-52390-142-94E  
35-38  
EN ISO 20345:2022 S1PL SR FO  
Aluminium  
Composite PL  
Single Density PU  
Textile/Microfiber  
M-44 Normal

### EcoTech Free Roller S1PL

44-52390-143-94E  
39-48  
EN ISO 20345:2022 S1PL SR FO  
Aluminium  
Composite PL  
Single Density PU  
Textile/Microfiber  
M-44 Normal



# S1PL



### Product:

Product Code  
Size  
Standard  
Toecap  
Perforation resistant  
midsole  
Sole material  
Upper material  
Last

### EcoTech Roller S3L

44-52360-132-94E  
35-38  
EN ISO 20345:2022 S3L  
SR FO HRO  
Aluminium  
Composite PL  
Double Density PU/RU  
Textile/Microfiber  
M-44 Normal

### EcoTech Roller S3L

44-52360-133-94E  
39-48  
EN ISO 20345:2022 S3L  
SR FO HRO  
Aluminium  
Composite PL  
Double Density PU/RU  
Textile/Microfiber  
M-44 Normal



# TractionPro®

# S3L





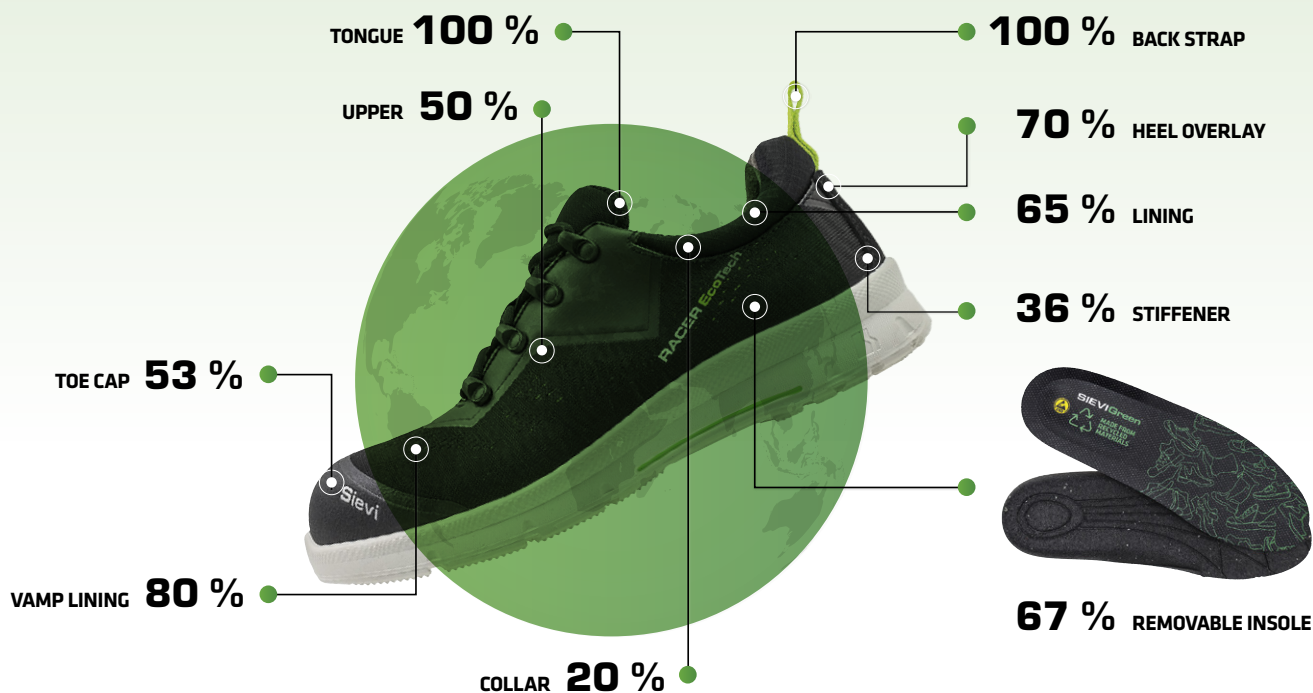


## THE AVERAGE CONTENT OF RECYCLED MATERIALS IN OUR PACKAGING MATERIALS:

Shoe boxes 34 %  
Insole packaging 94 %  
Master cartons 36 %

All cardboard in our packaging can be recycled.

## RECYCLED MATERIAL:



### Product:

Product Code

Size

Standard

Toecap

Perforation resistant  
midsole

Sole material

Upper material

Last

### Racer EcoTech S3L

44-52366-142-94E

35-38

EN ISO 20345:2022 S3L SR FO

Aluminium

Composite PL

Single Density PU

Textile/Microfiber

M-44 Normal

### Racer EcoTech S3L

44-52366-143-94E

39-48

EN ISO 20345:2022 S3L SR FO

Aluminium

Composite PL

Single Density PU

Textile/Microfiber

M-44 Normal



# S3L



MADE FROM  
RECYCLED  
MATERIALS



### Product:

Product Code

Size

Standard

Toecap

Perforation resistant  
midsole

Sole material

Upper material

Last

### Racer EcoTech H S3L

44-52368-142-94E

35-38

EN ISO 20345:2022 S3L SR FO

Aluminium

Composite PL

Single Density PU

Textile/Microfiber

M-44 Normal

### Racer EcoTech H S3L

44-52368-143-94E

39-48

EN ISO 20345:2022 S3L SR FO

Aluminium

Composite PL

Single Density PU

Textile/Microfiber

M-44 Normal



# S3L



MADE FROM  
RECYCLED  
MATERIALS







## Sievi Lazer®

### Advanced Flexibility Without Compromising on Safety

The Sievi Lazer® product range is suitable for a variety of jobs. The new heel structure gives them advanced flexibility. The FlexEnergy® element is visible through the holes in the shoe's heel, which allow it to move more freely, thus increasing the flexibility of the shoe. The Sievi TractionPro® friction sole guarantees an incredible grip and wear resistance of the sole.

The Sievi Lazer® ankle boot has an integrated ankle support. The support has a moulded double-layer structure, the inner layer of which conforms to the shape of the foot for added comfort. The outer layer is made of durable PORON XRD® material, which protects the ankle from external impact.



FLEX ENERGY 3D-dry

<b>Product:</b>	<b>Lazer Free Roller+ S1P</b>	<b>Lazer Free Roller+ S1P</b>
Product Code	43-52315-372-92M	43-52315-373-92M
Size	35-38	39-48
Standard	EN ISO 20345:2022 S1P SR SC FO HRO	EN ISO 20345:2022 S1P SR SC FO HRO
Toecap	Composite	Composite
Perforation resistant midsole	Steel	Steel
Sole material	Double Density PU/RU	Double Density PU/RU
Upper material	Microfiber/PU coated leather	Microfiber/PU coated leather
Last	M-43 Normal	M-43 Normal



**TractionPro®**

**S1P**

**FlexEnergy**  
55% energy  
return



FLEX ENERGY 3D-dry

<b>Product:</b>	<b>Lazer Roller+ S3</b>	<b>Lazer Roller+ S3</b>
Product Code	43-52311-372-92M	43-52311-373-92M
Size	35-38	39-48
Standard	EN ISO 20345:2022 S3 SR SC FO HRO	EN ISO 20345:2022 S3 SR SC FO HRO
Toecap	Composite	Composite
Perforation resistant midsole	Steel	Steel
Sole material	Double Density PU/RU	Double Density PU/RU
Upper material	Microfiber/PU coated leather	Microfiber/PU coated leather
Last	M-43 Normal	M-43 Normal



**TractionPro®**

**S3**

**FlexEnergy**  
55% energy  
return



FLEX ENERGY 3D-dry

<b>Product:</b>	<b>Lazer Roller High+ S3</b>	<b>Lazer Roller High+ S3</b>
Product Code	43-52313-372-92M	43-52313-373-92M
Size	35-38	39-48
Standard	EN ISO 20345:2022 S3 SR SC FO HRO	EN ISO 20345:2022 S3 SR SC FO HRO
Toecap	Composite	Composite
Perforation resistant midsole	Steel	Steel
Sole material	Double Density PU/RU	Double Density PU/RU
Upper material	Microfiber/PU coated leather	Microfiber/PU coated leather
Last	M-43 Normal	M-43 Normal



**TractionPro®**

**S3**

**FlexEnergy**  
55% energy  
return







**Sievi Cobra® and Sievi Runner** products feature a heel structure that offers advanced flexibility. The FlexEnergy® element, visible through openings in the heel, provides greater flexibility, significantly improving the elasticity of the shoe. The FlexEnergy® component absorbs kinetic energy and returns more than 55% of the energy to the wearer.

The Sievi Cobra® and Sievi Runner safety shoes guarantee excellent grip and wear resistance thanks to the Sievi TractionPro® friction sole, which has a sporty profile to provide great traction and shock absorption, especially in areas where the foot needs support.



Double Density PU/RU  
Textile/PU coated leather  
M-43 Normal



**FlexEnergy**  
55% energy  
return





FLEX ENERGY 3D-dry BOA

<b>Product:</b>	<b>Cobra 1 Roller+ S1P</b>
Product Code	43-52305-372-92M
Size	35-38
Standard	EN ISO 20345:2022 S1P SR
Toecap	Composite
Perforation resistant midsole	Steel
Sole material	Double Density PU/RU
Upper material	Microfiber
Last	M-43 Normal

<b>Product:</b>	<b>Cobra 1 Roller+ S1P</b>
Product Code	43-52305-373-92M
Size	39-48
Standard	EN ISO 20345:2022 S1P SR
Toecap	Composite
Perforation resistant midsole	Steel
Sole material	Double Density PU/RU
Upper material	Microfiber
Last	M-43 Normal



TractionPro®

S1P

FlexEnergy  
55% energy  
return



FLEX ENERGY 3D-dry BOA

<b>Product:</b>	<b>Cobra 2 Roller+ S3</b>
Product Code	43-52301-372-92M
Size	35-38
Standard	EN ISO 20345:2022 S3 SR
Toecap	Composite
Perforation resistant midsole	Steel
Sole material	Double Density PU/RU
Upper material	Microfiber
Last	M-43 Normal

<b>Product:</b>	<b>Cobra 2 Roller+ S3</b>
Product Code	43-52301-373-92M
Size	39-48
Standard	EN ISO 20345:2022 S3 SR
Toecap	Composite
Perforation resistant midsole	Steel
Sole material	Double Density PU/RU
Upper material	Microfiber
Last	M-43 Normal



TractionPro®

S3

FlexEnergy  
55% energy  
return



FLEX ENERGY 3D-dry BOA

<b>Product:</b>	<b>Cobra Roller High+ S3</b>
Product Code	43-52303-372-92M
Size	35-38
Standard	EN ISO 20345:2022 S3 SR
Toecap	Composite
Perforation resistant midsole	Steel
Sole material	Double Density PU/RU
Upper material	Microfiber
Last	M-43 Normal

<b>Product:</b>	<b>Cobra Roller High+ S3</b>
Product Code	43-52303-373-92M
Size	39-48
Standard	EN ISO 20345:2022 S3 SR
Toecap	Composite
Perforation resistant midsole	Steel
Sole material	Double Density PU/RU
Upper material	Microfiber
Last	M-43 Normal



TractionPro®

S3

FlexEnergy  
55% energy  
return







# The Sievi TractionPro® Sole Offers the Best Friction Properties on the Market for Varying Conditions

The Sievi TractionPro® friction sole offers the best friction properties on the market, regardless of the conditions. The unique rubber friction sole together with the FlexStep® interlayer, developed by Sievi, ensure that the sole remains flexible in all conditions. The Sievi TractionPro® sole's structure and design and its sharp-edged tread profile are designed to maximise the friction and maintain the grip on different surfaces.



FLEX ENERGY 3D-dry BOA

## Product:

Product Code  
Size  
Standard  
Toecap  
Perforation resistant  
midsole  
Sole material  
Upper material  
Last

## Racer Free TR Roller S1P

44-52363-332-93M  
34-38  
EN ISO 20345: S1 P SRC HRO  
Aluminium  
Steel  
Double Density PU/RU  
Textile/PU coated leather  
M-44 Normal

## Racer Free TR Roller S1P

44-52363-333-93M  
39-48  
EN ISO 20345: S1 P SRC HRO  
Aluminium  
Steel  
Double Density PU/RU  
Textile/PU coated leather  
M-44 Normal



TractionPro®

S1P

FlexEnergy  
55% energy  
return



FLEX ENERGY 3D-dry BOA

## Product:

Product Code  
Size  
Standard  
Toecap  
Perforation resistant  
midsole  
Sole material  
Upper material  
Last

## Sievi Racer TR S2

44-52342-132-93M  
35-38  
EN ISO 20345: S2 SRC HRO  
Aluminium  
No  
Double Density PU/RU  
Textile/PU coated leather  
M-44 Normal

## Sievi Racer TR S2

44-52342-133-93M  
39-48  
EN ISO 20345: S2 SRC HRO  
Aluminium  
No  
Double Density PU/RU  
Textile/PU coated leather  
M-44 Normal



TractionPro®

S2

FlexEnergy  
55% energy  
return





FLEX ENERGY 3D-dry BOA

**Product:** **Racer TR Roller S3**  
Product Code 44-52343-332-93M  
Size 34-38  
Standard EN ISO 20345: S3 SRC HRO  
Toecap Aluminium  
Perforation resistant midsole Steel  
Sole material Double Density PU/RU  
Upper material Textile/PU coated leather  
Last M-44 Normal

**Racer TR Roller S3**  
44-52343-333-93M  
39-48  
EN ISO 20345: S3 SRC HRO  
Aluminium  
Steel  
Double Density PU/RU  
Textile/PU coated leather  
M-44 Normal



**TractionPro®**

**S3**

**FlexEnergy**  
55% energy  
return



FLEX ENERGY 3D-dry BOA

**Product:** **Spider Roller+ S3 HRO**  
Product Code 48-52417-372-25M  
Size 35-38  
Standard EN ISO 20345:2022 S3 SR SC  
FO HI CI HRO  
Toecap Aluminium  
Perforation resistant midsole Steel  
Sole material Double Density PU/RU  
Upper material Split leather  
Last M-48 Normal

**Spider Roller XL+ S3 HRO**  
48-52417-373-25M  
39-48  
EN ISO 20345:2022 S3 SR SC  
FO HI CI HRO  
Aluminium  
Steel  
Double Density PU/RU  
Split leather  
M-48 XL



**TractionPro®**

**S3**

**FlexEnergy**  
55% energy  
return



FLEX ENERGY 3D-dry BOA

**Product:** **Spider RollerH+ S3**  
Product Code 48-52439-372-25M  
Size 35-38  
Standard EN ISO 20345:2022 S3 SR SC  
FO HI HRO  
Toecap Aluminium  
Perforation resistant midsole Steel  
Sole material Double Density PU/RU  
Upper material Split leather/Textile  
Last M-48 Normal

**Spider RollerH XL+ S3**  
48-52439-373-25M  
39-48  
EN ISO 20345:2022 S3 SR SC  
FO HI HRO  
Aluminium  
Steel  
Double Density PU/RU  
Split leather/Textile  
M-48 XL



**TractionPro®**

**S3**

**FlexEnergy**  
55% energy  
return



**Product:** **Spider RollerH XL+ S3**  
Product Code 48-52439-374-25M  
Size 49-50  
Standard EN ISO 20345:2022 S3 SR SC  
FO HI HRO  
Toecap Aluminium  
Perforation resistant midsole Steel  
Sole material Double Density PU/RU  
Upper material Split leather/Textile  
Last M-48 XL



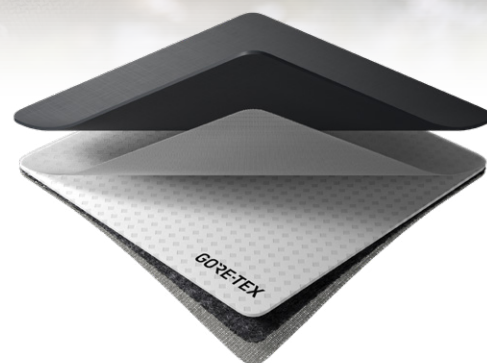


# Sievi GORE-TEX

## Safety for Changing Conditions

GORE-TEX is a waterproof and breathable microporous membrane laminated directly onto the lining of the footwear. It offers the best breathability, water resistance and user comfort on the market, keeping your feet dry even in demanding jobs.

It is the only membrane structure on the market to be systematically tested for its functionality and comfort. You can choose the right footwear for your working conditions from the comprehensive Sievi GORE-TEX collection.



### Product:

Product Code

Size

Standard

Toecap

Perforation resistant

midsole

Sole material

Upper material

Last

### Cobra GT Roller+ S7

43-52841-392-92M

35-38

EN ISO 20345:2022 S7 SR SC

FO HRO

Composite

Steel

Double Density PU/RU

Microfiber

M-43 Normal

### Cobra GT Roller+ S7

43-52841-393-92M

39-48

EN ISO 20345:2022 S7 SR SC

FO HRO

Composite

Steel

Double Density PU/RU

Microfiber

M-43 Normal



S7

TractionPro®



### Product:

Product Code

Size

Standard

Toecap

Perforation resistant

midsole

Sole material

Upper material

Last

### Cobra GT RollerH+ S7

43-52827-392-92M

35-38

EN ISO 20345:2022 S7 SR SC

FO HRO

Composite

Steel

Double Density PU/RU

Microfiber

M-43 Normal

### Cobra GT RollerH+ S7

43-52827-393-92M

39-48

EN ISO 20345:2022 S7 SR SC

FO HRO

Composite

Steel

Double Density PU/RU

Microfiber

M-43 Normal



S7

TractionPro®







**Product:**

Product Code	<b>Sievi GT Roller+ S7</b> 43-52821-312-08M
Size	36-38
Standard	EN ISO 20345:2022 S7 SC FO
Toecap	Composite
Perforation resistant midsole	Steel
Sole material	Double Density PU/TPU
Upper material	PU coated leather/microfiber
Last	M-43 Normal

**Sievi GT Roller+ S7**

Product Code	43-52821-313-08M
Size	39-47
Standard	EN ISO 20345:2022 S7 SC FO
Toecap	Composite
Perforation resistant midsole	Steel
Sole material	Double Density PU/TPU
Upper material	PU coated leather/microfiber
Last	M-43 Normal



S7



**Product:**

Product Code	<b>GT Roller High+ S7</b> 43-52825-312-82M
Size	36-38
Standard	EN ISO 20345:2022 S7 SC FO
Toecap	Composite
Perforation resistant midsole	Steel
Sole material	Double Density PU/TPU
Upper material	Nubuck
Last	M-43 Normal

**GT Roller High+ S7**

Product Code	43-52825-313-82M
Size	39-47
Standard	EN ISO 20345:2022 S7 SC FO
Toecap	Composite
Perforation resistant midsole	Steel
Sole material	Double Density PU/TPU
Upper material	Nubuck
Last	M-43 Normal



S7



**Product:**

Product Code	<b>GT 2+ S7</b> 49-52833-372-82M
Size	35-38
Standard	EN ISO 20345:2022 S7 SR SC FO
Toecap	Composite
Perforation resistant midsole	Steel
Sole material	Single Density PU
Upper material	Nubuck/Textile
Last	M-49 Normal

**GT 2 XL+ S7**

Product Code	49-52833-373-82M
Size	39-47
Standard	EN ISO 20345:2022 S7 SR SC FO
Toecap	Composite
Perforation resistant midsole	Steel
Sole material	Single Density PU
Upper material	Nubuck/Textile
Last	M-49 XL



S7



**Product:**

Product Code	<b>GT 25+ S7</b> 49-52853-372-71M
Size	36-38
Standard	EN ISO 20345:2022 S7 SR SC FO
Toecap	Composite
Perforation resistant midsole	Steel
Sole material	Single Density PU
Upper material	Full grain leather
Last	M-49 Normal

**GT 25 XL+ S7**

Product Code	49-52853-373-71M
Size	39-47
Standard	EN ISO 20345:2022 S7 SR SC FO
Toecap	Composite
Perforation resistant midsole	Steel
Sole material	Single Density PU
Upper material	Full grain leather
Last	M-49 XL



S7





**Product:**

Product Code	50-52933-502-0PM
Size	35-38
Standard	EN ISO 20345:2022 SB A E FO
Toecap	Steel
Perforation resistant	No
midsole	
Sole material	Single Density PU
Upper material	PU coated leather
Last	M-50 Normal

**Riff SBAE****Riff SBAE**

Product Code	50-52933-503-0PM
Size	39-48
Standard	EN ISO 20345:2022 SB A E FO
Toecap	Steel
Perforation resistant	No
midsole	
Sole material	Single Density PU
Upper material	PU coated leather
Last	M-50 Normal

**SB****Product:**

Product Code	44-52227-142-0PM
Size	35-38
Standard	EN ISO 20345:2022 S1 SR FO
Toecap	Aluminium
Perforation resistant	No
midsole	
Sole material	Single Density PU
Upper material	PU coated leather
Last	M-44 Normal

**Targa S1****Targa S1**

Product Code	44-52227-143-0PM
Size	39-47
Standard	EN ISO 20345:2022 S1 SR FO
Toecap	Aluminium
Perforation resistant	No
midsole	
Sole material	Single Density PU
Upper material	PU coated leather
Last	M-44 Normal

**S1****Product:**

Product Code	43-52124-112-25M
Size	35-38
Standard	EN ISO 20345:2022 S1 SC FO
Toecap	Composite
Perforation resistant	No
midsole	
Sole material	Double Density PU/TPU
Upper material	Split leather
Last	M-43 Normal

**Sievi Viper 1+ S1****Sievi Viper 1+ S1**

Product Code	43-52124-113-25M
Size	39-47
Standard	EN ISO 20345:2022 S1 SC FO
Toecap	Composite
Perforation resistant	No
midsole	
Sole material	Double Density PU/TPU
Upper material	Split leather
Last	M-43 Normal

**S1****FLEX ENERGY****Product:**

Product Code	49-52525-322-25M
Size	36-38
Standard	EN ISO 20345:2022 S1P SR FO
Toecap	Composite
Perforation resistant	Steel
midsole	
Sole material	Single Density PU
Upper material	Split leather/Microfiber
Last	M-49 Normal

**Solar Roller S1P****Solar Roller XL S1P**

Product Code	49-52525-323-25M
Size	39-48
Standard	EN ISO 20345:2022 S1P SR FO
Toecap	Composite
Perforation resistant	Steel
midsole	
Sole material	Single Density PU
Upper material	Split leather/Microfiber
Last	M-49 XL

**S1P****FlexEnergy**  
55% energy  
return



<b>Product:</b>	<b>Sievi SpiderX 5+ S1PS</b>	<b>Sievi SpiderX 5+ S1PS</b>
Product Code	43-52154-112-09M	43-52154-113-09M
Size	35-38	39-47
Standard	EN ISO 20345:2022 S1PS SC FO	EN ISO 20345:2022 S1PS SC FO
Toecap	Composite	Composite
Perforation resistant midsole	Composite PS	Composite PS
Sole material	Double Density PU/TPU	Double Density PU/TPU
Upper material	PU coated leather/microfiber	PU coated leather/microfiber
Last	M-43 Normal	M-43 Normal



S1PS



<b>Product:</b>	<b>Relax CT S1PL</b>	<b>Relax CT XL S1PL</b>
Product Code	49-52236-122-0PM	49-52236-123-0PM
Size	35-38	39-48
Standard	EN ISO 20345:2022 S1PL SR FO	EN ISO 20345:2022 S1PL SR FO
Toecap	Composite	Composite
Perforation resistant midsole	Composite PL	Composite PL
Sole material	Single Density PU	Single Density PU
Upper material	PU coated leather	PU coated leather
Last	M-49 Normal	M-49 XL



S1PL



<b>Product:</b>	<b>Relax XL S1P</b>
Product Code	47-52236-304-0PM
Size	49-50
Standard	EN ISO 20345:2022 S1P FO
Toecap	Steel
Perforation resistant midsole	Steel
Sole material	Single Density PU
Upper material	PU coated leather
Last	M-47 XL



S1P



<b>Product:</b>	<b>Alfa S2</b>	<b>Alfa S2</b>
Product Code	44-52203-142-0PM	44-52203-143-0PM
Size	35-38	39-47
Standard	EN ISO 20345:2022 S2 SR FO	EN ISO 20345:2022 S2 SR FO
Toecap	Aluminium	Aluminium
Perforation resistant midsole	No	No
Sole material	Single Density PU	Single Density PU
Upper material	PU coated leather	PU coated leather
Last	M-44 Normal	M-44 Normal



S2



<b>Product:</b>	<b>Auto S2</b>	<b>Auto XL S2</b>
Product Code	49-52238-122-02M	49-52238-123-02M
Size	35-38	39-48
Standard	EN ISO 20345:2022 S2 SR FO	EN ISO 20345:2022 S2 SR FO
Toecap	Composite	Composite
Perforation resistant midsole	No	No
Sole material	Single Density PU	Single Density PU
Upper material	PU coated leather	PU coated leather
Last	M-49 Normal	M-49 XL



S2







# Safe and Comfortable Safety Shoes in Every Style

Sievi's selection includes safety shoes in a wide range of styles and needs. Our wide range is designed to ensure that everyone who needs safety footwear will find a durable pair without compromising on style and safety.

All Sievi safety footwear has the FlexStep® sole developed by Sievi. Its microporous structure enables excellent shock absorption and flexibility properties. The structure of the flexible sole prevents stress and shocks to the feet and spine.

**Product:**

Product Code

Size

Standard

Toecap

Perforation resistant midsole

Sole material

Upper material

Last

**Planar 1 S3**

42-52173-302-92M

35-38

EN ISO 20345:2022 S3 FO

Steel

Steel

Single Density PU

Split leather/Textile

M-42 Normal

**Planar 1 S3**

42-52173-303-92M

39-48

EN ISO 20345:2022 S3 FO

Steel

Steel

Single Density PU

Split leather/Textile

M-42 Normal

**S3****Product:**

Product Code

Size

Standard

Toecap

Perforation resistant midsole

Sole material

Upper material

Last

**Sievi Viper 3 S3**

44-52171-342-92M

36-38

EN ISO 20345:2022 S3 SR FO

Aluminium

Steel

Single Density PU

Microfiber

M-44 Normal

**Sievi Viper 3 S3**

44-52171-343-92M

39-47

EN ISO 20345:2022 S3 SR FO

Aluminium

Steel

Single Density PU

Microfiber

M-44 Normal

**S3****Product:**

Product Code

Size

Standard

Toecap

Perforation resistant midsole

Sole material

Upper material

Last

**Sievi Terrain S3**

44-52357-343-33C

39-47

EN ISO 20345:2022 S3 SR FO

Aluminium

Steel

Single Density PU

Nubuck

M-44 Normal

**S3****FlexEnergy**  
55% energy return

**Product:**

**Sievi Viper 2+ S3**  
Product Code 43-52137-312-25M  
Size 35-38  
Standard EN ISO 20345:2022 S3 SC FO  
Toecap Composite  
Perforation resistant midsole Steel  
Sole material Double Density PU/TPU  
Upper material Split leather  
Last M-43 Normal

**Sievi Viper 2+ S3**

Product Code 43-52137-313-25M  
Size 39-47  
Standard EN ISO 20345:2022 S3 SC FO  
Toecap Composite  
Perforation resistant midsole Steel  
Sole material Double Density PU/TPU  
Upper material Split leather  
Last M-43 Normal

**S3****Product:**

**Zone 2+ S3L**  
Product Code 43-52102-112-92M  
Size 36-38  
Standard EN ISO 20345:2022 S3L SC FO  
Toecap Composite  
Perforation resistant midsole Composite PL  
Sole material Double Density PU/TPU  
Upper material PU coated leather/microfiber  
Last M-43 Normal

**Zone 2+ S3L**

Product Code 43-52102-113-92M  
Size 39-47  
Standard EN ISO 20345:2022 S3L SC FO  
Toecap Composite  
Perforation resistant midsole Composite PL  
Sole material Double Density PU/TPU  
Upper material PU coated leather/microfiber  
Last M-43 Normal

**S3L****Product:**

**Sievi Elixir XL+ S3L**  
Product Code 49-52772-173-08M  
Size 39-48  
Standard EN ISO 20345:2022 S3L SR SC FO  
Toecap Composite  
Perforation resistant midsole Composite PL  
Sole material Single Density PU  
Upper material PU coated leather/split leather  
Last M-49 XL

**Sievi Elixir XL+ S3L****S3L****Product:**

**Matador+ S3**  
Product Code 49-52643-372-0PM  
Size 35-38  
Standard EN ISO 20345:2022 S3 SR SC FO  
Toecap Composite  
Perforation resistant midsole Steel  
Sole material Single Density PU  
Upper material PU coated leather  
Last M-49 Normal

**Matador+ S3****Matador XL+ S3**

Product Code 49-52643-373-0PM  
Size 39-48  
Standard EN ISO 20345:2022 S3 SR SC FO  
Toecap Composite  
Perforation resistant midsole Steel  
Sole material Single Density PU  
Upper material PU coated leather  
Last M-49 XL

**S3**





# Sievi Roller

## Perfect Fit with Minimum Effort

The Sievi Roller range was designed for those who want their footwear to be quick and easy to adjust. The BOA® Fit System comprises three parts: a micro-adjustable dial, a strong and lightweight lace, and lace guides that lower friction. Each unique configuration is engineered for fast, effortless, precision fit.



### Product:

Product Code  
Size  
Standard  
Toecap  
Perforation resistant  
midsole  
Sole material  
Upper material  
Last

### Mustang Roller+ S3

43-52531-312-0PM  
36-38  
EN ISO 20345:2022 S3 SC FO  
Composite  
Steel  
Double Density PU/TPU  
PU coated leather  
M-43 Normal

### Mustang Roller+ S3

43-52531-313-0PM  
39-47  
EN ISO 20345:2022 S3 SC FO  
Composite  
Steel  
Double Density PU/TPU  
PU coated leather  
M-43 Normal



# S3



### Product:

Product Code  
Size  
Standard  
Toecap  
Perforation resistant  
midsole  
Sole material  
Upper material  
Last

### Viper 3 Roller S3

44-52191-342-92M  
35-38  
EN ISO 20345:2022 S3 SR  
SC FO  
Aluminium  
Steel  
Single Density PU  
Microfiber  
M-44 Normal

### Viper 3 Roller S3

44-52191-343-92M  
39-48  
EN ISO 20345:2022 S3 SR  
SC FO  
Aluminium  
Steel  
Single Density PU  
Microfiber  
M-44 Normal



# S3





### BOA® Fit System:

- Push in to engage
- Turn for precision fit
- Pull up for fast release



<b>Product:</b>	<b>Viper Roller+ S3</b>	<b>Viper Roller+ S3</b>
Product Code	43-52125-312-25M	43-52125-313-25M
Size	35-38	39-47
Standard	EN ISO 20345:2022 S3 SC FO	EN ISO 20345:2022 S3 SC FO
Toecap	Composite	Composite
Perforation resistant midsole	Steel	Steel
Sole material	Double Density PU/TPU	Double Density PU/TPU
Upper material	Split leather	Split leather
Last	M-43 Normal	M-43 Normal



S3



<b>Product:</b>	<b>Roller High+ S3</b>	<b>Roller High+ S3</b>
Product Code	43-52185-312-08M	43-52185-313-08M
Size	35-38	39-47
Standard	EN ISO 20345:2022 S3 SC FO AN	EN ISO 20345:2022 S3 SC FO AN
Toecap	Composite	Composite
Perforation resistant midsole	Steel	Steel
Sole material	Double Density PU/TPU	Double Density PU/TPU
Upper material	PU coated leather/microfiber	PU coated leather/microfiber
Last	M-43 Normal	M-43 Normal



S3



<b>Product:</b>	<b>Sievi Roller High XL+ S3</b>
Product Code	49-52157-373-08M
Size	39-48
Standard	EN ISO 20345:2022 S3 SR SC FO AN
Toecap	Composite
Perforation resistant midsole	Steel
Sole material	Single Density PU
Upper material	Microfiber/PU coated leather
Last	M-49 XL



S3



FlexEnergy  
55% energy  
return





## Sievi Roller

### Safety Footwear with a Metal-free Structure

The Sievi Roller range features safety footwear with metal-free protective properties. The composite toe cap provides good insulation against heat and cold, and the textile nail penetration protection ensures that the footwear is flexible.

The materials in the footwear are chosen for their suitability for different working conditions and for their durability. Water-repellent upper materials also keep your feet dry when you're working at the mercy of the elements.







**Product:** Sweet Roller+ S3L

Product Code	43-52184-112-9PI
Size	35-42
Standard	EN ISO 20345:2022 S3L SC FO
Toecap	Composite
Perforation resistant midsole	Composite PL
Sole material	Double Density PU/TPU
Upper material	Microfiber/PU coated leather
Last	M-43 Normal



**Product:** Sievi Roller+ S3L

Product Code	43-52156-113-08M
Size	39-47
Standard	EN ISO 20345:2022 S3L SC FO
Toecap	Composite
Perforation resistant midsole	Composite PL
Sole material	Double Density PU/TPU
Upper material	Microfiber/PU coated leather
Last	M-43 Normal



**Product:** Sievi Roller XL+ S3L

Product Code	49-52156-173-08M
Size	39-48
Standard	EN ISO 20345:2022 S3L SR SC FO
Toecap	Composite
Perforation resistant midsole	Composite PL
Sole material	Single Density PU
Upper material	Microfiber/PU coated leather
Last	M-49 XL

**Product:** ViperX Roller H+ S3S

Product Code	43- <b>52150-112</b> -25M
Size	35-38
Standard	EN ISO 20345:2022 S3S
Toecap	SC FO AN
Perforation resistant	Composite
midsole	Composite PS
Sole material	Double Density PU/TPU
Upper material	Split leather
Last	M-43 Normal

### ViperX Roller H+ S3S

43-52150-113-25M  
39-47  
EN ISO 20345:2022 S3S  
SC FO AN  
Composite  
Composite PS  
  
Double Density PU/TPU  
Split leather  
M-43 Normal







#### Product:

Product Code

Size

Standard

Toecap

Perforation resistant  
midsole

Sole material

Upper material

Last

#### Planar 3 S3

42-52135-302-93M

35-38

EN ISO 20345:2022 S3 FO

Steel

Steel

Single Density PU

Textile/PU coated leather

M-42 Normal

#### Planar 3 S3

42-52135-303-93M

39-48

EN ISO 20345:2022 S3 FO

Steel

Steel

Single Density PU

Textile/PU coated leather

M-42 Normal



# S3







<b>Product:</b>	<b>ViperX High+ S3S</b>	<b>ViperX High+ S3S</b>
Product Code	43-52122-112-25M	43-52122-113-25M
Size	35-38	39-47
Standard	EN ISO 20345:2022 S3S	EN ISO 20345:2022 S3S
	SR SC FO	SR SC FO
Toecap	Composite	Composite
Perforation resistant midsole	Composite PS	Composite PS
Sole material	Double Density PU/TPU	Double Density PU/TPU
Upper material	Split leather	Split leather
Last	M-43 Normal	M-43 Normal



<b>Product:</b>	<b>Zone 2 High+ S3L</b>	<b>Zone 2 High+ S3L</b>
Product Code	43-52104-112-92M	43-52104-113-92M
Size	36-38	39-47
Standard	EN ISO 20345:2022 S3L	EN ISO 20345:2022 S3L
	SC FO	SC FO
Toecap	Composite	Composite
Perforation resistant midsole	Composite PL	Composite PL
Sole material	Double Density PU/TPU	Double Density PU/TPU
Upper material	PU coated leather/microfiber	PU coated leather/microfiber
Last	M-43 Normal	M-43 Normal



<b>Product:</b>	<b>Sievi Elixir High XL+ S3L</b>
Product Code	49-52774-173-08M
Size	39-48
Standard	EN ISO 20345:2022 S3L SR SC FO
Toecap	Composite
Perforation resistant midsole	Composite PL
Sole material	Single Density PU
Upper material	PU coated leather/split leather
Last	M-49 XL



<b>Product:</b>	<b>Matador High+ S3</b>	<b>Matador High XL+ S3</b>
Product Code	49-52645-372-0PM	49-52645-373-0PM
Size	35-38	39-48
Standard	EN ISO 20345:2022 S3 SR SC FO	EN ISO 20345:2022 S3 SR SC FO
Toecap	Composite	Composite
Perforation resistant midsole	Steel	Steel
Sole material	Single Density PU	Single Density PU
Upper material	PU coated leather/split leather	PU coated leather/split leather
Last	M-49 Normal	M-49 XL







# Sievi AL Hit

## Heavy-duty Footwear

Sievi AL Hit is a safety shoe collection developed for extremely hot working conditions.

The rubber sole of the AL Hit footwear withstands high temperatures of up to 300 °C without losing its protective and wear properties. The AL Hit 2+, AL Hit Roller+ and AL Hit 7+ shoes also have Kevlar® stitching to ensure that their seams withstand high temperatures. The upper material of the AL Hit Weld product meets EN:20349-2 requirements against molten metal splashes in foundries and welding, and the footwear also has the FlexEnergy® shock absorption heel element.



### Product:

Product Code  
Size  
Standard

### AL Hit 2+ S3 HRO

48-52401-392-OPM  
35-38  
EN ISO 20345:2022 S3  
SR SC FO HRO  
Aluminium  
Steel  
Double Density PU/RU  
PU coated leather  
M-48 Normal

### AL Hit 2 XL+ S3 HRO

48-52401-393-OPM  
39-48  
EN ISO 20345:2022 S3  
SR SC FO HRO  
Aluminium  
Steel  
Double Density PU/RU  
PU coated leather  
M-48 XL



S3

Heat  
resistant  
stitching



### Product:

Product Code  
Size  
Standard

### AL Hit 4+ S3 HRO

48-52409-392-OPM  
34-38  
EN ISO 20345:2022 S3  
SR SC FO HRO  
Aluminium  
Steel  
Double Density PU/RU  
PU coated leather  
M-48 Normal

### AL Hit 4 XL+ S3 HRO

48-52409-393-OPM  
39-48  
EN ISO 20345:2022 S3  
SR SC FO HRO  
Aluminium  
Steel  
Double Density PU/RU  
PU coated leather  
M-48 XL



S3





<b>Product:</b>	<b>AL Hit Roller+ S3 HRO</b>	<b>AL Hit Roller XL+ S3 HRO</b>
Product Code	48-52415-392-0PM	48-52415-393-0PM
Size	35-38	39-47
Standard	EN ISO 20345:2022 S3 SR SC FO HRO	EN ISO 20345:2022 S3 SR SC FO HRO
Toecap	Aluminium	Aluminium
Perforation resistant midsole	Steel	Steel
Sole material	Double Density PU/RU	Double Density PU/RU
Upper material	PU coated leather	PU coated leather
Last	M-48 Normal	M-48 XL



S3



FLEX ENERGY

<b>Product:</b>	<b>AL Hit Weld XL+ S3 HRO</b>
Product Code	48-52477-393-71M
Size	39-48
Standard	EN ISO 20349-2:2017: S3 SRC WG HI FO HRO
Toecap	Aluminium
Perforation resistant midsole	Steel
Sole material	Double Density PU/RU
Upper material	Full grain leather
Last	M-48 XL



S3  
WG



<b>Product:</b>	<b>AL Hit 7+ S3 HRO</b>
Product Code	48-52435-392-0PM
Size	35-38
Standard	EN ISO 20345:2022 S3 SR SC FO HRO
Toecap	Aluminium
Perforation resistant midsole	Steel
Sole material	Double Density PU/RU
Upper material	PU coated leather
Last	M-48 Normal

<b>Product:</b>	<b>AL Hit 7 XL+ S3 HRO</b>
Product Code	48-52435-393-0PM
Size	39-48
Standard	EN ISO 20345:2022 S3 SR SC FO HRO
Toecap	Aluminium
Perforation resistant midsole	Steel
Sole material	Double Density PU/RU
Upper material	PU coated leather
Last	M-48 XL



S3







# MGuard Roller

## When You Need Additional Protection

The design of MGuard Roller shoes started with the idea of developing comfortable footwear that provides the user with additional protection in all conditions. The MGuard Roller shoe has an integrated Metashield® metatarsal guard, which protects the user from impacts on the instep. The FlexEnergy® component in the heel, the BOA® Fit System and the flexible Sievi TractionPro® rubber friction sole with great grip take the footwear to a new level of comfort.

The MGuard RollerW XL+ S3 winter safety shoe also has a warm lining with PrimaLoft® thermal insulation made of 90 % recycled materials. Water repellent, breathable and very light, PrimaLoft® thermal insulation keeps your feet dry in all conditions.



FLEX ENERGY 3D-dry BOA

Product:	MGuard Roller+ S3 HRO	MGuard Roller XL+ S3 HRO
Product Code	48-52425-372-25M	48-52425-373-25M
Size	35-38	39-48
Standard	EN ISO 20345: S3 SRC M HRO	EN ISO 20345: S3 SRC M HRO
Toecap	Aluminium	Aluminium
Perforation resistant midsole	Steel	Steel
Sole material	Double Density PU/RU	Double Density PU/RU
Upper material	Split leather	Split leather
Last	M-48 Normal	M-48 XL



TractionPro®

S3  
M



FlexEnergy  
55% energy  
return



FLEX ENERGY 3D-dry BOA

Product:	MGuard RollerH+ S3 HRO	MGuard RollerH XL+ S3 HRO
Product Code	48-52427-372-25M	48-52427-373-25M
Size	35-38	39-48
Standard	EN ISO 20345: S3 SRC M HRO	EN ISO 20345: S3 SRC M HRO
Toecap	Aluminium	Aluminium
Perforation resistant midsole	Steel	Steel
Sole material	Double Density PU/RU	Double Density PU/RU
Upper material	Split leather	Split leather
Last	M-48 Normal	M-48 XL



TractionPro®

S3  
M



FlexEnergy  
55% energy  
return



FLEX ENERGY BOA PRIMALOFT

Product:	MGuard RollerW XL+ S3 HRO
Product Code	48-52445-373-02M
Size	39-48
Standard	EN ISO 20345: S3 SRC CI M HRO
Toecap	Aluminium
Perforation resistant midsole	Steel
Sole material	Double Density PU/RU
Upper material	PU coated leather/split leather
Last	M-48 XL



TractionPro®

S3  
M



FlexEnergy  
55% energy  
return



# Safety Footwear for Special Fields



<b>Product:</b>	<b>Asphalt Roller XL+ S2P HRO</b>
Product Code	48-52414-453-0PM
Size	39-48
Standard	EN ISO 20345:2022 S2P SC FO HI HRO
Toecap	Aluminium
Perforation resistant midsole	Steel
Sole material	Double Density PU/RU
Upper material	PU coated leather
Last	M-48 XL



Heat resistant stitching

S2P



<b>Product:</b>	<b>AL GT Timber XL+ S3</b>
Product Code	48-52813-373-71M
Size	39-48
Standard	EN ISO 15090:2012 F1 P A SRC T EN ISO 17249:2013 level 2/S3
Toecap	Aluminium
Perforation resistant midsole	Steel
Sole material	Double Density PU/RU
Upper material	Full grain leather
Last	M-48 XL



Heat resistant stitching

S3  
F1  
PA



<b>Product:</b>	<b>AL GT Fire+ F1 P A</b>	<b>AL GT Fire XL+ F1 P A</b>
Product Code	48-52481-372-71M	48-52481-373-71M
Size	36-38	39-48
Standard	EN ISO 15090:2012 F1 P A SRC T	EN ISO 15090:2012 F1 P A SRC T
Toecap	Aluminium	Aluminium
Perforation resistant midsole	Steel	Steel
Sole material	Double Density PU/RU	Double Density PU/RU
Upper material	Full grain leather	Full grain leather
Last	M-48 Normal	M-48 XL



Heat resistant stitching

F1  
PA  
T







# Boots and Combat Boots

Sievi's range of safety footwear has always served a variety of different sectors and jobs. Sievi's boots and combat boots have been designed for versatile environments and heavy wear, without compromising on user comfort. Sievi's selection of boots and combat boots includes models suitable for both indoor and outdoor work, and with or without lining.

Rescue TR Roller+ safety footwear offers advanced flexibility and comfort for working days. The FlexEnergy® element, visible through openings in the heel, provides greater flexibility, significantly improving the elasticity of the shoe.

**Product:**

Product Code

Size

Standard

Toecap

Perforation resistant

midsole

Sole material

Upper material

Last

**Rescue TR Roller+ S3**

43-52387-372-02M

36-38

EN ISO 20345:2022 S3 SR SC

FO HRO

Composite

Steel

Double Density PU/RU

PU coated leather

M-43 Normal

**Rescue TR Roller+ S3**

43-52387-373-02M

39-48

EN ISO 20345:2022 S3 SR SC

FO HRO

Composite

Steel

Double Density PU/RU

PU coated leather

M-43 Normal

**TractionPro®****S3****Product:**

Product Code

Size

Standard

Toecap

Perforation resistant

midsole

Sole material

Upper material

Last

**Solid IN CT+ S3L**

49-52292-172-0PM

35-38

EN ISO 20345:2022 S3L SR

SC FO

Composite

Composite PL

Single Density PU

PU coated leather

M-49 Normal

**Solid IN CT XL+ S3L**

49-52292-173-0PM

39-48

EN ISO 20345:2022 S3L SR

SC FO

Composite

Composite PL

Single Density PU

PU coated leather

M-49 XL

**S3L****Product:**

Product Code

Size

Standard

Toecap

Perforation resistant

midsole

Sole material

Upper material

Last

**Offshore CT+ S3**

49-52039-372-0PM

35-38

EN ISO 20345:2022 S3 SR SC FO

Composite

Steel

Single Density PU

PU coated leather

M-49 Normal

**Offshore CT XL+ S3**

49-52039-373-0PM

39-48

EN ISO 20345:2022 S3 SR SC FO

Composite

Steel

Single Density PU

PU coated leather

M-49 XL

**S3**



## Sievi Spike® Unprecedented Grip

Sievi Spike® footwear is specially designed for slippery winter conditions. A patented stud mechanism integrated into its sole structure enables you to easily twist the studs in and out without taking the shoes off.



<b>Product:</b>	<b>Spike GT Roller</b>
Product Code	46-52863-342-08M
Size	38
Standard	EN ISO 20345:2022 SB P A WR FO CI
Toecap	Steel
Perforation resistant midsole	Steel
Sole material	Single Density PU
Upper material	PU coated leather/nubuck
Last	M-46 Normal

<b>Product:</b>	<b>Spike GT Roller</b>
Product Code	46-52863-343-08M
Size	39-47
Standard	EN ISO 20345:2022 SB P A WR FO CI
Toecap	Steel
Perforation resistant midsole	Steel
Sole material	Single Density PU
Upper material	PU coated leather/nubuck
Last	M-46 Normal



SB  
PA



<b>Product:</b>	<b>Sievi Spike 3</b>
Product Code	46-52279-342-0PM
Size	38
Standard	EN ISO 20345:2022 SB P A SC FO CI AN
Toecap	Steel
Perforation resistant midsole	Steel
Sole material	Single Density PU
Upper material	PU coated leather
Last	M-46 Normal

<b>Product:</b>	<b>Sievi Spike 3</b>
Product Code	46-52279-343-0PM
Size	39-47
Standard	EN ISO 20345:2022 SB P A SC FO CI AN
Toecap	Steel
Perforation resistant midsole	Steel
Sole material	Single Density PU
Upper material	PU coated leather
Last	M-46 Normal



SB  
PA







FLEX ENERGY



**Product:**

Product Code

Size

Standard

Toecap

Perforation resistant  
midsole

Sole material

Upper material

Last

**Alaska Roller+ S3**

48-52433-372-02M

36-38

EN ISO 20345:2022 S3 SR

SC FO HI CI HRO

Aluminium

Steel

Double Density PU/RU

PU coated leather

M-48 Normal

**Alaska Roller XL+ S3**

48-52433-373-02M

39-47

EN ISO 20345:2022 S3 SR

SC FO HI CI HRO

Aluminium

Steel

Double Density PU/RU

PU coated leather

M-48 XL



TractionPro®

S3



FlexEnergy  
55% energy  
return



**Product:**

Product Code

Size

Standard

Toecap

Perforation resistant  
midsole

Sole material

Upper material

Last

**Alaska TRX+ S3S**

48-52432-172-02M

36-38

EN ISO 20345:2022 S3S

SR SC FO CI HRO

Aluminium

Composite PS

Double Density PU/RU

PU coated leather

M-48 Normal

**Alaska TRX XL+ S3S**

48-52432-173-02M

39-48

EN ISO 20345:2022 S3S

SR SC FO CI HRO

Aluminium

Composite PS

Double Density PU/RU

PU coated leather

M-48 XL



TractionPro®

S3S



**Product:**

Product Code

Size

Standard

Toecap

Perforation resistant  
midsole

Sole material

Upper material

Last

**Alaska GT Roller+ S7**

48-52859-372-71M

36-38

EN ISO 20345:2022 S7 SR

SC CI FO HRO

Aluminium

Steel

Double Density PU/RU

Full grain leather

M-48 Normal

**Alaska GT Roller XL+ S7**

48-52859-373-71M

39-48

EN ISO 20345:2022 S7 SR

SC CI FO HRO

Aluminium

Steel

Double Density PU/RU

Full grain leather

M-48 XL



TractionPro®

S7



BOA® Fit System is a registered trademark of Boa Technology Inc.

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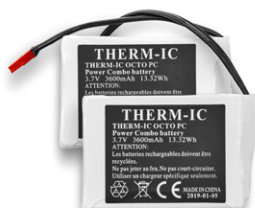


## User Comfort in Cold Conditions

Sievi's Alaska winter safety boots offer a superior user experience in cold conditions thanks to their warm lining, PrimaLoft® thermal insulation and Sievi TractionPro® friction sole. Equipped with a warm lining and GORE-TEX membrane, the Alaska GT Roller+ is waterproof, breathable and easy to put on thanks to the BOA® Fit System, which is combined with a Velcro closure.

The Alaska Thermo BTH+ safety footwear comes with the innovative Therm-ic Bluetooth® heating system, which can be paired with the Therm-ic app on your smartphone to provide a full overview of temperature, battery status and thermal settings. The Alaska Thermo BTH+ safety boots are the perfect choice for cold conditions, combining powerful protection, smart technology and maximum comfort.

The Alaska Thermo BTH+ is now available in sizes 36-38.



Alaska Thermo boot features a three-setting, integrated heating system. Additional batteries and chargers suitable for the product can also be ordered separately, see page 56.



### Product:

Product Code

Size

Standard

Toecap

Perforation resistant midsole

Sole material

Upper material

Last

### Alaska Thermo BTH+ S3

48-52421-372-0PM

36-38

EN ISO 20345:2022 S3 SR SC

FO CI HRO

Aluminium

Steel

Double Density PU/RU

PU coated leather

M-48 Normal

### Alaska Thermo BTH XL+ S3

48-52421-373-0PM

39-47

EN ISO 20345:2022 S3 SR SC

FO CI HRO

Aluminium

Steel

Double Density PU/RU

PU coated leather

M-48 XL



TractionPro®

S3







FLEX ENERGY  

**Product:** **Hiker Roller+ S3**  
Product Code 48-52451-372-08M  
Size 36-38  
Standard EN ISO 20345:2022 S3 SR SC  
FO HI CI HRO  
Toecap Aluminium  
Perforation resistant midsole Steel  
Sole material Double Density PU/RU  
Upper material PU coated leather/microfiber  
Last M-48 Normal

**Product:** **Hiker Roller XL+ S3**  
Product Code 48-52451-373-08M  
Size 39-47  
Standard EN ISO 20345:2022 S3 SR SC  
FO HI CI HRO  
Toecap Aluminium  
Perforation resistant midsole Steel  
Sole material Double Density PU/RU  
Upper material PU coated leather/microfiber  
Last M-48 XL



**TractionPro®**

**S3**



**FlexEnergy**  
55% energy  
return



**Product:** **Solid CT+ S3L**  
Product Code 49-52294-172-0PM  
Size 35-38  
Standard EN ISO 20345:2022  
S3L SR SC FO CI  
Toecap Composite  
Perforation resistant midsole Composite PL  
Sole material Single Density PU  
Upper material PU coated leather  
Last M-49 Normal

**Product:** **Solid CT XL+ S3L**  
Product Code 49-52294-173-0PM  
Size 39-48  
Standard EN ISO 20345:2022  
S3L SR SC FO CI  
Toecap Composite  
Perforation resistant midsole Composite PL  
Sole material Single Density PU  
Upper material PU coated leather  
Last M-49 XL



**S3L**



**Product:** **AL Hit 6+ S3 HRO**  
Product Code 48-52459-372-0PM  
Size 35-38  
Standard EN ISO 20345:2022 S3 SR SC  
FO CI HRO  
Toecap Aluminium  
Perforation resistant midsole Steel  
Sole material Double Density PU/RU  
Upper material PU coated leather  
Last M-48 Normal

**Product:** **AL Hit 6 XL+ S3 HRO**  
Product Code 48-52459-373-0PM  
Size 39-48  
Standard EN ISO 20345:2022 S3 SR SC  
FO CI HRO  
Toecap Aluminium  
Perforation resistant midsole Steel  
Sole material Double Density PU/RU  
Upper material PU coated leather  
Last M-48 XL



**TractionPro®**

**S3**



**Product:** **AL Hit 6 XL+ S3 HRO**  
Product Code 48-52459-374-0PM  
Size 49-50  
Standard EN ISO 20345:2022 S3 SR SC  
FO CI HRO  
Toecap Aluminium  
Perforation resistant midsole Steel  
Sole material Double Density PU/RU  
Upper material PU coated leather  
Last M-48 XL



<b>Product:</b>	<b>Storm XL+ S3L</b>
Product Code	49-52782-173-0PM
Size	39-47
Standard	EN ISO 20345:2022 S3L SR SC FO CI
Toecap	Composite
Perforation resistant midsole	Composite PL
Sole material	Single Density PU
Upper material	PU coated leather
Last	M-49 XL



**S3L**



<b>Product:</b>	<b>AL Hit 9+ S3 HRO</b>	<b>AL Hit 9 XL+ S3 HRO</b>
Product Code	48-52085-372-0PM	48-52085-373-0PM
Size	35-38	39-48
Standard	EN ISO 20345:2022 S3 SR SC FO CI HRO	EN ISO 20345:2022 S3 SR SC FO CI HRO
Toecap	Aluminium	Aluminium
Perforation resistant midsole	Steel	Steel
Sole material	Double Density PU/RU	Double Density PU/RU
Upper material	PU coated leather	PU coated leather
Last	M-48 Normal	M-48 XL



**TractionPro®**

**S3**







## Sievi WhiteLine

### For Jobs That Require High Hygiene Level

The need for safety shoes is not limited to outdoors and extreme conditions but is also a must for jobs that require a high level of hygiene. The Sievi WhiteLine collection was designed with these special conditions in mind.

The WhiteLine shoes and clogs are made of microfibre, which can withstand repeated washing, making them ideal for working conditions that require a high level of hygiene.

**Product:**

Product Code

Size

Standard

Toecap

Perforation resistant  
midsole

Sole material

Upper material

Last

**Vent White Roller S1**

44-52120-142-96W

36-38

EN ISO 20345:2022 S1 SR F0

Aluminium

No

Single Density PU

Microfiber

M-44 Normal

**Vent White Roller S1**

44-52120-143-96W

39-47

EN ISO 20345:2022 S1 SR F0

Aluminium

No

Single Density PU

Microfiber

M-44 Normal



# S1





<b>Product:</b>	<b>Riff White SBAE</b>	<b>Riff White SBAE</b>
Product Code	50-52933-502-96W	50-52933-503-96W
Size	35-38	39-47
Standard	EN ISO 20345:2022 SB A E FO	EN ISO 20345:2022 SB A E FO
Toecap	Steel	Steel
Perforation resistant midsole	No	No
Sole material	Single Density PU	Single Density PU
Upper material	Microfiber	Microfiber
Last	M-50 Normal	M-50 Normal

**SB**

<b>Product:</b>	<b>Alfa White S2</b>	<b>Alfa White S2</b>
Product Code	42-52128-102-96W	42-52128-103-96W
Size	35-38	39-48
Standard	EN ISO 20345:2022 S2 FO	EN ISO 20345:2022 S2 FO
Toecap	Steel	Steel
Perforation resistant midsole	No	No
Sole material	Single Density PU	Single Density PU
Upper material	Microfiber	Microfiber
Last	M-42 Normal	M-42 Normal

**S2**

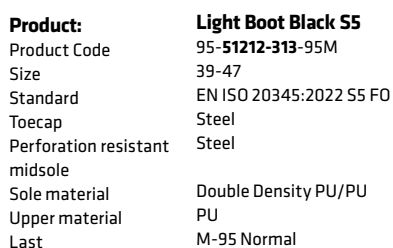
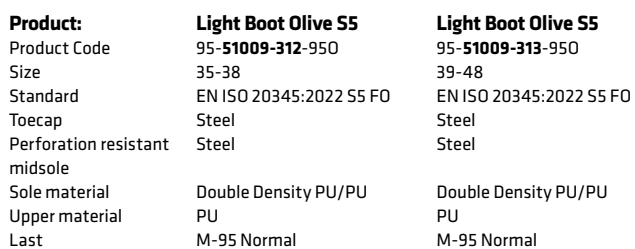
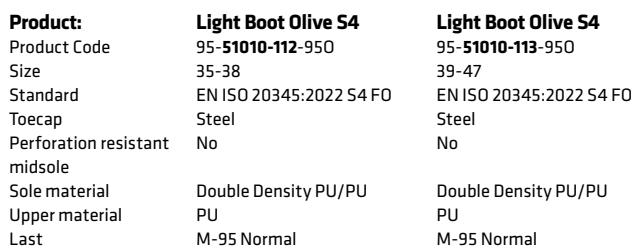
<b>Product:</b>	<b>Relax CT White S1</b>	<b>Relax CT White XL S1</b>
Product Code	49-52236-122-96W	49-52236-123-96W
Size	35-38	39-48
Standard	EN ISO 20345:2022 S1 SR FO	EN ISO 20345:2022 S1 SR FO
Toecap	Composite	Composite
Perforation resistant midsole	No	No
Sole material	Single Density PU	Single Density PU
Upper material	Microfiber	Microfiber
Last	M-49 Normal	M-49 XL

**S1**

<b>Product:</b>	<b>Light Boot White S4</b>	<b>Light Boot White S4</b>
Product Code	95-51010-112-95H	95-51010-113-95H
Size	35-38	39-47
Standard	EN ISO 20345:2022 S4 FO	EN ISO 20345:2022 S4 FO
Toecap	Steel	Steel
Perforation resistant midsole	No	No
Sole material	Double Density PU/PU	Double Density PU/PU
Upper material	PU	PU
Last	M-95 Normal	M-95 Normal

**S4**







# Sievi's Light Boots

## Durable and Comfortable to Wear

Sievi's range of light boots covers many uses. The polyurethane boots are both light and more durable than most rubber boots. Polyurethane is also resistant to water, oil and many chemicals.

Sievi's light boots are seamless to minimise chafing and abrasions. They have a wide fit, characteristic of Sievi's footwear.

Sievi's light boots, just like other Sievi footwear, come with the flexible FlexStep® sole and sole pattern that reduces the risk of slipping. Sievi boots are always a safe choice.

Sievi's light boots are made of polyurethane. They have excellent thermal insulation properties, and the leg section can be shortened. The lining material has been selected to ensure that the boots dry quickly if the inside of the boot gets wet.

- **Lightweight and excellent fit**
- **Wide fit**
- **Polyurethane boots last longer than most rubber boots**
- **FlexStep® sole and non-slip sole pattern**
- **The sole pattern effectively cleans itself of dirt**
- **No chafing or abrasive seams**
- **Excellent thermal insulation**
- **Resistant to water, oil and many chemicals**
- **Leg section that can be shortened and a heel notch that makes removal easier**
- **Lining material that makes drying quick and easy**



<b>Product:</b>	<b>Light Boot Black 04</b>
Product Code	95-41012-112-95M
Size	35-38
Standard	EN ISO 20347:2022 04 FO
Toecap	No
Perforation resistant midsole	No
Sole material	Double Density PU/PU
Upper material	PU
Last	M-95 Normal

<b>Product:</b>	<b>Light Boot Black 04</b>
Product Code	95-41012-113-95M
Size	39-47
Standard	EN ISO 20347:2022 04 FO
Toecap	No
Perforation resistant midsole	No
Sole material	Double Density PU/PU
Upper material	PU
Last	M-95 Normal



<b>Product:</b>	<b>Light Boot Laces 04</b>
Product Code	95-41212-112-95O
Size	35-38
Standard	EN ISO 20347:2022 04 FO
Toecap	No
Perforation resistant midsole	No
Sole material	Double Density PU/PU
Upper material	PU
Last	M-95 Normal

<b>Product:</b>	<b>Light Boot Laces 04</b>
Product Code	95-41212-113-95O
Size	39-48
Standard	EN ISO 20347:2022 04 FO
Toecap	No
Perforation resistant midsole	No
Sole material	Double Density PU/PU
Upper material	PU
Last	M-95 Normal



<b>Product:</b>	<b>Light Boot Camo 05</b>
Product Code	95-41211-312-95X
Size	35-38
Standard	EN ISO 20347:2022 05 FO
Toecap	No
Perforation resistant midsole	Steel
Sole material	Double Density PU/PU
Upper material	PU
Last	M-95 Normal

<b>Product:</b>	<b>Light Boot Camo 05</b>
Product Code	95-41211-313-95X
Size	39-48
Standard	EN ISO 20347:2022 05 FO
Toecap	No
Perforation resistant midsole	Steel
Sole material	Double Density PU/PU
Upper material	PU
Last	M-95 Normal





**Product:**

Product Code

Size

Standard

Sole material

Upper material

Last

**Monica 2**

20-12203-212-07M

35-43

EN ISO 20347: OB SRC A E FO

Single Density PU

PU coated leather

M-20 Normal

**OB****Product:**

Product Code

Size

Standard

Sole material

Upper material

Last

**Active 1**

35-12225-482-95M

35-38

EN ISO 20347: OB A E SRC FO

Single Density PU

Microfiber

M-35 Normal

**Active 2**

37-12225-483-95M

39-47

EN ISO 20347: OB A E SRC FO

Single Density PU

Microfiber

M-37 Normal

**OB****Product:**

Product Code

Size

Standard

Sole material

Upper material

Last

**File Black**

50-12327-502-0PM

35-38

EN ISO 20347:2022 OB A E FO

Single Density PU

PU coated leather

M-50 Normal

**File Black**

50-12327-503-0PM

39-48

EN ISO 20347:2022 OB A E FO

Single Density PU

PU coated leather

M-50 Normal

**OB****Product:**

Product Code

Size

Standard

Sole material

Upper material

Last

**File White**

50-12327-502-96W

35-38

EN ISO 20347:2022 OB A E FO

Single Density PU

Microfiber

M-50 Normal

**File White**

50-12327-503-96W

39-47

EN ISO 20347:2022 OB A E FO

Single Density PU

Microfiber

M-50 Normal

**OB**



## Lightweight Occupational Footwear for Indoor Uses

Your comfort zone starts with your feet. That's why Sievi's occupational footwear has been designed with both lightness and user comfort in mind. Sievi's new Bare occupational sandals offer all-day comfort and breathability. The soft EVA insole absorbs shocks and reduces foot fatigue. The hook-and-loop strap fastening ensures a perfect fit quickly and easily. The Bare occupational sandals are ESD approved.



### Product:

Product Code

Size

Standard

Sole material

Upper material

Last

### Bare 1

00-15010-002-91M

34-43

EN ISO 20347:2022 OB A E SR FO

Double Density EVA/RU

Microfiber

M-00 Normal



OB



### Product:

Product Code

Size

Standard

Sole material

Upper material

Last

### Bare 2

00-15010-003-91M

39-48

EN ISO 20347:2022 OB A E SR FO

Double Density EVA/RU

Microfiber

M-00 Normal



OB







## Sievi DualFlex®

### Revolutionary Cushioning Keeps Your Feet Feeling Refreshed Throughout the Working Day

Sievi's new Neo DFlex® occupational footwear features the next-generation Sievi DualFlex® midsole material, which optimises shock absorption and reduces strain on the feet in all situations at work. It has been developed to bring lightness and energy to your steps. The exceptionally elastic midsole allows you to move faster and keep going all day long. The ETPU (Expanded Thermoplastic Polyurethane) material in the midsole is made of small cellular beads that provide elasticity and cushioning across the entire sole.

As the name suggests, the Neo DFlex BW SlipIn model is easy to slip on. Thanks to their sturdy heel, the shoes are effortless to put on without bending down. The Neo DFlex BW Roller comes with a BOA® Fit System to guarantee a perfect fit quickly and easily.



DualFlex

#### Product:

Product Code  
Size  
Standard  
Sole material  
Upper material  
Last

#### Neo DFlex

00-15020-002-91M  
34-38  
EN ISO 20347:2022 01  
Double Density SC/RU  
Textile  
M-00 Normal

#### Neo DFlex

00-15020-003-91M  
39-48  
EN ISO 20347:2022 01  
Double Density SC/RU  
Textile  
M-00 Normal



01

DualFlex







DualFlex

**Product:**

Product Code

Size

Standard

Sole material

Upper material

Last

**Neo DFlex BW Slipn**

00-15030-002-91M

34-38

EN ISO 20347:2022 01

Double Density SC/RU

Textile

M-00 Normal

**Neo DFlex BW Slipn**

00-15030-003-91M

39-48

EN ISO 20347:2022 01

Double Density SC/RU

Textile

M-00 Normal



01

DualFlex



DualFlex BOA

**Product:**

Product Code

Size

Standard

Sole material

Upper material

Last

**Neo DFlex BW Roller**

00-15040-002-91M

34-38

EN ISO 20347:2022 01

Double Density SC/RU

Textile

M-00 Normal

**Neo DFlex BW Roller**

00-15040-003-91M

39-48

EN ISO 20347:2022 01

Double Density SC/RU

Textile

M-00 Normal



01

DualFlex







## Sievi's Occupational Footwear For Work and Leisure

Sievi's high-quality occupational shoes and boots are suitable for both work and leisure. The Fly Fresh footwear combines first-class comfort with sporty design. The FlexEnergy® element provides maximum shock absorption and the breathable 3D-dry® lining keeps your feet dry for a long time. The Fly Fresh Roller model also features the BOA® Fit System, which makes the footwear quick to put on and take off.



### Product:

Product Code

Size

Standard

Sole material

Upper material

Last

### Fly Fresh Roller

35-12191-482-91M

35-38

EN ISO 20347: 02 SRC FO

Single Density PU

Textile/Microfiber

M-35 Normal

### Fly Fresh Roller

37-12191-483-91M

39-48

EN ISO 20347: 02 SRC FO

Single Density PU

Textile/Microfiber

M-37 Normal



02

FlexEnergy  
55% energy  
return



### Product:

Product Code

Size

Standard

Sole material

Upper material

Last

### Fly Fresh

35-12199-482-91M

35-38

EN ISO 20347: 02 SRC FO

Single Density PU

Textile/Microfiber

M-35 Normal

### Fly Fresh

37-12199-483-91M

39-48

EN ISO 20347: 02 SRC FO

Single Density PU

Textile/Microfiber

M-37 Normal



02

FlexEnergy  
55% energy  
return





**Product:**  
Product Code 36-12010-103-63M  
Size 40-48  
Sole material Single Density PU  
Upper material Full grain leather  
Last M-36 Normal



**Product:**  
Product Code 38-12171-463-45M  
Size 39-48  
Standard EN ISO 20347: 01 SRC FO  
Sole material Single Density PU  
Upper material Full grain leather  
Last M-38 Normal



01



**Product:**  
Product Code 21-12128-132-45M  
Size 35-42  
Standard EN ISO 20347:2022 02 SR FO  
Sole material Double Density PU/RU  
Upper material Full grain leather  
Last M-21 Normal



TractionPro®

02



**Product:**  
Product Code 38-12128-243-45M  
Size 39-48  
Standard EN ISO 20347:2022 02 SR FO  
Sole material Double Density PU/RU  
Upper material Full grain leather  
Last M-38 Normal



TractionPro®

02



Product:	Racer TR Soft	Racer TR Soft
Product Code	44-12107-132-92M	44-12107-133-92M
Size	35-38	39-48
Standard	EN ISO 20347:2022 01 SR FO HRO	EN ISO 20347:2022 01 SR FO HRO
Sole material	Double Density PU/RU	Double Density PU/RU
Upper material	Microfiber	Microfiber
Last	M-44 Normal	M-44 Normal



TractionPro®

01

FlexEnergy  
55% energy  
return





TractionPro®



**Product:** Aurora TR XL  
Product Code 20-12220-132-45M  
Size 35-43  
Standard EN ISO 20347:2022 02 SR FO CI  
Sole material Double Density PU/RU  
Upper material Full grain leather/Split leather  
Last M-20 XL



02



**Product:** Frost TR XL  
Product Code 37-12614-243-45M  
Size 39-48  
Standard EN ISO 20347:2022 02 SR FO CI  
Sole material Double Density PU/RU  
Upper material Full grain leather/Nubuck  
Last M-37 XL



02



**Product:** Spike Soft  
Product Code 46-12276-142-33M  
Size 38  
Standard EN ISO 20347:2022 OB A WPA FO CI  
Sole material Single Density PU  
Upper material Nubuck  
Last M-46 Normal

**Spike Soft**  
46-12276-143-33M  
39-47  
EN ISO 20347:2022 OB A WPA FO CI  
Single Density PU  
Nubuck  
M-46 Normal



OB



**Product:** GT 58  
Product Code 44-12855-132-71M  
Size 35-38  
Standard EN ISO 20347:2022 06 SR FO HRO  
Sole material Double Density PU/RU  
Upper material Full grain leather  
Last M-44 Normal

**GT 58**  
44-12855-133-71M  
39-48  
EN ISO 20347:2022 06 SR FO HRO  
Double Density PU/RU  
Full grain leather  
M-44 Normal



TractionPro®

06





**Product:** **Soft Solid**  
Product Code 49-12296-402-0PM  
Size 35-38  
Standard EN ISO 20347:2022 O2 SR FO CI  
Sole material Single Density PU  
Upper material PU coated leather  
Last M-49 Normal

**Product:** **Soft Solid XL**  
Product Code 49-12296-403-0PM  
Size 39-48  
Standard EN ISO 20347:2022 O2 SR FO CI  
Sole material Single Density PU  
Upper material PU coated leather  
Last M-49 XL



02



**Product:** **Boot Winter**  
Product Code 49-12018-402-0PM  
Size 37-38  
Standard EN ISO 20347:2022 O2 SR FO CI  
Sole material Single Density PU  
Upper material PU coated leather  
Last M-49 Normal

**Product:** **Boot Winter XL**  
Product Code 49-12018-403-0PM  
Size 39-48  
Standard EN ISO 20347:2022 O2 SR FO CI  
Sole material Single Density PU  
Upper material PU coated leather  
Last M-49 XL



02



**Product:** **Arktis TR+**  
Product Code 48-12402-172-09M  
Size 35-38  
Standard EN ISO 20347: 02 SRC FO CI HRO  
Sole material Double Density PU/RU  
Upper material PU coated leather/microfiber  
Last M-48 Normal

**Product:** **Arktis TR XL+**  
Product Code 48-12402-173-09M  
Size 39-47  
Standard EN ISO 20347: 02 SRC FO CI HRO  
Sole material Double Density PU/RU  
Upper material PU coated leather/microfiber  
Last M-48 XL



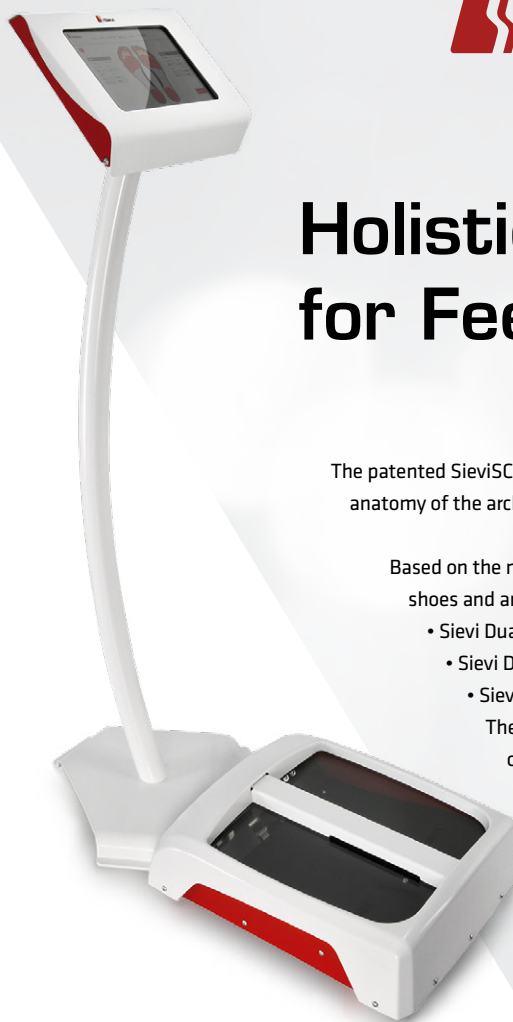
02



**TractionPro®**



# SieviSCANNER



## Holistic Well-being for Feet by Sievi

The patented SieviSCANNER measures the length and the width of the foot as well as the anatomy of the arch using the most advanced laser-assisted scanning technology.

Based on the measurements taken, the SieviSCANNER system recommends suitable shoes and anatomical insoles:

- Sievi Dual Comfort Plus Neutral Arch
- Sievi Dual Comfort Plus High Arch
- Sievi Dual Comfort Plus Extra High Arch

The insoles are designed to be compatible with all Sievi safety and occupational footwear.

SieviSCANNER measuring services are available at larger Sievi dealers. To find your local measuring site, please visit:  
[www.sievi.com](http://www.sievi.com)

### Sievi Green Comfort Insoles

Recycled materials account for 67 % of the total weight of the materials used in the new, extremely soft Sievi Green Comfort insoles. The insole's surface material is polyamide, which is incredibly wear resistant and transfers moisture from the feet to the lower layer of the insole. Activated carbon and silver thread eliminate microbial growth, making this insole antibacterial and odourless. The heel design keeps the foot's fat pad in an optimal position, and the insole conforms to the shape of the foot and rebounds to its original shape when the shoe is taken off. The insole is antistatic, complies with ESD standards, is breathable, and is machine washable at 40 °C.



#### Product: Sievi Green Comfort

Product Code	00-99515-002-00H	00-99515-003-00H
Size	35-38	39-48
Last	Normal	Normal

#### Product: Sievi Green Comfort XL

Product Code	00-99517-003-00H	00-99517-004-00H
Size	39-48	49-50
Last	XL	XL

### Sievi Dual Comfort Insoles

The Dual Comfort insole consists of three layers:

- soft and comfortable surface material
  - a breathable mid-layer
  - a light, shock absorbing EVA bottom layer, which maintains its shape
- Shock absorbing PORON® cushioning under the heel and ball of the foot diminishes external impacts and strain. The Dual Comfort insole is antistatic and complies with ESD standards. Hand wash only.

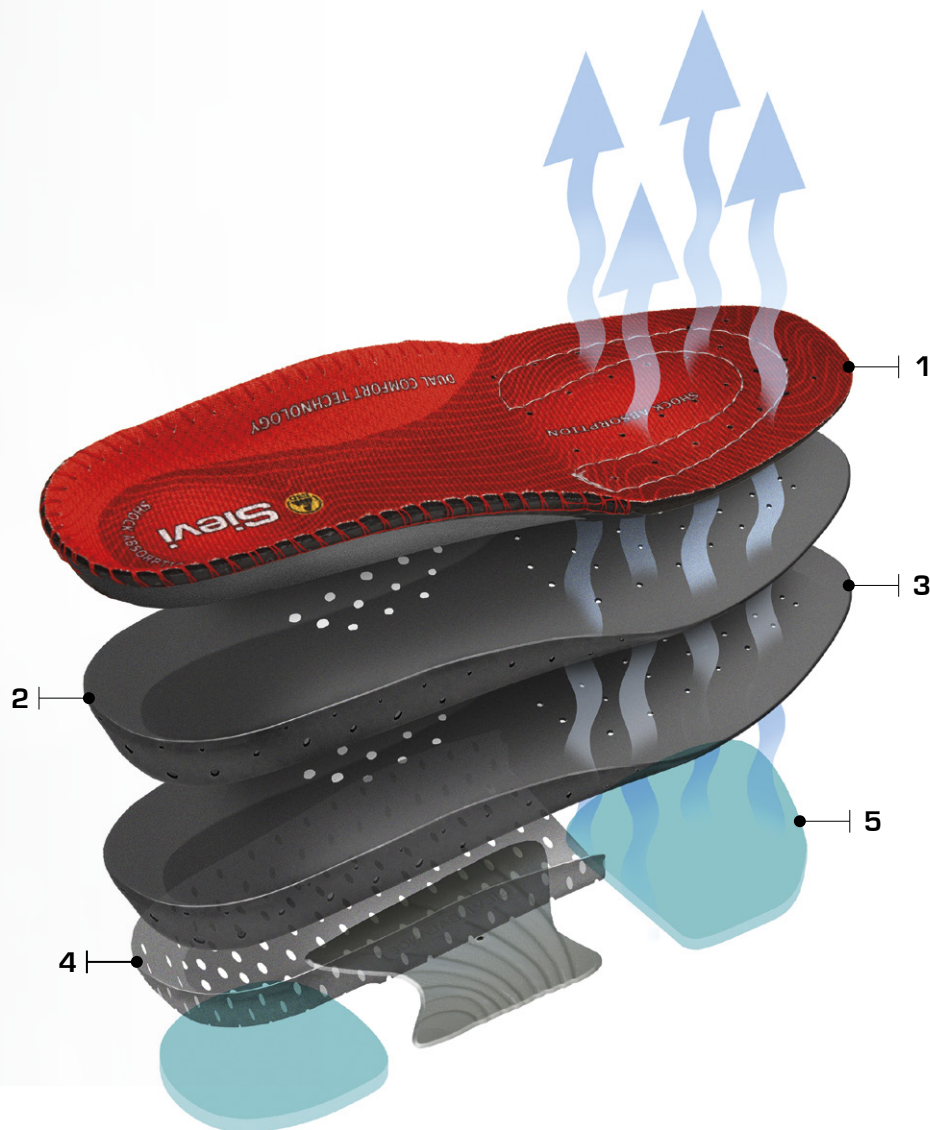


#### Product: Sievi Dual Comfort

Product Code	00-99525-002-00H	00-99525-003-00H
Size	34-38	39-48
Last	Normal	Normal

#### Product: Sievi Dual Comfort XL

Product Code	00-99527-003-00H	00-99527-004-00H
Size	39-48	49-50
Last	XL	XL



# Sievi Dual Comfort Plus 5-layer structure

**Five steps to the right support for your feet.**

**Here's how we ensure a perfect fit and support:**

1. Antibacterial and quick-drying surface fabric (3 % carbon fibre). The reinforcement stitching around the edge makes the insole durable and washable.
2. Breathable, quick-drying layer that wicks away moisture
3. Shock-absorbing EVA sole
4. Shape-retaining High Poly layer
5. PORON® shock-absorbing cushioning under the heel and ball of the foot. SieviBalance® arch support.

## Sievi Dual Comfort Plus Insoles

SieviBalance® arch support. Dual Comfort Plus insoles come with three alternative heights for arch support:

- The Neutral Arch is intended for people with a low or neutral foot arch.
- The High Arch is intended for people with a high foot arch.
- The Extra High Arch is intended for people with a very high foot arch.

Hand wash only.



### Product: Sievi Dual Comfort Plus: Neutral Arch

Product Code	00-99530-002-00H	00-99530-003-00H
Size	34-38	39-48
Last	Normal	Normal

### Product: Sievi Dual Comfort Plus XL: Neutral Arch

Product Code	00-99532-003-00H	00-99532-004-00H
Size	39-48	49-50
Last	XL	XL

### Product: Sievi Dual Comfort Plus: High Arch

Product Code	00-99534-002-00H	00-99534-003-00H
Size	34-38	39-48
Last	Normal	Normal

### Product: Sievi Dual Comfort Plus XL: High Arch

Product Code	00-99536-003-00H	00-99536-004-00H
Size	39-48	49-50
Last	XL	XL

### Product: Sievi Dual Comfort Plus: Extra High Arch

Product Code	00-99560-002-00H	00-99560-003-00H
Size	34-38	39-48
Last	Normal	Normal

### Product: Sievi Dual Comfort Plus XL: Extra High Arch

Product Code	00-99562-003-00H
Size	39-48
Last	XL





## Other Insoles



The Pressure Relief insole moulds itself to the shape of the wearer's foot, which distributes the weight more evenly while reducing strain. The insole is antistatic and complies with ESD standards. Machine washable at 40 °C.

<b>Product:</b>	<b>Pressure Relief</b>
Product Code	00-99523-002-00H
Size	35-38
Last	Normal
Product Code	00-99523-003-00H
Size	39-48
Last	Normal



Warm fur insole made of 100 % sheep fur.

<b>Product:</b>	<b>Fur insole</b>
Product Code	45-99510-002-000
Size	35-38
Last	Normal
Product Code	45-99510-003-000
Size	39-47
Last	Normal



The aluminium layer of the Winter Dual Comfort insole reflects heat efficiently. The EVA bottom layer in the insole and the PORON® shock-absorbing cushioning absorb impact and reduce strain. The insole is antistatic and complies with ESD standards. Hand wash only.

<b>Product:</b>	<b>Winter Dual Comfort</b>
Product Code	00-99519-002-00H
Size	35-38
Last	Normal
Product Code	00-99521-003-00H
Size	39-48
Last	XL
Product Code	00-99521-004-00H
Size	49-50
Last	XL

# Sievi Socks

All Sievi socks meet ESD requirements.

When designing socks, we have paid special attention to their ergonomic design and ensuring that they stay put. The socks have no abrasive seams and they transfer moisture from the foot in a controlled manner. Durability is one of the features that we invest in when designing Sievi socks, and we ensure that they meet even the most demanding durability requirements. In addition to durability, user comfort has been enhanced by cushioning and several flexible areas of the heel and tip.

Sievi socks comply with ESD requirements and the requirements of the EN ISO 1149-3:2004 standard. Wearing Sievi ESD socks, insoles and footwear ensures that the body's static electricity is discharged in a controlled manner through the sole structure, which prevents damage to sensitive electronic devices.

The main conductive material in the Sievi sock range is Resistex® Carbon. Resistex® Carbon fibres effectively disperse electric charges accumulated from the environment or during physical exercise. The unique properties of Resistex® Carbon are obtained by uniting textile fibres with a continuous filament of conductive material based on active carbon.



**Product: Cotton socks**

Product Code 00-99360-003-00M  
Size 36-39, 40-42, 43-46

Machine washable at 40 °C, do not tumble dry.  
60 % cotton, 37 % polyamide,  
2 % elastane, 1 % carbon fibre.



**Product: Ankle socks**

Product Code 00-99372-003-00M  
Size 36-39, 40-42, 43-46

The pack contains two pairs of socks.  
Machine washable at 40 °C, do not tumble dry.  
42 % Microlon® polyamide, 40 % polyamide,  
14 % polypropylene, 2 % elastane,  
2 % carbon fibre.



**Product: All-season Merino socks**

Product Code 00-99368-003-00M  
Size 36-39, 40-42, 43-46, 47-50

Durable socks for year-round use.  
Machine washable at 40 °C, do not tumble dry.  
48 % polyamide, 34 % merino wool,  
14 % polypropylene, 2 % elastane,  
2 % carbon fibre.



**Product: Drytex socks**

Product Code 00-99370-003-00M  
Size 36-39, 40-42, 43-46, 47-50

Socks that transfer moisture and heat from the skin.  
Machine washable at 40 °C, do not tumble dry.  
46 % polyester, 44 % polyamide,  
6 % Cordura® polyamide, 3 % elastane,  
1 % carbon fibre.



**Product: Winter socks**

Product Code 00-99364-003-00M  
Size 36-39, 40-42, 43-46

Warm winter socks. Machine washable at 40 °C, do not tumble dry. 43 % polyester, 29 % polyamide, 19 % merino wool, 6 % Cordura® polyamide, 2 % elastane, 1 % carbon fibre.



**Product: Flame retardant socks**

Product Code 00-99374-003-00M  
Size 36-39, 40-42, 43-46

Flame retardant socks. Meet the requirements of EN ISO 14116:2015 Index 2. Machine washable at 40 °C, do not tumble dry. 49 % Preox fibre, 27 % polyamide, 21 % Kevlar®, 2 % elastane, 1 % carbon fibre.



**Product: Sievi felt socks**

Product Code 00-99800-002-0HU  
Size 35-38  
Product Code 00-99800-003-0HU  
Size 39-48

Dark grey, machine washable at 40 °C. Felt.



## SIZE CHART

PARIS	32	33	34	35	36	37	38	39	40	41	42	43	44	45	46	47	48	49	50	51	52	53	54	55
LONDON	1	1 ½	2	2 ½	3	3 ½	4	5	6	7	8	9	10	11	12	13	14	15	16	16 ½	17	17 ½	18	18 ½
MONDOPOINT	202	209	215	222	229	236	242	249	256	262	269	276	282	289	296	302	309	316	322	329	336	342	349	356

## Accessories



**Product:** Shoe cream  
Product Code 00-99400-000-000  
125 ml

For treating seams and leather. Non-toxic, does not contain silicone. Colourless.



**Product:** Black shoe polish  
Product Code 00-99410-000-000  
75 ml

Conditions and nourishes leather and maintains its durability. Also suitable for treating GORE-TEX products.



**Product:** Shoe protector spray  
Product Code 00-99411-000-000  
300 ml

Water-based shoe protector provides invisible protection against dirt and moisture without changing the feel or appearance of the footwear. Suitable for shoes made of suede, nubuck, leather, synthetic leather and textile.



**Product:** Shoe laces

Black	00-99080-000-00M	80 cm
	00-99090-000-00M	90 cm
	00-99110-000-00M	110 cm
Black/grey	00-99120-000-00H	120 cm
Spark resistant laces, black	00-99085-000-50M	85 cm
	00-99120-000-50M	120 cm

Shoe laces are supplied in packs of two. Choose a length suitable for each model of shoe or boot.



**Product:** Therm-ic batteries and charger  
Product Code 00-99911-000-000

Includes 4 batteries and charger for the Alaska Thermo boot heating system (sufficient for single pair of boots). Uses standard voltage.



**Product:** Devisys Blue Ice slip protection  
Product Code 00-99751-002-00M  
Size 37-40  
Product Code 00-99751-003-00M  
Size 41-44, 45-48

Effectively reduces the risk of slipping. The Devisys Blue Ice slip protection is suitable for all footwear and easy to fit.

## THE NEW TABLE ACCORDING TO STANDARD EN ISO 20345:2022 AND EN ISO 20347:2022

	NEW								NEW					NEW						
SAFETY FOOTWEAR	SB	S1	S1P	S1PS	S1PL	S2	S2P	S3	S3S	S3L	S4	S5	S5S	S5L	S6	S7	S7S	S7L		
Slip resistance, ceramic tile + soap, NaLS (soap solution)	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●		
Toecap (200 J/15 000 N)	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●		
Closed heel area		●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●		
Shock-absorbing heel E		●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●		
Antistatic A		●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●		
Water penetration and absorption WPA						●	●	●	●	●					●	●	●	●		
Cleated outsole								●	●	●		●	●	●		●	●	●		
Perforation resistance, steel P			●				●	●				●				●				
Perforation resistance, metal-free (Ø 3.0 mm nail) PS				●					●				●				●			
Perforation resistance, metal-free (Ø 4.5 mm nail) PL					●					●				●				●		
Water resistant WR															●	●	●	●		
Rubber/PU upper material											●	●	●	●						

					NEW				NEW					
OCCUPATIONAL FOOTWEAR	0B	01	02	03	03S	03L	04	05	05S	05L	06	07	07S	07L
Slip resistance, ceramic tile + soap, NaLS (soap solution)	●	●	●	●	●	●	●	●	●	●	●	●	●	●
Toecap (200 J/15 000 N)														
Closed heel area		●	●	●	●	●	●	●	●	●	●	●	●	●
Shock-absorbing heel E		●	●	●	●	●	●	●	●	●	●	●	●	●
Antistatic A		●	●	●	●	●	●	●	●	●	●	●	●	●
Water penetration and absorption WPA			●	●	●	●					●	●	●	●
Cleated outsole				●	●	●		●	●	●		●	●	●
Perforation resistance, steel P				●				●				●		
Perforation resistance, metal-free (Ø 3.0 mm nail) PS					●				●				●	
Perforation resistance, metal-free (Ø 4.5 mm nail) PL						●				●				●
Water resistant WR											●	●	●	●

### Main changes to the standard

<b>PS</b> Perforation resistance, textile (nail 3.0 mm)	<b>PL</b> Perforation resistance, textile (nail 4.5 mm)	<b>SR</b> Slip resistance, ceramic tile, glycerol solution	<b>WPA</b> Water penetration and absorption
<b>WR</b> Water resistant	<b>FO</b> Fuel oil-resistant outsole	<b>SC</b> Scuff cap	<b>LG</b> Ladder grip

### EN ISO 20345:2011 and EN ISO 20347:2012

PROTECTIVE FEATURE	Safety footwear EN ISO 20345:2011								Occupational footwear EN ISO 20347:2012					
	SB	S1	S1P	S2	S2P	S3	S4	S5	0B	01	02	03	04	05
Sole grip	●	●	●	●	●	●	●	●	●	●	●	●	●	●
Toecap (200 J/15000 N)	●	●	●	●	●	●	●	●				●	●	●
Oil resistant sole FO		●	●	●	●	●	●	●						
Closed heel area		●	●	●	●	●	●	●		●	●	●	●	●
Antistatic A (100 kΩ - 1000 MΩ)		●	●	●	●	●	●	●		●	●	●	●	●
Energy absorption E (min. 20 J)		●	●	●	●	●	●	●		●	●	●	●	●
Water repellent upper				●	●	●					●	●		
Patterned outsole						●		●				●		●
Penetration resistance P (1100 N)			●		●	●		●				●		●
Material rubber/PU							●	●					●	●
Additional feature: Oil resistant sole FO									●	●	●	●	●	●

### Additional features compliant with standards EN ISO 20345:2011 and EN ISO 20347:2012:

<b>HRO</b> The sole can withstand temperatures up to 300 °C.	<b>SRC</b> The sole grip has been tested on both ceramic and steel surfaces according to the standard's requirements.	<b>CI</b> The cold insulation has been tested in accordance with the standard's requirements.	<b>WG</b> Footwear protects the wearer against the heat risks and molten metal splashes occurring in welding work in accordance with EN ISO 20349-2:2017.	<b>M</b> Footwear protects against impacts on the instep in accordance with the EN ISO 20345:2011 standard.
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### FlexStep® – Grip and flexibility to work

The microporous FlexStep® sole material developed by Sievi retains its excellent shock absorption and flexibility in winter conditions. The structure of the flexible FlexStep® sole eliminates stress and shocks to the feet and spine. The FlexStep® sole is used in all PU-soled Sievi footwear.



### PrimaLoft® – The best thermal insulation in its category

The footwear has PrimaLoft® thermal insulation, which is made with 90 % recycled materials. Water repellent, breathable and very light, PrimaLoft® thermal insulation keeps your feet dry in all conditions.



### SieviAir® – Let your feet breathe

Developed and patented by Sievi, the SieviAir® sole solution wicks away the moisture generated by foot warmth through ventilation channels in the side of the sole. Under the perforated insole there is a filter, which is connected to the ventilation channels. With every step you take the filter is compressed, resuming its original shape when the foot is lifted. This movement produces a pumping action, improving the ventilation of the shoe.



### BOA® Fit System

The BOA® Fit System delivers micro-adjustable precision fit, engineered to perform in the toughest conditions. BOA® Fit System consists of three integral parts: a micro-adjustable dial, a super-strong lightweight lace and low friction lace guides.



### Sievi DualFlex® flexible midsole

The shock absorbing Sievi DualFlex® elastic midsole covers the entire sole of the shoe and is made of ETPU. ETPU (Expanded Thermoplastic Polyurethane) is a state-of-the-art supercritical technology. It is made from TPU pellets, which are transformed into little beans under pressure and heat to form a structure of closed cells. The Sievi DualFlex® midsole is lightweight, highly flexible and significantly reduces strain on the feet.



### GORE-TEX – Guaranteed waterproof

GORE-TEX is a unique waterproof lining that allows the foot to breathe while keeping moisture outside. It is the only membrane structure on the market to be systematically tested for its functionality and comfort.



### 3D-dry® – Always dry feet

The 3D-dry® lining, developed by Sievi, transfers moisture away from the foot to the second layer of the lining material and further through the upper and away from the footwear.



### Metashield® metatarsal guard

Sievi's Metashield® metatarsal guard is integrated into the shoe's structure and absorbs impacts on the instep by up to 90 percent. The guard, made of PORON XRD® material, is very flexible and its molecular structure, together with the shoe's breathable upper material, allows air to circulate and remove moisture from the shoe, making it very pleasant to wear. The Metashield® metatarsal guard offers significantly better protection than conventional safety shoes, without compromising comfort.



### SieviBalance® – Torsional stiffener

SieviBalance® torsional stiffener improves the rotational rigidity of the footwear and control of the foot, which reduces strain to the ankles.



### Shock-absorbing heel - A light step day after day

The product meets the requirements of EN ISO 20345:2022 and EN ISO 20347:2022: the shock absorption capacity of the footwear is at least 20 J.



### FlexEnergy® – Flexibility at every step

The flexible FlexEnergy® component is integrated in the entire heel part of the shoe and provides maximum shock absorption of kinetic energy, with more than 55 % of the energy returned to you. The component is made of BASF's TPU Infinergy® material, the world's first expanded thermoplastic polyurethane.



### Sievi Spike® stud mechanism – Secure grip in challenging conditions.

The stud mechanism integrated into the sole structure enables you to twist the studs in and out without taking the shoes off.



### Thermo heating system – Keeps you going even in the cold

Footwear equipped with the integrated thermo heating system keeps your feet warm even in the most extreme conditions. The rechargeable heating system provides heat on a single charge for up to 22 hours (power range 1).



### Sievi TractionPro® sole

Sievi TractionPro® is a sturdy friction sole that gives stronger grip on slippery surfaces. The unique sticky rubber sole, together with the FlexStep® interlayer, developed by Sievi, ensure that the sole remains flexible in all conditions. The Sievi TractionPro® sole's structure and design, with its deep and sharp-edged tread profile, are designed to maximise friction and maintain grip on different surfaces.



### Ankle protection

The ankle has PORON XRD® support (Lazer Roller High+) or viscoelastic memory foam that moulds itself to the wearer's foot, supporting the ankle and absorbing shocks.



### Ankle protection AN

The safety shoe has reinforced ankle protection inserts on both sides to protect the ankle from side impacts and strains. The level of protection for the ankle meets the requirements of the safety footwear standard EN ISO 20345:2022 regarding impacts to the outside of the ankle. To meet the standard, average impact force must not exceed 10 kN during testing and no single value should be greater than 15 kN.



The Key Flag Symbol indicates that the product was made in Finland. The Sievi and Oulainen plants manufacture leisure footwear as well as safety and occupational footwear that have been awarded the Key Flag Symbol.



### Toecap, steel

The toecap protects toes from falling objects and compression. Meets the requirements of the EN ISO 20345:2022 standard: shock resistance is 200 J and resistance to compression 15 000 N.



### Toecap, composite

The toecap protects toes from falling objects and compression. Meets the requirements of the EN ISO 20345:2022 standard: shock resistance is 200 J and resistance to compression 15 000 N. The composite material toecap is completely metal free and insulates well against heat and cold.



### Toecap, aluminium

The toecap protects toes from falling objects and compression. Meets the requirements of the EN ISO 20345:2022 standard: shock resistance is 200 J and resistance to compression 15 000 N. The aluminium toe cap is 50 % lighter than conventional steel toecaps.



### Perforation resistant midsole, steel

The steel midsole prevents sharp objects from penetrating the sole. Meets the requirements of the EN ISO 20345:2022 standard: resistance to nail penetration is 1100 N.



### Perforation resistant midsole PL, composite textile

The perforation resistance meets EN ISO 20345:2022 requirements: the perforation resistance is 1100 N. The perforation resistant midsole is tested with a 4.5 mm conical nail. Steel, however, gives greater perforation resistance, which is why Sievi recommends a midsole made of steel or the PS composite textile for more demanding conditions (e.g. the construction industry).



### Perforation resistant midsole PS, composite textile

The perforation resistance meets EN ISO 20345:2022 requirements: the perforation resistance is 1100 N. The perforation resistant midsole is tested with a 3 mm conical nail.



### Sole material PU

The footwear sole is made of FlexStep® material. This single density microporous structured polyurethane sole offers very high slip-resistance and flexibility providing excellent shock absorption. Heat resistant up to 120 °C.



### Sole material PU/PU

The footwear sole is made of very durable double density polyurethane, and the mid-layer is made of shock-absorbing FlexStep® material. Heat resistant up to 120 °C.



### Sole material PU/TPU

The double density sole consists of polyurethane and elastic thermoplastic polyurethane. The outsole is wear resistant and the mid-layer is made of shock-absorbing FlexStep® material. Heat resistant up to 120 °C.



### Sole material PU/RU

The footwear sole consists of polyurethane and rubber. The PU/rubber friction sole features excellent grip and wear resistant properties. The mid-layer of the sole is made of shock-absorbing FlexStep® material. Heat resistant up to 300 °C.



### Sole material EVA/RU

The sole of the shoe consists of EVA and rubber. Thanks to its dual-density structure, the sole is softer in high pressure areas and sturdier in areas that are critical for stability, which adds to both user comfort and durability.



### Sole material SC/RU

The sole of the shoe consists of ETPU and rubber. The outsole is made of wear-resistant rubber. The Sievi DualFlex® midsole is highly flexible and has great shock-absorbing properties; for more information, please see the section on Sievi DualFlex®.



### Resistant to oil and many chemicals.

The footwear sole is resistant to oil and many chemicals. The oil resistance meets the requirements of the EN ISO 20345:2022 standard.



### Water repellence

The upper material used in the footwear is water repellent. Its water resistance meets the requirements of the EN ISO 20345:2022 standard.



### Warm lining

The footwear is suitable for cold conditions. The insulating material is either lamb's wool, faux fur or PrimaLoft® thermal insulation.



### Heat resistance

The footwear can be worn in hot environments. Sievi's nitrile rubber sole withstands temperatures up to 300 °C.



### Zipper

The footwear has a zipper for easy use.



### Antistatic

Footwear designed with antistatic features discharges the body's static electricity up to tolerances of 100 kΩ - 1000 MΩ.



### ESD

ESD footwear provides a safe and controlled method of discharging the body's static electricity through the sole. The tolerances for the resistance of Sievi's ESD footwear are stricter (100 kΩ-35 MΩ) than for ordinary antistatic footwear (IEC 61340-5-1). Wearing ESD footwear can help you avoid damage to sensitive electronic equipment.



### Metal-free

The footwear is metal free and metal detectors do not react to it.



### Green Comfort insole

Recycled materials account for 67% of the total weight of the materials used in the insole. The surface material is polyamide, which is incredibly wear resistant and wicks moisture from the feet to the lower layer of the insole. The insole is antibacterial and odourless. The heel design keeps the foot's fat pad in an optimal position, and the insole conforms to the shape of the foot and rebounds to its original shape when the footwear is taken off. Antistatic and machine washable at 40°C.



### DUAL Comfort insole

The insole consists of three layers: a soft upper, a breathable mid-layer and a light, shock-absorbing EVA bottom layer. Shock-absorbing PORON® cushioning under the heel and ball of the foot diminishes external impacts and strain.



### ALU insole

The Sievi ALU insole features a heat-insulating aluminium layer. The aluminium foil in the insole reflects the cold outward and the heat inward.





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The main site  
**Sievin Jalkine Oy, Sievi**  
Korhosenkatu 24  
FI-85310 SIEVI AS.  
Tel. 08-488 11  
Phone int. +358-8-488 11  
E-mail: [info@sievi.com](mailto:info@sievi.com)



**Sievin Jalkine Oy, Oulainen**  
Kivikankaantie 14  
FI-86300 OULAINEN



[www.sievi.com](http://www.sievi.com)

### SIEVI SHOWROOMS AND SALES:



**Sievi Showroom Vantaa**  
Härkähaankuja 14  
FI-01730 VANTAA



**Sievi Showroom Uppsala/Sievi Ab**  
Kristallen  
Axel Johanssons gata 4-6  
SE-754 50 UPPSALA  
Tel. 018-200 220  
E-mail: [info.se@sievi.com](mailto:info.se@sievi.com)

**Sievi Showroom Örebro**  
Skvadronvägen 11  
70227 ÖREBRO



**Sievi Showroom Kjeller/Sievi AS**  
Kjeller Vest 3  
NO-2007 KJELLER  
Tel. 952 48 000  
E-mail: [info.no@sievi.com](mailto:info.no@sievi.com)



**Sievi Baltic**  
Tel. +372 56 46 60 09  
E-mail: [info.ee@sievi.com](mailto:info.ee@sievi.com)



**Sievi Belgium**  
Tel. +32 14 73 50 75  
E-mail: [info.be@sievi.com](mailto:info.be@sievi.com)



**Sievi DK**  
Tel. 20 70 00 14  
E-mail: [info.dk@sievi.com](mailto:info.dk@sievi.com)



**Sievi GmbH**  
Hochbergweg 11  
DE-89518 HEIDENHEIM  
Tel. +49 (0) 7321 - 355 828 -0  
E-mail: [info.de@sievi.com](mailto:info.de@sievi.com)



**Sievi Netherlands**  
Tel. +31 683 272 272  
E-mail: [info.nl@sievi.com](mailto:info.nl@sievi.com)



**Sievi UK**  
South  
Tel. 07500-775 515  
North  
Tel. 07814-726 700  
E-mail: [info.uk@sievi.com](mailto:info.uk@sievi.com)

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